

**FLUOROMONOMERS
MANUFACTURING PROCESS
VE SOUTH CARBON BED
REMOVAL EFFICIENCY AND
VE SOUTH STACK EMISSIONS TEST REPORT
TEST DATES: 20-21 NOVEMBER 2019**

**THE CHEMOURS COMPANY
FAYETTEVILLE, NORTH CAROLINA**

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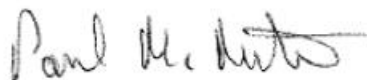
THE CHEMOURS COMPANY

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Weston Solutions, Inc. (WESTON®) is a commercial laboratory operating within full accreditation of the Louisiana Environmental Laboratory Accreditation Program under Certificate Number 03024. The qualifications to provide defensible quality data as a certified commercial environmental testing firm as Agency Interest No. 30815 was granted by the Louisiana Department of Environmental Quality under the Louisiana Administrative Code of LAC 33.1 Chapter 45 et al.

I certify that I have personally examined and am familiar with the information contained herein. Based on my information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.



Paul M. Meeter
Weston Solutions, Inc.

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1. INTRODUCTION

1.1 FACILITY AND BACKGROUND INFORMATION

The Chemours Fayetteville Works (Chemours) is located in Bladen County, North Carolina, approximately 10 miles south of the city of Fayetteville. Chemours operating areas on the site include the Fluoromonomers, IXM and Polymer Processing Aid (PPA) manufacturing areas, Wastewater Treatment, and Powerhouse.

Chemours contracted Weston Solutions, Inc. (Weston) to perform HFPO Dimer Acid Fluoride, captured as HFPO Dimer Acid, emission testing on the Vinyl Ethers (VE) South Carbon Bed and VE South stack at the facility. Testing was performed on 20-21 November 2019 and generally followed the “Emission Test Protocol” reviewed and approved by the North Carolina Department of Environmental Quality (NCDEQ). This report provides the results from the emission test program.

1.2 TEST OBJECTIVES

The specific objectives for this test program were as follows:

- Measure the emissions concentrations and mass emissions rates of HFPO Dimer Acid Fluoride from the VE South Carbon Bed inlet and outlet and VE South stack which are located in the Fluoromonomers process area.
- Calculate the Carbon Bed removal efficiency for HFPO Dimer Acid.
- Monitor and record process and emissions control data in conjunction with the test program.
- Provide representative emissions data.

1.3 TEST PROGRAM OVERVIEW

During the emissions test program, the concentrations and mass emissions rates of HFPO Dimer Acid were measured at three locations.

Tables 1-1 and 1-2 provide a summary of the test locations and the parameters that were measured along with the sampling/analytical procedures that were followed.

Section 2 provides a summary of test results. A description of the processes is provided in Section 3. Section 4 provides a description of the test locations. The sampling and analytical procedures are provided in Section 5. Detailed test results and discussion are provided in Section 6.

Appendix C includes the summary reports for the laboratory analytical results. The full laboratory data packages are provided separately in electronic format.

**Table 1-1
Sampling Plan for VE South Carbon Bed Testing**

Sampling Point & Location	VE South Carbon Bed		
Number of Tests:	6 (3 Carbon Bed inlet, 3 Carbon Bed outlet)		
Parameters To Be Tested:	HFPO Dimer Acid (HFPO-DA)	Volumetric Flow Rate and Gas Velocity	Water Content
Sampling or Monitoring Method	EPA M-0010	EPA M1 and M2 in conjunction with M-0010 tests	EPA M4 in conjunction with M-0010 tests
Sample Extraction/ Analysis Method(s):	LC/MS/MS	NA ⁶	NA
Sample Size	≥ 1.5m ³	NA	NA
Total Number of Samples Collected ¹	6	6	6
Reagent Blanks (Solvents, Resins) ¹	1 set	0	0
Field Blank Trains ¹	1 per source	0	0
Proof Blanks ¹	1 per train	0	0
Trip Blanks ^{1,2}	1 set	0	
Lab Blanks	1 per fraction ³	0	0
Laboratory or Batch Control Spike Samples (LCS)	1 per fraction ³	0	0
Laboratory or Batch Control Spike Sample Duplicate (LCSD)	1 per fraction ³	0	0
Media Blanks	1 set ⁴	0	0
Isotope Dilution Internal Standard Spikes	Each sample	0	0
Total No. of Samples	10 ⁵	6	6

Key:

¹ Sample collected in field.

² Trip blanks include one XAD-2 resin module and one methanol sample per sample shipment.

³ Lab blank and LCS/LCSD includes one set per analytical fraction (front half, back half and condensate).

⁴ One set of media blank archived at laboratory at media preparation.

⁵ Actual number of samples collected in field.

⁶ Not applicable.

**Table 1-2
Sampling Plan for VE South Stack**

Sampling Point & Location	VE South Stack				
Number of Tests:	3				
Parameters To Be Tested:	HFPO Dimer Acid (HFPO-DA)	Volumetric Flow Rate and Gas Velocity	Carbon Dioxide	Oxygen	Water Content
Sampling or Monitoring Method	EPA M-0010	EPA M1 and M2 in conjunction with M-0010 tests	EPA M3/3A		EPA M4 in conjunction with M-0010 tests
Sample Extraction/ Analysis Method(s):	LC/MS/MS	NA ⁶	NA		NA
Sample Size	≥ 1.5m ³	NA	NA	NA	NA
Total Number of Samples Collected ¹	3	3	3	3	3
Reagent Blanks (Solvents, Resins) ¹	0	0	0	0	0
Field Blank Trains ¹	0	0	0	0	0
Proof Blanks ¹	0	0	0	0	0
Trip Blanks ^{1,2}	0	0	0	0	0
Lab Blanks	1 per fraction ³	0	0	0	0
Laboratory or Batch Control Spike Samples (LCS)	1 per fraction ³	0	0	0	0
Laboratory or Batch Control Spike Sample Duplicate (LCSD)	1 per fraction ³	0	0	0	0
Media Blanks	1 set ⁴	0	0	0	0
Isotope Dilution Internal Standard Spikes	Each sample	0	0	0	0
Total No. of Samples	3 ⁵	3	3	3	3

Key:

- ¹ Sample collected in field.
- ² Trip blanks include one XAD-2 resin module and one methanol sample per sample shipment.
- ³ Lab blank and LCS/LCSD includes one set per analytical fraction (front half, back half and condensate).
- ⁴ One set of media blank archived at laboratory at media preparation.
- ⁵ Actual number of samples collected in field.
- ⁶ Not applicable.

2. SUMMARY OF TEST RESULTS

A total of three test runs each were performed on the VE South Carbon Bed inlet and outlet and VE South stack. Table 2-1 provides a summary of the HFPO Dimer Acid emissions test results and Carbon Bed removal efficiencies. Detailed test results summaries are provided in Section 6.

It is important to note that emphasis is being placed on the characterization of the emissions based on the stack test results. Research conducted in developing the protocol for stack testing HFPO Dimer Acid Fluoride, HFPO Dimer Acid Ammonium Salt and HFPO Dimer Acid realized that the resulting testing, including collection of the air samples and extraction of the various fraction of the sampling train, would result in all three compounds being expressed as simply the HFPO Dimer Acid. However, it should be understood that the total HFPO Dimer Acid results provided in Table 2-1 and in this report include a percentage of each of the three compounds.

**Table 2-1
Summary of HFPO Dimer Acid VE South Carbon Bed and Stack Test Results**

	Inlet		Outlet		Removal Efficiency	VE South Stack	
	g/sec	lb/hr	g/sec	lb/hr	%	g/sec	lb/hr
R1	1.73E-02	1.38E-01	8.24E-03	6.54E-02	52.4	6.08E-03	4.83E-02
R2	2.59E-02	2.06E-01	5.99E-03	4.76E-02	76.9	3.98E-03	3.16E-02
R3	1.19E-02	9.45E-02	5.56E-03	4.42E-02	53.2	1.10E-03	8.75E-03
Average	1.84E-02	1.46E-01	6.60E-03	5.24E-02	63.7	3.72E-03	2.96E-02

3. PROCESS DESCRIPTIONS

The Fluoromonomers area is included in the scope of this test program.

3.1 FLUOROMONOMERS

These facilities produce a family of fluorocarbon compounds used to produce Chemours products such as Nafion®, Krytox®, and Viton®, as well as sales to outside customers.

The VE South Waste Gas Scrubber and the Tower HVAC are vented to the carbon bed which then vents to the process stack (NEP-Hdr2). In addition, the following building air systems are vented to this stack:

- RV Catch Pots
- Nitrogen Supply to Catch Tanks
- Catalyst Feed Tank Pot Charge Vent

3.2 PROCESS OPERATIONS AND PARAMETERS

The following table is a summary of the operation and products from the specific areas tested.

Source	Operation/Product	Batch or Continuous
VE South	PMVE/PEVE	Semi-continuous – Condensation is continuous, Two Agitated Bed Reactors are batch for 30-40 mins at end of each run*, Refining (ether column) is batch

*Only one Agitated Bed Reactor was running due to cooling limiting capacity during testing.

During the test program, the following parameters were monitored by Chemours and are included in Appendix A.

- Fluoromonomers Processes
 - VE South Waste Gas Scrubber
 - Caustic recirculation flow rate

4. DESCRIPTION OF TEST LOCATIONS

4.1 VE SOUTH STACK

Two 6-inch ID test ports are installed on the 42-inch ID steel stack. The ports are placed 150 inches (3.6 diameters) from the location where the carbon bed vent enters the stack and 20 feet (5.7 diameters) from the stack exit.

Per EPA Method 1, a total of 24 traverse points (12 per axis) were used for M0010 isokinetic sampling. It should be noted that near the port locations are a number of small ducts leading to the stack. These are catch pots which, under normal operation, do not discharge to the stack. They are used to vent process gas to the stack in the event of a process upset. For the purpose of test port location, and given the fact that there is no flow from these catch pots, they are not considered a flow contributor or a disturbance.

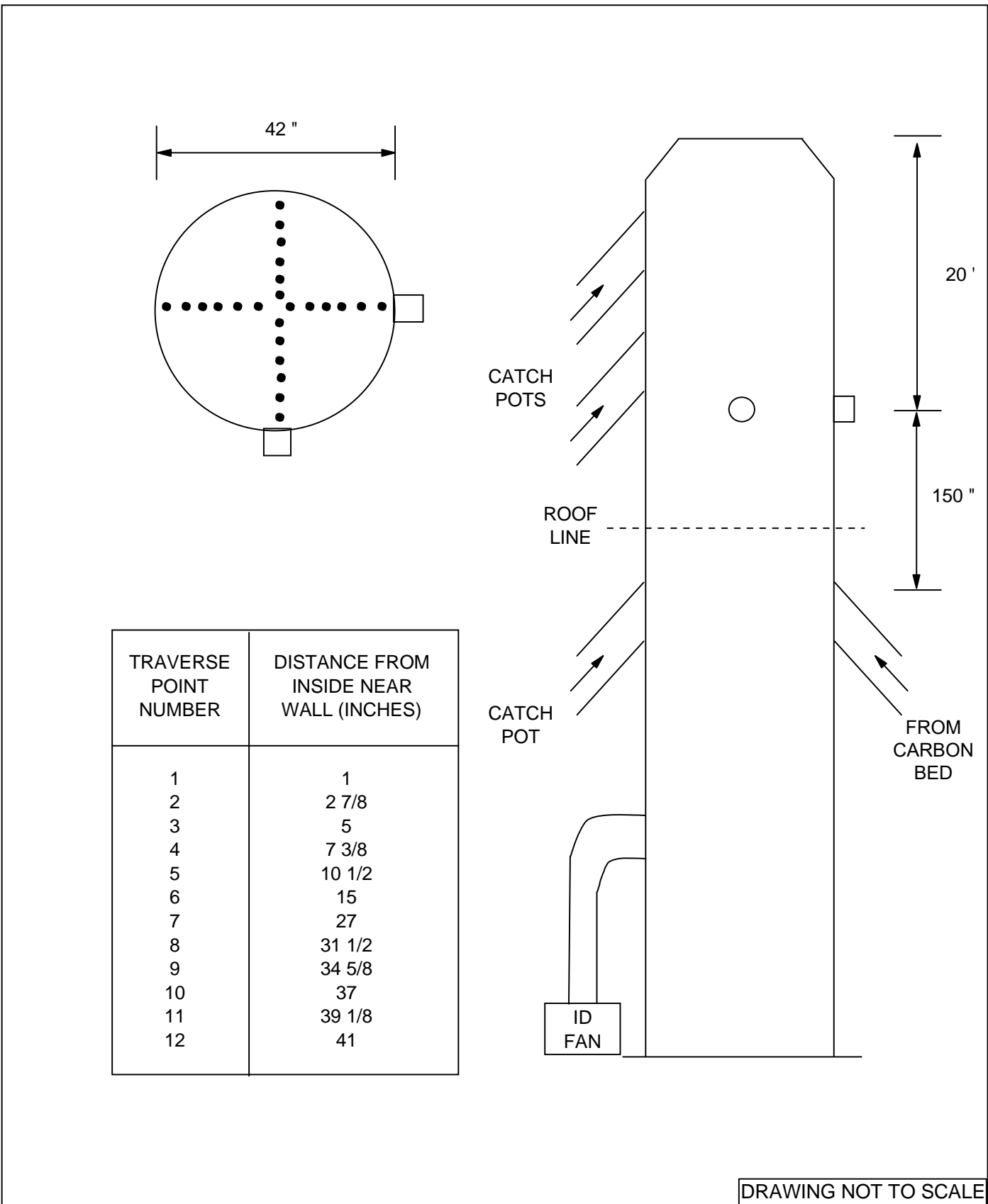
See Figure 4-1 for a schematic of the test port and traverse point locations.

Note: All measurements at the test location were confirmed prior to sampling.

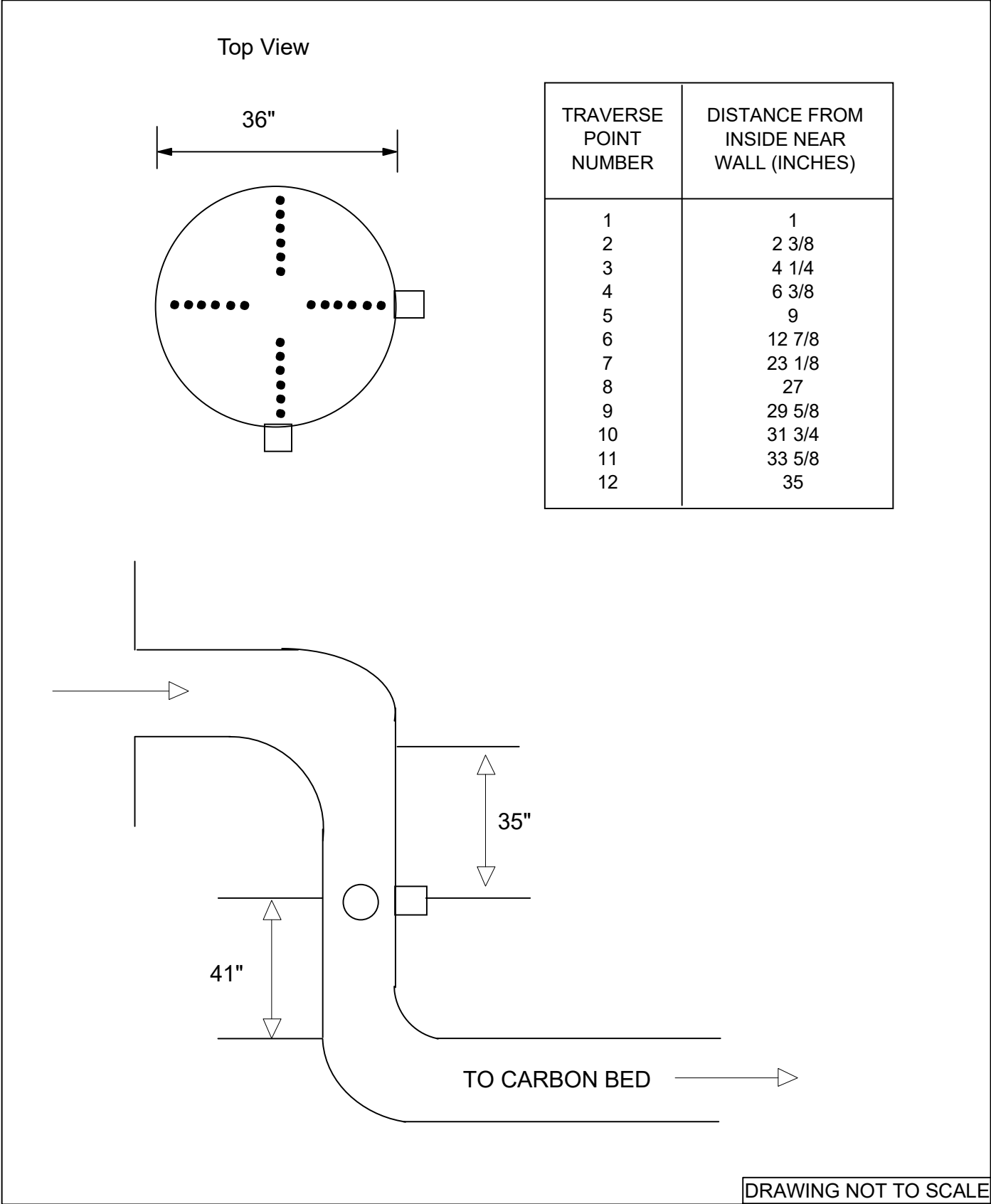
4.2 VE SOUTH CARBON BED INLET AND OUTLET

The fiberglass reinforced plastic (FRP) duct at the inlet of the carbon bed is 36-inch ID. The stainless steel duct at the outlet of the carbon bed is 41.5-inch ID. The test ports are located as shown below. Based on EPA Method 1, a total of 24 traverse points (12 per port) were required for HFPO Dimer Acid sampling at both locations. Figures 4-2 and 4-3 provide schematics of the Carbon Bed inlet and Carbon Bed outlet test port and traverse port locations, respectively.

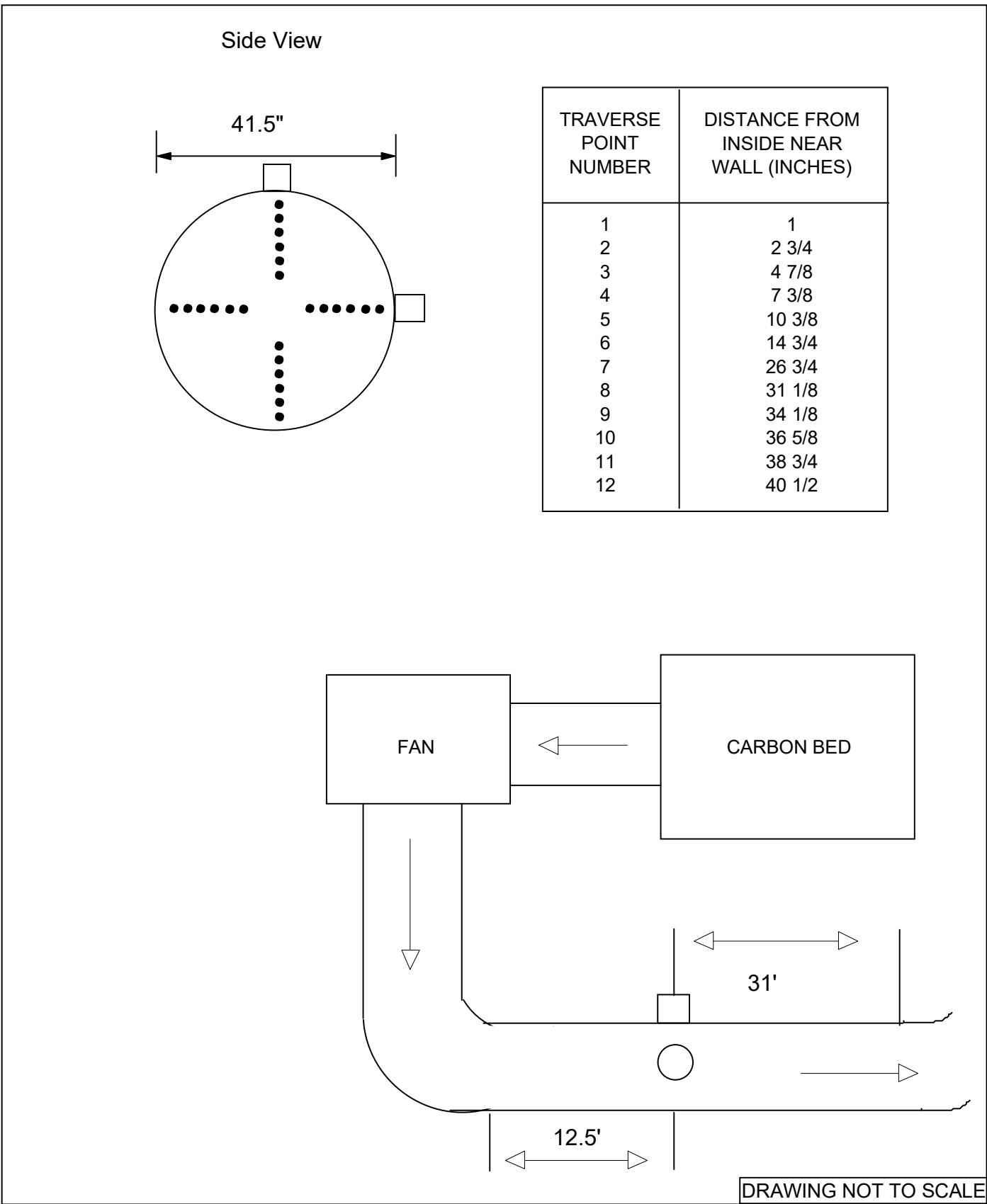
Location	Distance from Flow Disturbance	
	Downstream (B)	Upstream (A)
Carbon Bed Inlet	35 inches > 0.97 duct diameters	41 inches > 1.1 duct diameters
Carbon Bed Outlet	12.5 feet > 4.2 duct diameters	31 feet > 10.3 duct diameters
VE South Stack	150 inches 3.6 duct diameters	20 feet 5.7 diameters



**FIGURE 4-1
VE SOUTH STACK TEST PORT AND
TRAVERSE POINT LOCATION**



**FIGURE 4-2
VE SOUTH CARBON BED INLET SCHEMATIC**



**FIGURE 4-3
VE SOUTH CARBON BED OUTLET SCHEMATIC**

5. SAMPLING AND ANALYTICAL METHODS

5.1 STACK GAS SAMPLING PROCEDURES

The purpose of this section is to describe the stack gas emissions sampling trains and to provide details of the stack sampling and analytical procedures utilized during the emissions test program.

5.1.1 Pre-Test Determinations

Preliminary test data were obtained at each test location. Stack geometry measurements were measured and recorded, and traverse point distances verified. A preliminary velocity traverse was performed utilizing a calibrated S-type pitot tube and an inclined manometer to determine velocity profiles. Flue gas temperatures were observed with a calibrated direct readout panel meter equipped with a chromel-alumel thermocouple. Preliminary water vapor content was estimated by wet bulb/dry bulb temperature measurements.

A check for the presence or absence of cyclonic flow was conducted at each test location. The cyclonic flow checks were negative ($< 20^\circ$) verifying that the test locations were acceptable for testing.

Preliminary test data was used for nozzle sizing and sampling rate determinations for isokinetic sampling procedures.

Calibration of probe nozzles, pitot tubes, metering systems, and temperature measurement devices was performed as specified in Section 5 of EPA Method 5 test procedures.

5.2 STACK PARAMETERS

5.2.1 EPA Method 0010

The sampling train utilized to perform the HFPO Dimer Acid sampling at all three locations was an EPA Method 0010 train (see Figure 5-1). The Method 0010 consisted of a borosilicate nozzle that attached directly to a heated borosilicate probe. In order to minimize possible thermal degradation of the HFPO Dimer Acid, the probe and particulate filter were heated above stack temperature to minimize water vapor condensation before the filter. The probe was connected directly to a heated borosilicate filter holder containing a solvent extracted glass fiber filter.

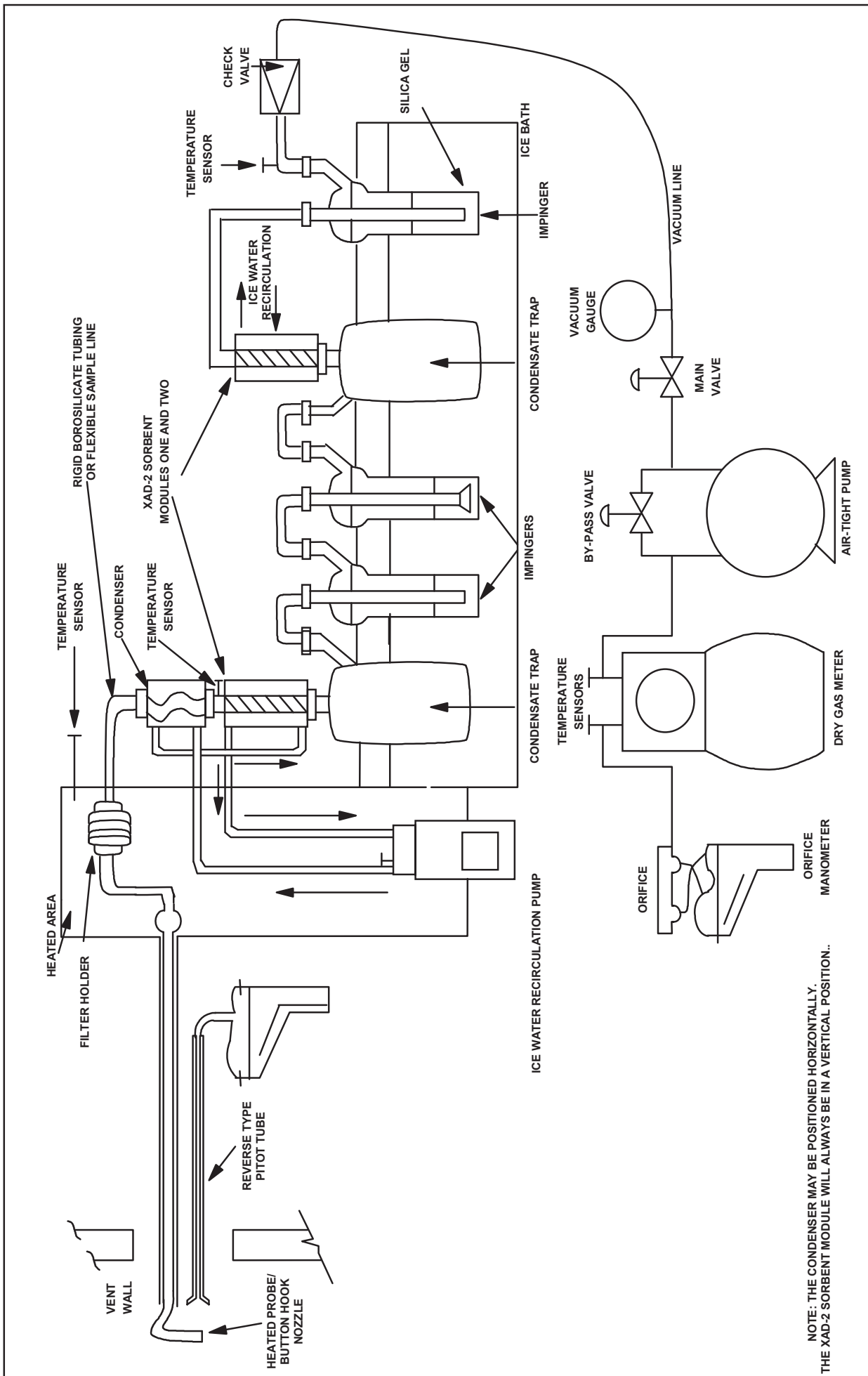


FIGURE 5-1
EPA METHOD 0010 SAMPLING TRAIN

A section of borosilicate glass or flexible polyethylene tubing connected the filter holder exit to a Graham (spiral) type ice water-cooled condenser, an ice water-jacketed sorbent module containing approximately 40 grams of XAD-2 resin. The XAD-2 resin tube was equipped with an inlet temperature sensor. The XAD-2 resin trap was followed by a condensate knockout impinger and a series of two impingers that contained 100 mL of high-purity distilled water. The train also included a second XAD-2 resin trap behind the impinger section to evaluate possible sampling train breakthrough. Each XAD-2 resin trap was connected to a 1-liter condensate knockout trap. The final impinger contained 300 grams of dry pre-weighed silica gel. All impingers and the condensate traps were maintained in an ice bath. Ice water was continuously circulated in the condenser and the XAD-2 module to maintain method-required temperature. A control console with a leakless vacuum pump, a calibrated orifice, and dual inclined manometers was connected to the final impinger via an umbilical cord to complete the sample train.

HFPO Dimer Acid Fluoride (CAS No. 2062-98-8) that is present in the stack gas is expected to be captured in the sampling train along with HFPO Dimer Acid (CAS No. 13252-13-6). HFPO Dimer Acid Fluoride underwent hydrolysis instantaneously in water in the sampling train and during the sample recovery step, and was converted to HFPO Dimer Acid such that the amount of HFPO Dimer Acid emissions represented a combination of both HFPO Dimer Acid Fluoride and HFPO Dimer Acid.

During sampling, gas stream velocities were measured by attaching a calibrated S-type pitot tube into the gas stream adjacent to the sampling nozzle. The velocity pressure differential was observed immediately after positioning the nozzle at each traverse point, and the sampling rate adjusted to maintain isokineticity at $100\% \pm 10$. Flue gas temperature was monitored at each point with a calibrated panel meter and thermocouple. Isokinetic test data was recorded at each traverse point during all test periods, as appropriate. Leak checks were performed on the sampling apparatus according to reference method instructions, prior to and following each run, component change (if required) or during midpoint port changes.

5.2.2 EPA Method 0010 Sample Recovery

At the conclusion of each test, the sampling train was dismantled, the openings sealed, and the components transported to the field laboratory trailer for recovery.

A consistent procedure was employed for sample recovery:

1. The two XAD-2 covered (to minimize light degradation) sorbent modules (1 and 2) were sealed and labeled.
2. The glass fiber filter(s) were removed from the holder with tweezers and placed in a polyethylene container along with any loose particulate and filter fragments.
3. The particulate adhering to the internal surfaces of the nozzle, probe and front half of the filter holder were rinsed with a solution of methanol and ammonium hydroxide into a polyethylene container while brushing a minimum of three times until no visible particulate remained. Particulate adhering to the brush was rinsed with methanol/ammonium hydroxide into the same container. The container was sealed.
4. The volume of liquid collected in the first condensate trap was measured, the value recorded, and the contents poured into a polyethylene container.
5. All train components between the filter exit and the first condensate trap were rinsed with methanol/ammonium hydroxide. The solvent rinse was placed in a separate polyethylene container and sealed.
6. The volume of liquid in impingers one and two, and the second condensate trap, were measured, the values recorded, and the sample was placed in the same container as Step 4 above, then sealed.
7. The two impingers, condensate trap, and connectors were rinsed with methanol/ammonium hydroxide. The solvent sample was placed in a separate polyethylene container and sealed.
8. The silica gel in the final impinger was weighed and the weight gain value recorded.
9. Site (reagent) blank samples of the methanol/ammonium hydroxide, XAD resin, filter and distilled water were retained for analysis.

Each container was labeled to clearly identify its contents. The height of the fluid level was marked on the container of each liquid sample to provide a reference point for a leakage check during transport. All samples were maintained cool.

During the Carbon Bed inlet and outlet test campaign, a Method 0010 blank train was set up near the test location, leak-checked and recovered along with the respective sample train. Following sample recovery, all samples were transported to TestAmerica Laboratories, Inc. (TestAmerica) for sample extraction and analysis.

See Figure 5-2 for a schematic of the Method 0010 sample recovery process.

5.2.3 EPA Method 0010 Sample Analysis

Method 0010 sampling trains resulted in four separate analytical fractions for HFPO Dimer Acid analysis according to SW-846 Method 3542:

- Front-half Composite—comprised of the particulate filter, and the probe, nozzle, and front-half of the filter holder solvent rinses;
- Back-half Composite—comprised of the first XAD-2 resin material and the back-half of the filter holder with connecting glassware solvent rinses;
- Condensate Composite—comprised of the aqueous condensates and the contents of impingers one and two with solvent rinses;
- Breakthrough XAD-2 Resin Tube—comprised of the resin tube behind the series of impingers.

The second XAD-2 resin material was analyzed separately to evaluate any possible sampling train HFPO-DA breakthrough.

The front-half and back-half composites and the second XAD-2 resin material were placed in polypropylene wide-mouth bottles and tumbled with methanol containing 5% NH₄OH for 18 hours. Portions of the extracts were processed analytically for the HFPO dimer acid by liquid chromatography and dual mass spectroscopy (HPLC/MS/MS). The condensate composite was concentrated onto a solid phase extraction (SPE) cartridge followed by desorption from the cartridge using methanol. Portions of those extracts were also processed analytically by HPLC/MS/MS.

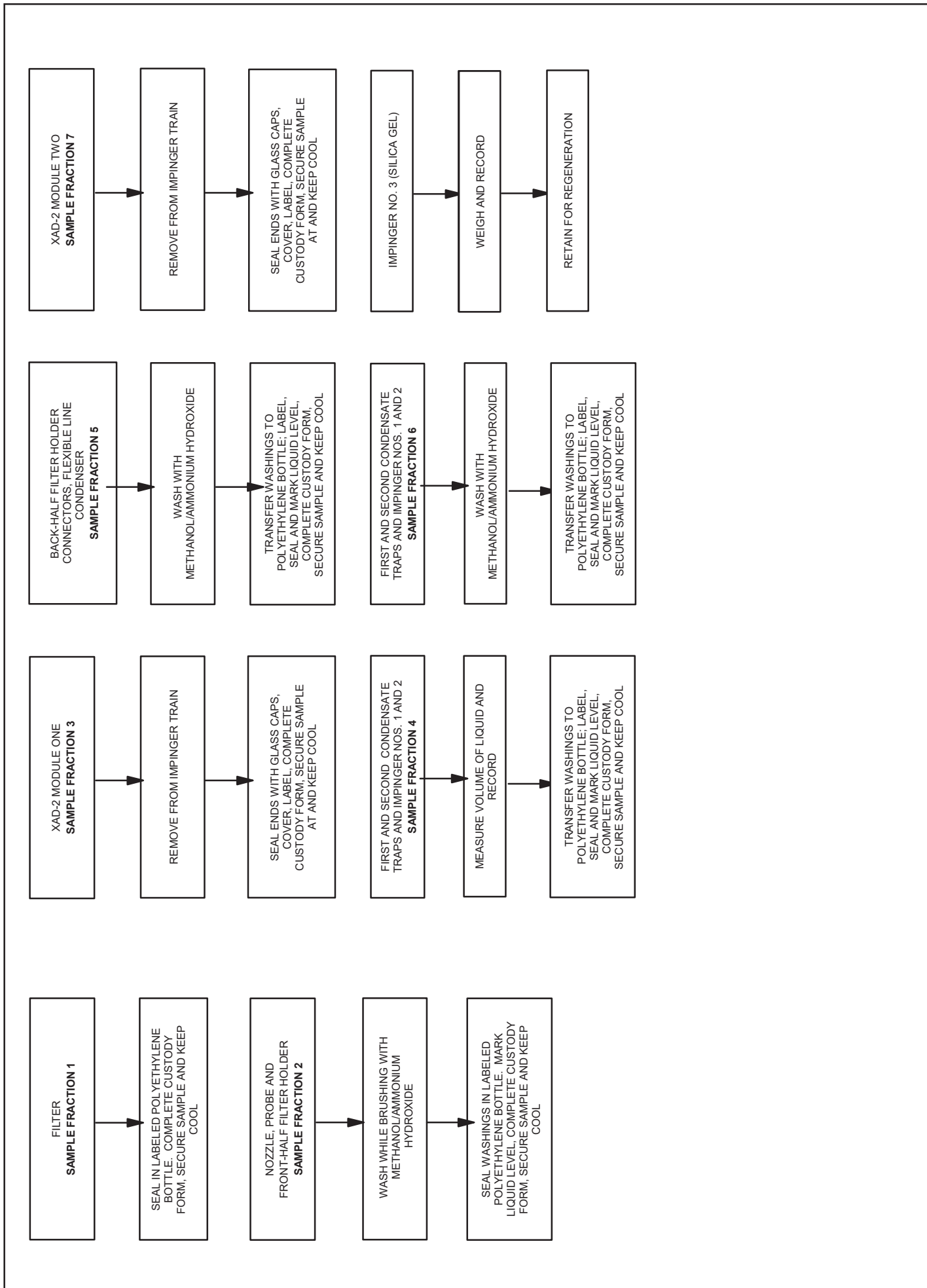


FIGURE 5-2
HFPO DIMER ACID SAMPLE RECOVERY PROCEDURES FOR METHOD 0010

Samples were spiked with isotope dilution internal standard (IDA) at the commencement of their preparation to provide accurate assessments of the analytical recoveries. Final data was corrected for IDA standard recoveries.

TestAmerica developed detailed procedures for the sample extraction and analysis for HFPO Dimer Acid. These procedures were incorporated into the test protocol.

5.3 GAS COMPOSITION

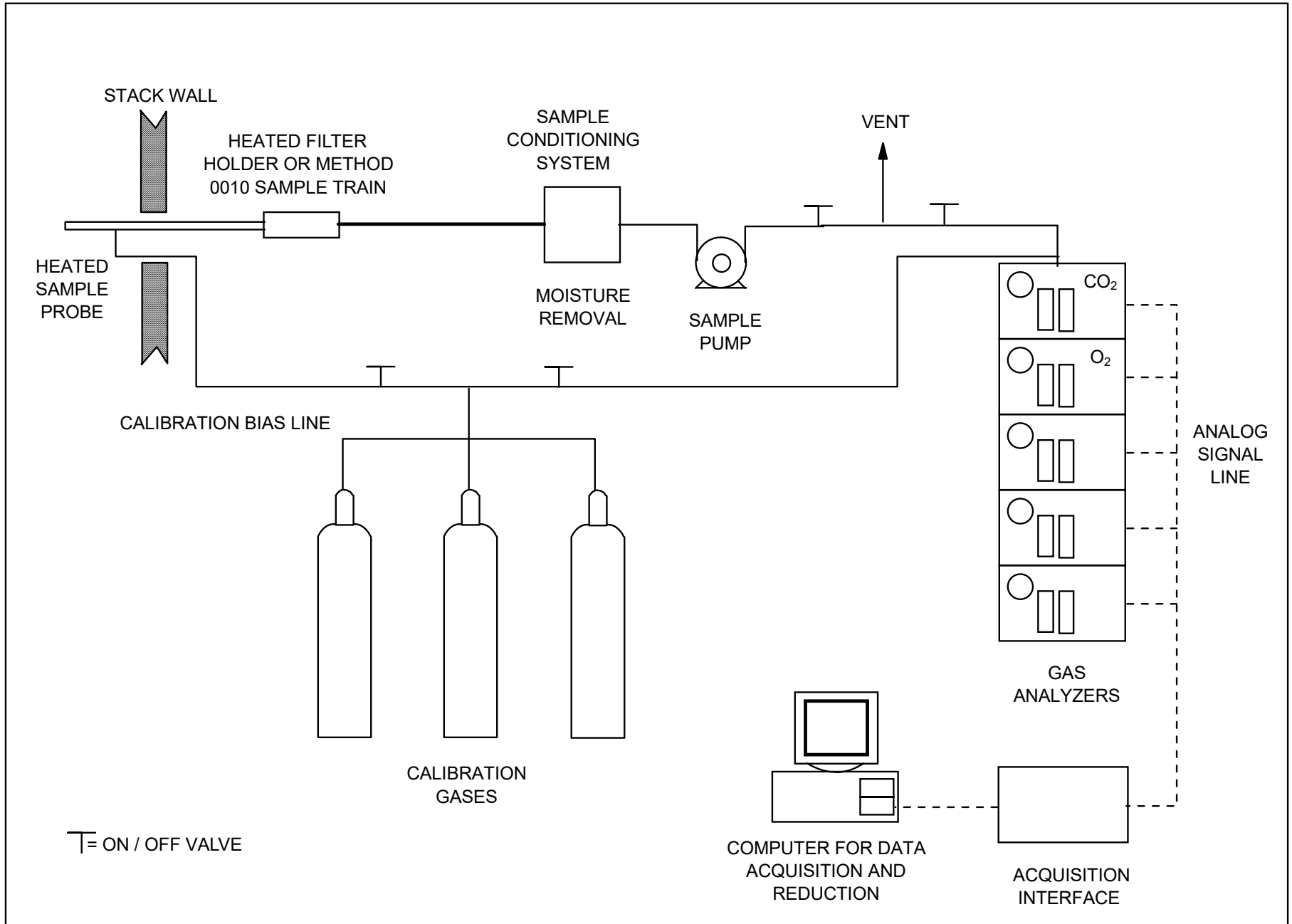
The Weston mobile laboratory equipped with instrumental analyzers was used to measure carbon dioxide (CO₂) and oxygen (O₂) concentrations. A diagram of the Weston sampling system is presented in Figure 5-3.

For the VE South stack test campaign, the sample was collected at the exhaust of the Method 0010 sampling system. At the end of the line, a tee permitted the introduction of calibration gas. The sample was drawn through a heated Teflon® sample line to the sample conditioner. The output from the sampling system was recorded electronically, and one minute averages were recorded and displayed on a data logger.

Each analyzer was set up and calibrated internally by introduction of calibration gas standards directly to the analyzer from a calibration manifold. The calibration manifold is designed with an atmospheric vent to release excess calibration gas and maintained the calibration at ambient pressure. The direct calibration sequence consisted of alternate injections of zero and mid-range gases with appropriate adjustments until the desired responses were obtained. The high-range standards were then introduced in sequence without further adjustment.

The sample line integrity was verified by performing a bias test before and after each test period. The sampling system bias test consisted of introducing the zero gas and one up-range calibration standard in excess to the valve at the probe end when the system was sampling normally. The excess calibration gas flowed out through the probe to maintain ambient sampling system pressure. Calibration gas supply was regulated to maintain constant sampling rate and pressure. Instrument bias check response was compared to internal calibration responses to insure sample line integrity and to calculate a bias correction factor after each run using the ratio of the measured concentration of the bias gas certified by the calibration gas supplier.

The oxygen and carbon dioxide content of each stack gas was measured according to EPA Method 3A procedures which incorporate the latest updates of EPA Method 7E. A Servomex Model 4900 analyzer (or equivalent) was used to measure oxygen content. A Servomex Model 4900 analyzer (or equivalent) was used to measure carbon dioxide content of the stack gas. Both analyzers were calibrated with EPA Protocol gases prior to the start of the test program and performance was verified by sample bias checks before and after each test run.



**FIGURE 5-5
WESTON SAMPLING SYSTEM**

6. DETAILED TEST RESULTS AND DISCUSSION

Chemours tested specific conditions for this test, including venting of the DAF ISO during filling operations. The results are being evaluated and will be supplemented with additional information as appropriate.

Each test was a minimum of 96 minutes in duration. A total of three test runs were performed simultaneously at each location.

Tables 6-1 through 6-3 provide detailed test data and test results for the VE South Carbon Bed inlet, the Carbon Bed outlet and the VE South stack, respectively.

The carbon bed removal efficiency was calculated based upon the HFPO Dimer Acid inlet and outlet mass emission rates in lb/hr.

The Method 3A sampling on the VE South stack indicated that the O₂ and CO₂ concentrations were at ambient air levels (20.9% O₂, 0% CO₂), therefore, 20.9% O₂ and 0% CO₂ values were used in all calculations.

The full CEMS file was not available for inclusion in this report, but will be available at a later date upon request.

TABLE 6-1
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
VES CARBON BED INLET

Test Data

	1	2	3
Run number			
Location	VES CBed Inlet	VES CBed Inlet	VES CBed Inlet
Date	11/20/19	11/20/19	11/21/19
Time period	0953-1157	1342-1548	1143-1340

SAMPLING DATA:

Sampling duration, min.	96.0	96.0	96.0
Nozzle diameter, in.	0.160	0.160	0.160
Cross sectional nozzle area, sq.ft.	0.000140	0.000140	0.000140
Barometric pressure, in. Hg	30.05	30.10	30.30
Avg. orifice press. diff., in H ₂ O	1.03	1.05	0.98
Avg. dry gas meter temp., deg F	61.0	66.4	60.0
Avg. abs. dry gas meter temp., deg. R	521	526	520
Total liquid collected by train, ml	19.0	18.8	16.3
Std. vol. of H ₂ O vapor coll., cu.ft.	0.90	0.89	0.77
Dry gas meter calibration factor	1.0066	1.0066	1.0066
Sample vol. at meter cond., dcf	50.118	51.536	49.722
Sample vol. at std. cond., dscf ⁽¹⁾	51.453	52.462	51.564
Percent of isokinetic sampling	99.0	102.2	100.7

GAS STREAM COMPOSITION DATA:

CO ₂ , % by volume, dry basis	0.0	0.0	0.0
O ₂ , % by volume, dry basis	20.9	20.9	20.9
N ₂ , % by volume, dry basis	79.1	79.1	79.1
Molecular wt. of dry gas, lb/lb mole	28.84	28.84	28.84
H ₂ O vapor in gas stream, prop. by vol.	0.017	0.017	0.015
Mole fraction of dry gas	0.983	0.983	0.985
Molecular wt. of wet gas, lb/lb mole	28.65	28.66	28.68

GAS STREAM VELOCITY AND VOLUMETRIC FLOW DATA:

Static pressure, in. H ₂ O	-5.00	-5.00	-5.00
Absolute pressure, in. Hg	29.68	29.73	29.93
Avg. temperature, deg. F	74	74	73
Avg. absolute temperature, deg.R	534	534	533
Pitot tube coefficient	0.84	0.84	0.84
Total number of traverse points	24	24	24
Avg. gas stream velocity, ft./sec.	67.0	66.1	65.2
Stack/duct cross sectional area, sq.ft.	7.07	7.07	7.07
Avg. gas stream volumetric flow, wacf/min.	28418	28020	27669
Avg. gas stream volumetric flow, dscf/min.	27407	27080	27014

⁽¹⁾ Standard conditions = 68 deg. F. (20 deg. C.) and 29.92 in Hg (760 mm Hg)

TABLE 6-1 (cont.)
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
VES CARBON BED INLET

TEST DATA

Run number	1	2	3
Location	VES CBed Inlet	VES CBed Inlet	VES CBed Inlet
Date	11/20/19	11/20/19	11/21/19
Time period	0953-1157	1342-1548	1143-1340

LABORATORY REPORT DATA, ug.

HFPO Dimer Acid	1952.68	3015.56	1363.16
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EMISSION RESULTS, ug/dscm.

HFPO Dimer Acid	1339.93	2029.47	933.39
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EMISSION RESULTS, lb/dscf.

HFPO Dimer Acid	8.37E-08	1.27E-07	5.83E-08
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EMISSION RESULTS, lb/hr.

HFPO Dimer Acid	1.38E-01	2.06E-01	9.45E-02
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EMISSION RESULTS, g/sec.

HFPO Dimer Acid	1.73E-02	2.59E-02	1.19E-02
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TABLE 6-2
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
VES CARBON BED OUTLET

Test Data

	1	2	3
Run number			
Location	VES CBed Outlet	VES CBed Outlet	VES CBed Outlet
Date	11/20/19	11/20/19	11/21/19
Time period	0953-1157	1342-1548	1143-1340

SAMPLING DATA:

Sampling duration, min.	96.0	96.0	96.0
Nozzle diameter, in.	0.200	0.200	0.200
Cross sectional nozzle area, sq.ft.	0.000218	0.000218	0.000218
Barometric pressure, in. Hg	30.05	30.10	30.30
Avg. orifice press. diff., in H ₂ O	1.46	1.53	1.55
Avg. dry gas meter temp., deg F	63.5	62.0	67.1
Avg. abs. dry gas meter temp., deg. R	523	522	527
Total liquid collected by train, ml	19.0	26.6	18.1
Std. vol. of H ₂ O vapor coll., cu.ft.	0.90	1.25	0.85
Dry gas meter calibration factor	1.0005	1.0005	1.0005
Sample vol. at meter cond., dcf	57.729	58.798	59.342
Sample vol. at std. cond., dscf ⁽¹⁾	58.698	60.061	60.427
Percent of isokinetic sampling	100.6	100.9	100.4

GAS STREAM COMPOSITION DATA:

CO ₂ , % by volume, dry basis	0.0	0.0	0.0
O ₂ , % by volume, dry basis	20.9	20.9	20.9
N ₂ , % by volume, dry basis	79.1	79.1	79.1
Molecular wt. of dry gas, lb/lb mole	28.84	28.84	28.84
H ₂ O vapor in gas stream, prop. by vol.	0.015	0.020	0.014
Mole fraction of dry gas	0.985	0.980	0.986
Molecular wt. of wet gas, lb/lb mole	28.67	28.61	28.69

GAS STREAM VELOCITY AND VOLUMETRIC FLOW DATA:

Static pressure, in. H ₂ O	2.70	2.60	2.60
Absolute pressure, in. Hg	30.25	30.29	30.49
Avg. temperature, deg. F	73	71	74
Avg. absolute temperature, deg.R	533	531	534
Pitot tube coefficient	0.84	0.84	0.84
Total number of traverse points	24	24	24
Avg. gas stream velocity, ft./sec.	47.1	48.1	48.3
Stack/duct cross sectional area, sq.ft.	9.39	9.39	9.39
Avg. gas stream volumetric flow, wacf/min.	26547	27112	27190
Avg. gas stream volumetric flow, dscf/min.	26156	26706	27001

⁽¹⁾ Standard conditions = 68 deg. F. (20 deg. C.) and 29.92 in Hg (760 mm Hg)

TABLE 6-2 (cont.)
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
VES CARBON BED OUTLET

TEST DATA

Run number	1	2	3
Location	VES CBed Outlet	VES CBed Outlet	VES CBed Outlet
Date	11/20/19	11/20/19	11/21/19
Time period	0953-1157	1342-1548	1143-1340

LABORATORY REPORT DATA, ug.

HFPO Dimer Acid	1110.14	808.58	747.38
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EMISSION RESULTS, ug/dscm.

HFPO Dimer Acid	667.75	475.32	436.69
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EMISSION RESULTS, lb/dscf.

HFPO Dimer Acid	4.17E-08	2.97E-08	2.73E-08
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EMISSION RESULTS, lb/hr.

HFPO Dimer Acid	6.54E-02	4.76E-02	4.42E-02
HFPO Dimer Acid (From Inlet Data)	1.38E-01	2.06E-01	9.45E-02

EMISSION RESULTS, g/sec.

HFPO Dimer Acid	8.24E-03	5.99E-03	5.56E-03
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Carbon Bed Removal Efficiency, %	52.4	76.9	53.2
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TABLE 6-3
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
VE SOUTH STACK

Test Data

	1	2	3
Run number			
Location	VE South Stack	VE South Stack	VE South Stack
Date	11/20/19	11/20/19	11/21/19
Time period	0953-1157	1342-1548	1143-1340

SAMPLING DATA:

Sampling duration, min.	96.0	96.0	96.0
Nozzle diameter, in.	0.190	0.200	0.200
Cross sectional nozzle area, sq.ft.	0.000197	0.000218	0.000218
Barometric pressure, in. Hg	30.05	30.10	30.30
Avg. orifice press. diff., in H ₂ O	0.70	1.03	1.00
Avg. dry gas meter temp., deg F	59.2	64.6	71.3
Avg. abs. dry gas meter temp., deg. R	519	525	531
Total liquid collected by train, ml	19.8	20.5	24.6
Std. vol. of H ₂ O vapor coll., cu.ft.	0.9	1.0	1.2
Dry gas meter calibration factor	0.9972	0.9972	1.0008
Sample vol. at meter cond., dcf	44.030	53.635	52.901
Sample vol. at std. cond., dscf ⁽¹⁾	44.906	54.268	53.203
Percent of isokinetic sampling	97.9	101.3	101.3

GAS STREAM COMPOSITION DATA:

CO ₂ , % by volume, dry basis	0.0	0.0	0.0
O ₂ , % by volume, dry basis	20.9	20.9	20.9
N ₂ , % by volume, dry basis	79.1	79.1	79.1
Molecular wt. of dry gas, lb/lb mole	28.84	28.84	28.84
H ₂ O vapor in gas stream, prop. by vol.	0.020	0.017	0.021
Mole fraction of dry gas	0.980	0.983	0.979
Molecular wt. of wet gas, lb/lb mole	28.62	28.65	28.60

GAS STREAM VELOCITY AND VOLUMETRIC FLOW DATA:

Static pressure, in. H ₂ O	2.10	2.10	2.00
Absolute pressure, in. Hg	30.20	30.25	30.45
Avg. temperature, deg. F	72	71	73
Avg. absolute temperature, deg.R	532	531	533
Pitot tube coefficient	0.84	0.84	0.84
Total number of traverse points	24	24	24
Avg. gas stream velocity, ft./sec.	41.2	43.1	42.3
Stack/duct cross sectional area, sq.ft.	9.62	9.62	9.62
Avg. gas stream volumetric flow, wacf/min.	23774	24901	24436
Avg. gas stream volumetric flow, dscf/min.	23347	24611	24121

⁽¹⁾ Standard conditions = 68 deg. F. (20 deg. C.) and 29.92 in Hg (760 mm Hg)

**TABLE 6-3 (cont.)
CHEMOURS - FAYETTEVILLE, NC
SUMMARY OF HFPO DIMER ACID TEST DATA AND TEST RESULTS
VE SOUTH STACK**

TEST DATA

	1	2	3
Run number			
Location	VE South Stack	VE South Stack	VE South Stack
Date	11/20/19	11/20/19	11/21/19
Time period	0953-1157	1342-1548	1143-1340

LABORATORY REPORT DATA, ug.

HFPO Dimer Acid	702.4886	527.5496	145.8367
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EMISSION RESULTS, ug/dscm.

HFPO Dimer Acid	552.32	343.23	96.78
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EMISSION RESULTS, lb/dscf.

HFPO Dimer Acid	3.45E-08	2.14E-08	6.04E-09
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EMISSION RESULTS, lb/hr.

HFPO Dimer Acid	4.83E-02	3.16E-02	8.75E-03
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EMISSION RESULTS, g/sec.

HFPO Dimer Acid	6.08E-03	3.98E-03	1.10E-03
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APPENDIX A
PROCESS OPERATIONS DATA

VES Process Data

Date: 11/20/2019

Time	800				900				1000				1100				1200				1300				1400				1500				1600			
Stack Testing									RUN 1: 0953 - 1157																RUN 2: 1342 - 1548											
VES Product	PM/PE																																			
VES Precursor																																				
VES Condensation (HFPO)																																				
VES ABR (East)																																				
VES ABR (West)																																				
VES Refining																																				
VES WGS Recirculation Flow	18500 kg/h																																			
Dimer ISO Venting									Venting				Venting				Venting				Venting				Venting				Venting							

Date: 11/21/2019

Time	1000				1100				1200				1300				1400				1500											
Stack Testing									RUN 3: 1143 - 1340																							
VES Product	PM/PE																															
VES Precursor																																
VES Condensation (HFPO)																																
VES ABR (East)																																
VES ABR (West)																																
VES Refining																																
VES WGS Recirculation Flow	18500 kg/h																															
Dimer ISO Venting																	Venting				Venting				Venting							

APPENDIX B
RAW AND REDUCED TEST DATA

Sample and Velocity Traverse Point Data Sheet - Method 1

Client: Chemours
 Location/Plant: Fayetteville
 Source: VES CB OUT

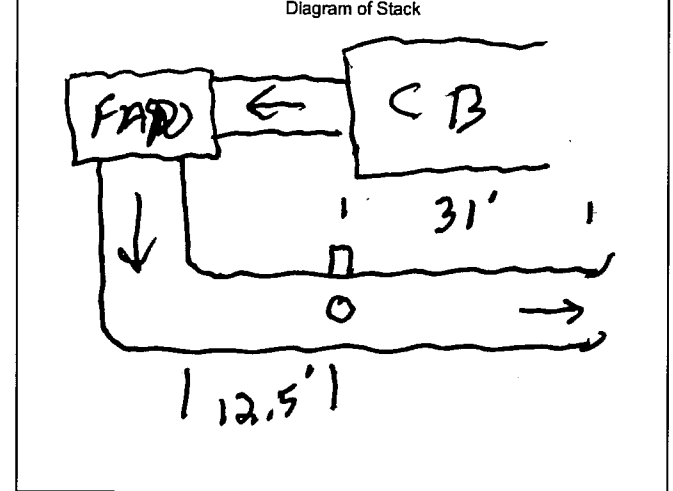
Operator: MD/SW/P6
 Date: 7-16-19
 W.O. Number: _____

Duct Type Circular Rectangular Duct Indicate appropriate type
 Traverse Type Particulate Traverse Velocity Traverse CEM Traverse

Distance from far wall to outside of port (in.) = C, 55.5
 Port Depth (in.) = D 14
 Depth of Duct, diameter (in.) = C-D 41.5
 Area of Duct (ft²) 9.39
 Total Traverse Points 24
 Total Traverse Points per Port 12
 Port Diameter (in.) —(Flange-Threaded-Hole) _____
 Monorail Length _____
Rectangular Ducts Only
 Width of Duct, rectangular duct only (in.) X
 Total Ports (rectangular duct only) X
 Equivalent Diameter = (2*L*W)/(L+W) X

Flow Disturbances

Upstream - A (ft) _____
 Downstream - B (ft) _____
 Upstream - A (duct diameters) 10.3
 Downstream - B (duct diameters) 4.2

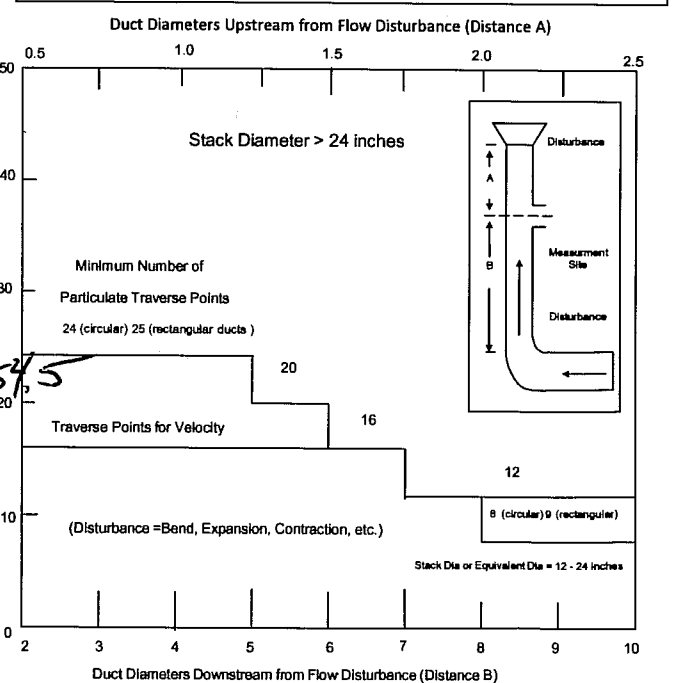


Traverse Point Locations

Traverse Point	% of Duct	Distance from Inside Duct Wall (in)	Distance from Outside of Port (in)
1	.021	0.875	14.875
2	.067	2.780	16.780
3	.118	4.897	18.897
4	.177	7.35	21.35
5	.250	10.775	24.30
6	.356	14.77	28.77
7	.444	26.73	40.7
8	.750	31.125	45.125
9	.873	34.155	48.155
10	.882	36.60	50.6
11	.933	38.72	52.72
12	.979	40.63	54.63

CEM 3 Point (Long Measurement Line) Stratification Point Locations

Point	% of Duct
1	0.167
2	0.50
3	0.833



Note: If stack dia < 12 inch use EPA Method 1A (Sample port upstream of pitot port)
 Note: If stack dia > 24" then adjust traverse point to 1 inch from wall
 If stack dia < 24" then adjust traverse point to 0.5 inch from wall

Traverse Point Location Percent of Stack -Circular

T	Number of Traverse Points											
	1	2	3	4	5	6	7	8	9	10	11	12
1		14.6		6.7		4.4		3.2		2.6		2.1
2		85.4		25		14.6		10.5		8.2		6.7
3			75		29.6		19.4		14.6		11.8	
4				93.3		70.4		52.3		38.9		29.2
5					85.4		67.7		52.3		41.8	
6						95.6		80.6		65.8		51.6
7							89.5		77.4		64.4	
8								96.8		85.4		75
9									91.8		82.3	
10										97.4		88.2
11											93.3	
12												97.9

Traverse Point Location Percent of Stack -Rectangular

T	Number of Traverse Points											
	1	2	3	4	5	6	7	8	9	10	11	12
1		25.0		16.7		12.5		10.0		8.3		7.1
2		75.0		50.0		37.5		30.0		25.0		21.4
3			83.3		62.5		50.0		41.7		35.7	31.3
4				87.5		70.0		58.3		50.0		43.8
5					90.0		75.0		64.3		56.3	50.0
6						91.7		78.6		68.8		61.1
7							92.9		81.3		72.2	65.0
8								93.8		83.3		75.0
9									94.4		85.0	77.3
10										95.0		86.4
11											95.5	87.5
12												95.8



Sample and Velocity Traverse Point Data Sheet - Method 1

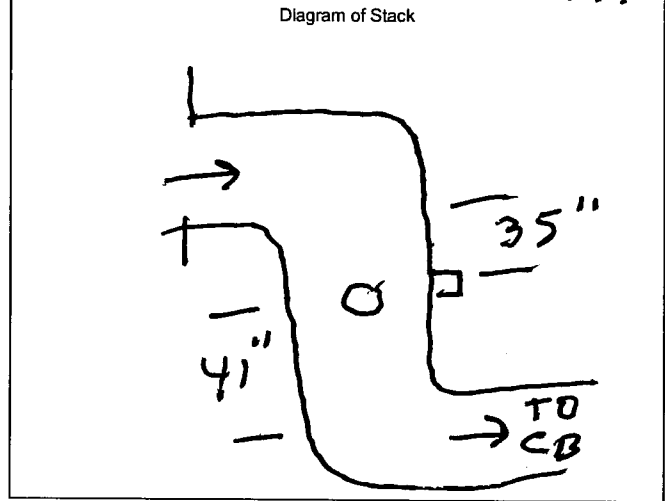
Client Chemours
 Location/Plant Fayetteville, NC
 Source VEST CB Inlet

Operator _____
 Date 7-16-19
 W.O. Number _____

Duct Type Circular Rectangular Duct Indicate appropriate type
 Traverse Type Particulate Traverse Velocity Traverse CEM Traverse

Distance from far wall to outside of port (in.) = C	<u>49.5</u>
Port Depth (in.) = D	<u>9.5 + 4</u> 13.5
Depth of Duct, diameter (in.) = C-D	<u>36</u>
Area of Duct (ft ²)	<u>7.063</u>
Total Traverse Points	<u>24</u>
Total Traverse Points per Port	<u>12</u>
Port Diameter (in.) --- (Flange-Threaded-Hole)	<u>9"</u>
Monorail Length	<u>9'</u>
Rectangular Ducts Only	
Width of Duct, rectangular duct only (in.)	<u>X</u>
Total Ports (rectangular duct only)	<u>X</u>
Equivalent Diameter = (2*L*W)/(L+W)	<u>X</u>

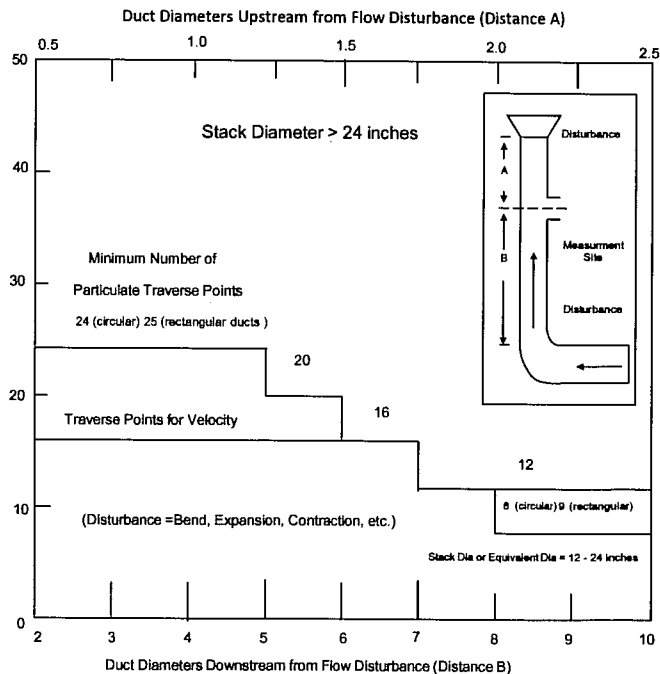
Flow Disturbances	
Upstream - A (ft)	<u>41</u>
Downstream - B (ft)	<u>35</u>
Upstream - A (duct diameters)	<u>1.14</u>
Downstream - B (duct diameters)	<u>0.97</u>



Traverse Point Locations			
Traverse Point	% of Duct	Distance from Inside Duct Wall (in)	Distance from Outside of Port (in)
1	<u>.021</u>	<u>1</u>	<u>14 1/2</u>
2	<u>.067</u>	<u>2 1/8</u>	<u>15 1/8</u>
3	<u>.118</u>	<u>4 1/4</u>	<u>17 1/4</u>
4	<u>.177</u>	<u>6 3/8</u>	<u>19 1/8</u>
5	<u>.250</u>	<u>9</u>	<u>22 1/2</u>
6	<u>.356</u>	<u>12 1/8</u>	<u>26 3/8</u>
7	<u>.644</u>	<u>23 1/8</u>	<u>36 3/8</u>
8	<u>.75</u>	<u>27</u>	<u>40 1/2</u>
9	<u>.823</u>	<u>29 3/8</u>	<u>43</u>
10	<u>.882</u>	<u>31 3/4</u>	<u>45 1/4</u>
11	<u>.933</u>	<u>33 5/8</u>	<u>47</u>
12	<u>.979</u>	<u>35</u>	<u>48 1/2</u>

CEM 3 Point (Long Measurement Line) Stratification Point Locations		
Point	Distance from Inside Duct Wall (in)	Distance from Outside of Port (in)
1	<u>0.167</u>	
2	<u>0.50</u>	
3	<u>0.833</u>	

Note: If stack dia < 12 inch use EPA Method 1A (Sample port upstream of pitot port)
 Note: If stack dia > 24" then adjust traverse point to 1 inch from wall
 If stack dia < 24" then adjust traverse point to 0.5 inch from wall



Traverse Point Location Percent of Stack - Circular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
T r a v e r s e P o i n t	1		14.6		6.7		4.4		3.2		2.6		2.1
	2		85.4		25		14.6		10.5		8.2		6.7
	3			75		29.6		19.4		14.6		11.8	
	4			93.3		70.4		32.3		22.6		17.7	
	5				85.4		67.7		34.2		25		
	6				95.6		80.6		65.8		35.6		
	7					89.5		77.4		64.4			
	8						96.8		85.4		75		
	9							91.8		82.3			
	10							97.4		88.2			
	11								93.3				
	12									97.9			

Traverse Point Location Percent of Stack - Rectangular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
T r a v e r s e P o i n t	1		25.0	16.7	12.5	10.0	8.3	7.1	6.3	5.6	5.0	4.5	4.2
	2		75.0	50.0	37.5	30.0	25.0	21.4	18.8	16.7	15.0	13.6	12.8
	3			83.3	62.5	50.0	41.7	35.7	31.3	27.8	25.0	22.7	20.8
	4				87.5	70.0	58.3	50.0	43.8	38.9	35.0	31.8	29.2
	5					90.0	75.0	64.3	56.3	50.0	45.0	40.9	37.5
	6						91.7	78.6	68.8	61.1	55.0	50.0	45.8
	7							92.9	81.3	72.2	65.0	59.1	54.2
	8								93.8	83.3	75.0	68.2	62.5
	9									94.4	85.0	77.3	70.8
	10										95.0	86.4	79.2
	11											95.5	87.5
	12												95.8



Sample and Velocity Traverse Point Data Sheet - Method 1

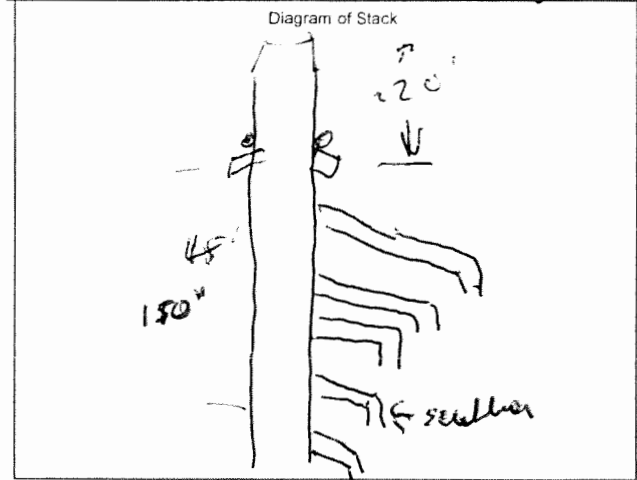
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 Location/Plant: Fayetteville, NC
 Source: VE South

Operator: ADW
 Date: 1/20/18
 W.O. Number: 15418 02.002.0001

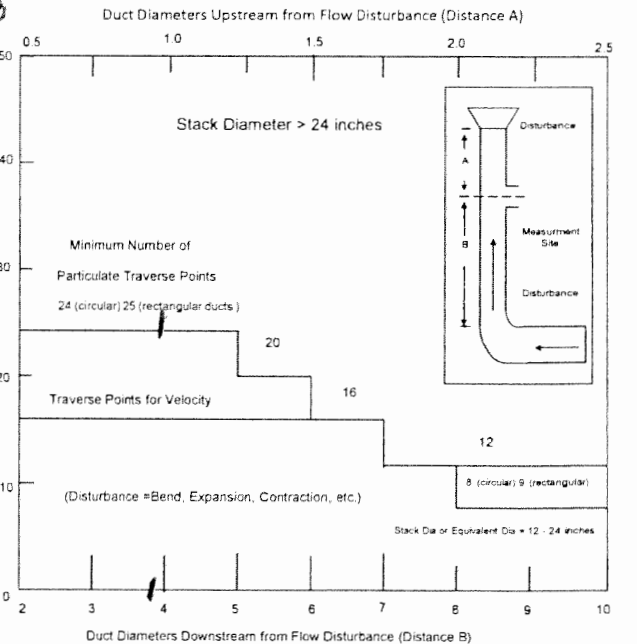
Duct Type Circular Rectangular Duct Indicate appropriate type
 Traverse Type Particulate Traverse Velocity Traverse CEM Traverse

Distance from far wall to outside of port (in.) = C	10 1/2
Port Depth (in.) = D	4 1/2
Depth of Duct, diameter (in.) = C-D	4 1/2
Area of Duct (ft ²)	9.63
Total Traverse Points	24
Total Traverse Points per Port	12
Port Diameter (in.) ---(Flange-Threaded-Hole)	4 1/2
Monorail Length	
Rectangular Ducts Only	
Width of Duct, rectangular duct only (in.)	
Total Ports (rectangular duct only)	
Equivalent Diameter = (2*L*W)/(L+W)	

Flow Disturbances	
Upstream - A (ft)	720'
Downstream - B (ft)	12.5'
Upstream - A (duct diameters)	75
Downstream - B (duct diameters)	~3.6



Traverse Point Locations			
Traverse Point	% of Duct	Distance from Inside Duct Wall (in)	Distance from Outside of Port (in)
1	2.1	0.88	19.9 20.0
2	6.7	2.81	21.0
3	11.8	4.96	23.9 3/8
4	17.7	7.4	26.1
5	25.0	10.5	29. 1/2
6	35.6	14.95	33. 3/4 34
7	67.4	27.0	46.0
8	75	31.5	50.5
9	82.3	34.57	53. 1/8
10	88.2	37.0	56.0
11	93.3	39.2	58. 1/2
12	97.9	41.1	60.0



Note: If stack dia < 12 inch use EPA Method 1A (Sample port upstream of pitot port)
 Note: If stack dia > 24" then adjust traverse point to 1 inch from wall
 If stack dia < 24" then adjust traverse point to 0.5 inch from wall

Traverse Point Location Percent of Stack -Circular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
T r a v e r s e p o i n t	1		14.6	6.7	4.4	3.2	2.6	2.1					
	2		85.4	25	14.6	10.5	8.2	6.7					
	3			75	29.6	19.4	14.6	11.8					
	4				93.3	70.4	52.7	42.6	34.2	27.8	22.6	17.7	
	5					85.4	67.7	52.7	42.6	34.2	27.8	22.6	17.7
	6						95.6	80.6	65.8	52.7	42.6	34.2	27.8
	7							95.6	80.6	65.8	52.7	42.6	34.2
	8								89.5	77.4	64.4	52.7	42.6
	9									96.8	85.4	75	62.5
	10										91.8	82.3	70.8
	11											97.4	88.2
	12												93.3

Traverse Point Location Percent of Stack -Rectangular													
		Number of Traverse Points											
		1	2	3	4	5	6	7	8	9	10	11	12
T r a v e r s e p o i n t	1		25.0	16.7	12.5	10.0	8.3	7.1	6.3	5.6	5.0	4.5	4.2
	2		75.0	50.0	37.5	30.0	25.0	21.4	18.8	16.7	15.0	13.6	12.5
	3			83.3	62.5	50.0	41.7	35.7	31.3	27.8	25.0	22.7	20.8
	4				87.5	70.0	58.3	50.0	43.8	38.9	35.0	31.8	29.2
	5					90.0	75.0	64.3	56.3	50.0	45.0	40.9	37.5
	6						91.7	78.6	68.8	61.1	55.0	50.0	45.8
	7							92.9	81.3	72.2	65.0	59.1	54.2
	8								93.8	83.3	75.0	68.2	62.5
	9									94.4	85.0	77.3	70.8
	10										95.0	86.4	79.2
	11											95.5	87.5
	12												95.8



CHEMOURS - FAYETTEVILLE, NC
INPUTS FOR HFPO DIMER ACID CALCULATIONS
VES CARBON BED INLET

Test Data

	1	2	3
Run number			
Location	VES CBed Inlet	VES CBed Inlet	VES CBed Inlet
Date	11/20/19	11/20/19	11/21/19
Time period	0953-1157	1342-1548	1143-1340
Operator	WF/AS	WF/JV/AS	AS/JV/WF

Inputs For Calcs.

Sq. rt. delta P	1.17800	1.16254	1.15314
Delta H	1.0254	1.0458	0.9842
Stack temp. (deg.F)	73.6	73.7	72.9
Meter temp. (deg.F)	61.0	66.4	60.0
Sample volume (act.)	50.118	51.536	49.722
Barometric press. (in.Hg)	30.05	30.10	30.30
Volume H ₂ O imp. (ml)	3.0	4.0	4.0
Weight change sil. gel (g)	16.0	14.8	12.3
% CO ₂	0.0	0.0	0.0
% O ₂	20.9	20.9	20.9
% N ₂	79.1	79.1	79.1
Area of stack (sq.ft.)	7.068	7.068	7.068
Sample time (min.)	96.0	96.0	96.0
Static pressure (in.H ₂ O)	-5.00	-5.00	-5.00
Nozzle dia. (in.)	0.160	0.160	0.160
Meter box cal.	1.0066	1.0066	1.0066
Cp of pitot tube	0.84	0.84	0.84
Traverse points	24	24	24

VES CB INLET

ISOKINETIC FIELD DATA SHEET

EPA Method 0010 - HFPO Dimer Acid

Client: Chemours
 W.O.#: 15418.002.018
 Project ID: Chemours
 Mode/Source ID: VES
 Samp. Loc. ID: CB IN
 Run No. ID: 1
 Test Method ID: M0010
 Date ID: NOV2019
 Source/Location: VE South CB Inlet
 Sample Date: 11/17/14
 Baro. Press (in Hg): 30.07
 Operator: WJ/AS

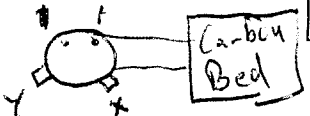
Stack Conditions

Assumed	Actual
3%	
0.0	
20.9	
90	
55	
-5.0	
	62

Meter Box ID: 31
 Meter Box Y: 1.0066
 Meter Box Del H: 1.4526
 Probe ID / Length: P697
 Probe Material: Boron
 Pitot / Thermocouple ID: P697
 Pitot Coefficient: 0.84
 Nozzle ID:
 Nozzle Measurements: 0.160 | 0.160 | 0.160
 Avg Nozzle Dia (in): 0.160
 Area of Stack (ft²): 7.068
 Sample Time: 96
 Total Traverse Pts: 24

K Factor		
Initial	Mid-Point	Final
0.007	0.003	0.005
14	5	8
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
55	58	59
56	59	59
Pass / Fail	Pass / Fail	Pass / Fail
yes / no	yes / no	yes / no

TRAVERSE POINT	SAMPLE NO.	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
	0	0953			232.975								
X	1		1.3	1.19	236.1	76	57	119	120	53	4.0	39	26.177
	2		1.8	1.26	237.5	75	57	124	122	50	4.0	39	
	3		1.6	1.12	239.7	74	58	118	121	48	4.0	37	✓
	4		1.8	1.26	241.9	74	58	120	121	49	4.0	38	
	5		1.7	1.19	244.3	74	59	124	121	49	4.0	38	
	6		1.7	1.19	246.6	73	59	124	121	51	4.0	38	
	7		1.6	1.12	248.8	72	59	123	123	51	4.0	38	
	8		1.5	1.03	251.0	72	60	117	120	51	4.0	38	
	9		1.4	.98	253.1	71	60	124	120	52	4.0	38	
	10		1.4	.98	255.2	71	60	117	121	52	4.0	38	
	11		1.3	.91	257.2	72	61	117	121	51	3.5	38	
	12	1041	1.1	.77	259.152	75	61	123	122	52	3.5	37	
		1109			259.264								
Y	1		2.4	1.68	261.8	73	61	123	120	54	5.0	39	23.941 ✓
	2		2.3	1.61	264.5	73	62	117	122	50	5.5	39	
	3		2.1	1.47	267.0	73	62	120	122	49	5.0	39	
	4		2.0	1.40	269.6	73	62	125	122	51	5.0	39	
	5		2.0	1.40	272.2	73	63	118	122	52	5.0	37	
	6		1.8	1.26	274.6	73	63	115	121	53	4.5	40	
	7		1.3	.91	276.7	73	63	120	122	54	4.0	42	
	8		.98	.68	278.4	74	64	123	120	54	3.0	42	
	9		.67	.47	280.0	74	64	119	121	55	2.5	43	
	10		.45	.32	281.2	75	64	118	121	55	2.0	43	
	11		.34	.23	282.3	76	64	121	120	55	2.0	44	
	12	1157	.23	.16	283.205	78	64	121	122	55	1.5	44	
			Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
			1.46541667	1.02541667	259.23	73.615	61.041	115/125	120/123	55	5.5	37/44	
			Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
			1.177996631	0.9852501571	50.118	✓	✓						



Point 1 all the way in

EPA Method 0010 from EPA SW-846
 99.0720 1.71 %
 27400 uscb

VES CB INLET

ISOKINETIC FIELD DATA SHEET

EPA Method 0010 - HFPO Dimer Acid

Client	Chemours	Stack Conditions	
W.O.#	15418.002.018	Assumed	Actual
Project ID	Chemours	1.7	
Mode/Source ID	VES		3
Samp. Loc. ID	CB IN		14.6
Run No. ID	2	0	0
Test Method ID	M0010	20.9	20.9
Date ID	NOV2019	75	
Source/Location	VE South CB Inlet	65	
Sample Date	11/20/19	-5.0	-5.0
Baro. Press (in Hg)	30.10		
Operator	WJ/JV/AS		62

Meter Box ID	31
Meter Box Y	1.0266
Meter Box Del H	1.9526
Probe ID / Length	P697
Probe Material	Brd
Pitot / Thermocouple ID	P697
Pitot Coefficient	0.84
Nozzle ID	
Nozzle Measurements	.160 .160 .160
Avg Nozzle Dia (in)	.160
Area of Stack (ft ²)	7.068
Sample Time	96
Total Traverse Pts	24

Sample Train (ft ³)	
Leak Check @ (in Hg)	
Pitot leak check good	
Pitot inspection good	
Method 3 System good	
Temp Check	
Meter Box Temp	
Reference Temp	
Pass/Fail (+/- 2°)	
Temp Change Response	

K Factor <u>.73</u>		
Initial	Mid-Point	Final
.014	0.015	0.013
14 in	8	8
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
61		62
628		62
Pass / Fail		Pass / Fail
yes / no		yes / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (p.m.)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft ³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
	0	1342			253.372								
Y 1	4		2.3	1.68	256.0	72	65	124	120	58	6.0	54	24.745
2	8		2.3	1.68	288.8	72	65	119	122	56	6.0	55	
3	12		2.3	1.68	291.5	72	65	116	122	58	6.0	55	
4	16		2.1	1.53	294.1	73	65	119	122	65	5.5	55	
5	20		2.0	1.46	296.8	73	66	123	122	62	5.5	39	
6	24		1.8	1.31	299.3	73	66	119	122	56	5.0	36	
7	28		1.3	.95	301.4	73	66	115	121	51	4.0	36	
8	32		1.0	.73	303.3	73	66	120	120	48	3.0	37	
9	36		.69	.50	304.8	74	66	125	121	47	2.5	37	
10	40		.46	.34	306.1	74	66	119	120	47	2.0	37	
11	44		.31	.23	307.2	75	66	118	121	48	2.0	36	
12	48	1430	.22	.16	308.115	77	66	122	120	48	1.5	36	
		1500			308.2674								308.294
X 1	4	1500	1.7	1.24	310.7	75	66	119	120	55	4.5	37	26.793
2	8		1.8	1.31	313.1	74	66	118	121	45	5.0	36	
3	12		1.7	1.24	315.5	74	66	120	122	44	4.5	36	
4	16		1.7	1.24	318.0	74	67	123	121	44	4.5	36	
5	20		1.6	1.17	320.3	73	67	121	121	45	4.5	36	
6	24		1.6	1.17	322.7	73	67	115	121	45	4.5	37	
7	28		1.5	1.10	325.0	73	67	120	121	45	4.5	36	
8	32		1.4	1.02	327.2	73	67	123	120	46	4.0	37	
9	36		1.3	.95	329.3	72	68	120	120	46	3.5	37	
10	40		1.3	.95	331.4	73	68	116	121	46	3.5	36	
11	44		1.0	.73	333.2	76	68	121	121	46	3.0	37	
12	48	1548	1.0	.73	335.087	77	68	122	121	47	3.0	36	
			Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
			1.4325	1.0456	51.536	73.6	66.37	115/125	120/122	65	6.0	36/55	
			Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
			1.1625	.9934									



✓ ✓
 BWS = 1.56
 Flow = 27103
 Vstd = 52.46

VES CB INLET

ISOKINETIC FIELD DATA SHEET

EPA Method 0010 - HFPO Dimer Acid

Client	Chemours	
W.O.#	15418.002.018	
Project ID	Chemours	% Moisture
Mode/Source ID	VES	Impinger Vol (ml)
Samp. Loc. ID	CB IN	Silica gel (g)
Run No.ID	3	CO2, % by Vol
Test Method ID	M0010	O2, % by Vol
Date ID	NOV2019	Temperature (°F)
Source/Location	VE South CB Inlet	Meter Temp (°F)
Sample Date	11-21-19	Static Press (in H2O)
Baro. Press (in Hg)	30.30	Ambient Temp (°F)
Operator	AS/JV/W	

Stack Conditions	
Assumed	Actual
2	
0	
20.9	
70	
56	
-5	-5
60	

Meter Box ID	31
Meter Box Y	1.0066
Meter Box Del H	1.9526
Probe ID / Length	P697 / 6ft
Probe Material	Boro
Pitot / Thermocouple ID	P697
Pitot Coefficient	0.84
Nozzle ID	.160
Nozzle Measurements	0.160 0.160 0.160
Avg Nozzle Dia (in)	0.160
Area of Stack (ft²)	7.068
Sample Time	96
Total Traverse Pts	24

K Factor			71
Initial	Mid-Point	Final	
.014	.005	.005	
15 in	6 in	6 in	
yes / no	yes / no	yes / no	
yes / no	yes / no	yes / no	
yes / no	yes / no	yes / no	
Pre-Test Set		Post-Test Set	
54			
54.1			
Pass / Fail		Pass / Fail	
Pass / Fail		Pass / Fail	
yes / no		yes / no	

TRAVERSE POINT	NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
		0	1143			335.322								
Y	1	4		2.3	1.6	357.9	73	55	123	122	51	4.5	40	23.975
	2	8		2.2	1.85	340.5	73	55	126	122	44	4.5	37	
	3	12		2.2	1.5	343.2	73	56	117	122	42	4.5	38	
	4	16		2.0	1.4	345.7	73	56	118	122	43	4.5	37	
	5	20		2.0	1.4	348.3	73	57	123	122	45	4.5	38	
	6	24		1.8	1.2	350.7	73	58	122	122	46	4.0	38	
	7	28		1.3	.92	352.8	73	58	116	121	46	3.5	38	
	8	32		1.0	.71	354.6	73	59	118	122	46	3.0	38	
	9	36		.69	.49	356.1	73	59	124	122	46	2.5	39	
	10	40		.41	.29	357.3	73	60	122	122	47	2.0	40	
	11	44		.32	.23	358.4	74	60	116	121	47	2.0	40	
	12	48	1231	.18	.13	359.297	76	60	120	122	48	1.5	41	
			1252			359.402								
X	1	4		1.8	1.27	361.6	74	61	118	121	53	4.0	41	25.747
	2	8		1.8	1.27	364.0	73	61	119	121	45	4.0	38	
	3	12		1.7	1.20	366.3	72	62	122	122	43	4.0	39	
	4	16		1.6	1.1	368.6	72	62	124	122	44	3.5	38	
	5	20		1.6	1.1	370.9	72	62	117	121	44	3.5	38	
	6	24		1.6	1.1	373.2	72	62	119	121	45	3.5	38	
	7	28		1.4	.99	375.3	72	63	122	122	45	3.5	39	
	8	32		1.3	.92	377.3	72	63	123	121	46	3.0	40	
	9	36		1.3	.92	379.4	72	63	117	122	46	3.0	39	
	10	40		1.2	.85	381.3	72	63	118	122	46	3.0	40	
	11	44		1.2	.85	383.3	72	63	124	121	46	3.0	40	
	12	48	1340	.97	.68	385.149	74	63	124	122	47	3.0	39	
				Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
				1.4112	.9841	49.122	72.87	60.0416	114/126	121/122	53	4.5	37/41	
				Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
				1.1531	.9639									



VES CB INLET SAMPLE RECOVERY FIELD DATA

EPA Method 0010 - HFPO Dimer Acid

Client Chemours W.O. # 15418.002.018
 Location/Plant Fayetteville, NC Source & Location VE South CB Inlet

Run No. 1 Sample Date 11/20/19 Recovery Date 11/20/19
 Sample I.D. Chemours - VES - CB IN - 1 - M0010 - Analyst MD/LWT/AS Filter Number NA

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final	3	100	100	0					316	
Initial	0	100	100	0					300	
Gain	3	0	0	0				3.5	16.3	19

Impinger Color all clean Labeled?
 Silica Gel Condition 5u 80% Sealed?

Run No. 2 Sample Date 11/20/19 Recovery Date 11/20/19
 Sample I.D. Chemours - VES - CB IN - 2 - M0010 - Analyst MD/LWT/AS Filter Number NA

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final	4	100	100	0					314.8	
Initial	0	100	100	0					300	
Gain	4	0	0	0				4.3	14.9	17.8

Impinger Color all clean Labeled?
 Silica Gel Condition 4u 90% Sealed?

Run No. 3 Sample Date 11-21-19 Recovery Date 11-21-19
 Sample I.D. Chemours - VES - CB IN - 3 - M0010 - Analyst MD/AS/LWT Filter Number NA

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final	4	100	100	0					312.3	
Initial	0	100	100	0					300	
Gain	4	0	0	0				4.3	12.3	16.3

Impinger Color all clean Labeled?
 Silica Gel Condition 5u 90% Sealed?

Check COC for Sample IDs of Media Blanks

	Balance Check	Known	Actual
11-14-19		500	499.8
20 MD			MD
11-21-19		500	500
			MD



CHEMOURS - FAYETTEVILLE, NC
INPUTS FOR HFPO DIMER ACID CALCULATIONS
VES CARBON BED OUTLET

Test Data

	1	2	3
Run number			
Location	VES CBed Outlet	VES CBed Outlet	VES CBed Outlet
Date	11/20/19	11/20/19	11/21/19
Time period	0953-1157	1342-1548	1143-1340
Operator	JM	JM	JM

Inputs For Calcs.

Sq. rt. delta P	0.83668	0.85586	0.86002
Delta H	1.4608	1.5300	1.5458
Stack temp. (deg.F)	73.4	71.4	74.1
Meter temp. (deg.F)	63.5	62.0	67.1
Sample volume (act.)	57.729	58.798	59.342
Barometric press. (in.Hg)	30.05	30.10	30.30
Volume H ₂ O imp. (ml)	4.0	7.0	4.0
Weight change sil. gel (g)	15.0	19.6	14.1
% CO ₂	0.0	0.0	0.0
% O ₂	20.9	20.9	20.9
% N ₂	79.1	79.1	79.1
Area of stack (sq.ft.)	9.390	9.390	9.390
Sample time (min.)	96.0	96.0	96.0
Static pressure (in.H ₂ O)	2.70	2.60	2.60
Nozzle dia. (in.)	0.200	0.200	0.200
Meter box cal.	1.0005	1.0005	1.0005
Cp of pitot tube	0.84	0.84	0.84
Traverse points	24	24	24

VES CB OUTLET

ISOKINETIC FIELD DATA SHEET

EPA Method 0010 - HFPO Dimer Acid

Page 1 of 1

Client: Chemours
 W.O.#: 15418.002.018
 Project ID: Chemours
 Mode/Source ID: VES
 Sump, Loc. ID: CB OUT
 Run No. ID: 1
 Test Method ID: M0010
 Date ID: NOV2019
 Source/Location: VESouth, Outlet
 Sample Date: 11/20/19
 Baro. Press (in Hg): 30.05
 Operator: MILLS

Stack Conditions
 Assumed: 7
 Actual: 7
 % Moisture: 0
 Impinger Vol (ml): 20.9
 Silica gel (g): 74
 CO2, % by Vol: 95
 O2, % by Vol: 42.4
 Temperature (°F): 60
 Meter Temp (°F): 60
 Static Press (in H2O): 42.7
 Ambient Temp (°F): 60

Meter Box ID: WNC 23
 Meter Box Y: 10205
 Meter Box Del H: 3.2926
 Probe ID / Length: 555
 Probe Material: Boro
 Pitot / Thermocouple ID: P375
 Pitot Coefficient: 0.84
 Nozzle ID: 0.200
 Nozzle Measurements: 0.200, 0.201, 0.200
 Avg Nozzle Dia (in): 0.200
 Area of Stack (ft²): 4.34
 Sample Time: 12:19:06
 Total Traverse Pts: 24

K Factor: 2.04
 Initial: 0.008
 Mid-Point: 0.006
 Final: 0.008
 Leak Check @ (in Hg): 15
 Pitot leak check good: yes / no
 Pitot inspection good: yes / no
 Method 3 System good: yes / no
 Temp Check: 249
 Reference Temp: 61
 Pass/Fail (+/- 2°): Pass / Fail
 Temp Change Response: yes / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXT TEMP (°F)	COMMENTS
1	0	0653	0.47	0.96	697.415	73	60	130	129	55	2	54	
2	8		0.50	1.02	701.4	74	60	130	130	50	2	45	
3	12		0.54	1.10	703.5	74	60	129	125	48	2	45	
4	16		0.58	1.18	705.6	74	61	122	121	48	2	45	
5	20		0.61	1.24	707.9	74	61	123	124	48	2	46	
6	24		0.68	1.34	710.3	74	62	123	123	48	2	46	
7	28		0.80	1.603	712.8	74	62	124	126	49	2	45	
8	32		0.85	1.73	715.5	74	62	123	122	50	3	46	
9	36		0.92	1.88	718.2	74	62	122	122	51	4	46	
10	40		0.95	1.94	721.0	73	62	123	121	51	4	46	
11	44		1.0	2.04	723.8	74	62	123	123	52	4	46	
12	48	1041	1.05	2.14	726.838	73	63	123	123	52	4	47	29.423
13	0	1109	-	-	727.100	-	-	-	-	-	-	-	
14	4		0.96	1.96	729.8	72	64	123	126	61	4	57	
15	8		0.95	1.94	732.7	73	64	123	124	49	4	48	
16	12		0.90	1.84	735.4	73	64	123	122	47	4	47	
17	16		0.89	1.82	738.1	73	65	122	123	47	4	47	
18	20		0.85	1.73	740.7	73	66	122	122	47	3	47	
19	24		0.78	1.60	743.3	73	66	123	122	47	3	48	
20	28		0.62	1.26	745.6	73	66	123	122	48	3	48	
21	32		0.54	1.10	747.6	74	67	123	122	47	2	48	
22	36		0.48	0.98	749.8	74	66	123	122	47	2	49	
23	40		0.44	0.90	751.7	73	66	124	122	47	2	49	
24	44		0.42	0.86	753.6	73	66	123	122	46	2	48	28.306
25	48	1157	0.40	0.82	755.406	73	66	123	121	46	2	48	
			Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
			0.715833	1.4608	57.729	73.42	63.45						
			Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
			0.836678	1.19524									



EPA Method 0010 from EPA SW-846



1.5% m
 26200
 100.6

ISOKINETIC FIELD DATA SHEET

Client: Chemours
 W.O.#: 15418.002.018
 Project ID: Chemours
 Mode/Source ID: VES
 Samp. Loc. ID: CB OUT
 Run No. ID: 2
 Test Method ID: M0010
 Date ID: NOV2019
 Source/Location: VE South, Outlet
 Sample Date: 11/20/19
 Baro. Press (in Hg): 30.07
 Operator: Mills

Stack Conditions

Assumed	Actual
1.5	
0	
2.09	
74	
2.7	
	2.6

EPA Method 0010 - HFPO Dimer Acid

Meter Box ID: UC23
 Meter Box Y: 1.0005
 Meter Box Del H: 2.2926
 Probe ID / Length: 5FT
 Probe Material: Boron
 Pitot / Thermocouple ID: P305
 Pitot Coefficient: 0.84
 Nozzle ID: 0.200
 Nozzle Measurements: 0.200, 0.201, 0.200
 Avg Nozzle Dia (in): 0.200
 Area of Stack (ft²): 9.39
 Sample Time: 96
 Total Traverse Pts: 24

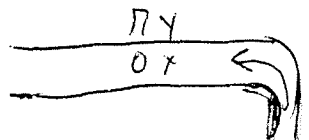
Page 1 of 1

K Factor 2.04		
Initial	Mid-Point	Final
0.006	0.004	0.008
15	8	8
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set	Post-Test Set	
61	58	
61	59	
Pass / Fail	Pass / Fail	
yes / no	yes / no	

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (In Hg)	XAD EXIT TEMP (°F)	COMMENTS
	0	1342			755.663								
Y 1	4		0.46	0.94	757.6	71	63	121	120	51	2	44	
2	8		0.50	1.02	759.6	71	63	122	122	48	2	41	
3	12		0.53	1.12	761.8	71	62	123	122	44	2	40	
4	16		0.58	1.18	764.0	71	62	123	121	43	2	42	
5	20		0.67	1.37	766.2	71	61	123	124	44	2	43	
6	24		0.71	1.45	768.7	71	62	123	122	45	3	44	
7	28		0.85	1.73	771.4	71	61	123	123	45	3	41	
8	32		0.89	1.82	774.0	71	62	123	125	47	3	41	
9	36		0.98	2.00	770.7	71	62	123	123	49	4	42	
10	40		1.00	2.04	779.7	72	62	124	122	49	4	42	
11	44		1.05	2.14	782.6	71	62	123	122	50	4	41	29.967
12	48	1430	1.10	2.24	785.630	71	62	123	124	51	4	41	
13	0	1500	-	-	786.235	-	-	-	-	-	-	-	
X 1	4		1.00	2.04	789.0	71	62	124	123	51	4	46	
2	8		1.00	2.04	792.0	72	62	122	120	48	4	43	
3	12		0.97	1.98	794.7	72	62	123	123	48	4	44	
4	16		0.94	1.92	797.4	72	62	123	122	52	4	45	
5	20		0.88	1.80	800.2	72	62	124	123	55	3	45	
6	24		0.83	1.69	802.7	72	62	123	127	56	3	46	
7	28		0.65	1.32	805.1	72	62	123	123	57	3	46	
8	32		0.55	1.02	807.3	72	62	124	123	57	2	47	
9	36		0.52	1.06	809.4	72	62	124	124	59	2	48	
10	40		0.46	0.94	811.3	71	62	123	123	59	2	48	28.831
11	44		0.44	0.90	813.1	71	62	122	121	59	2	48	
12	48	1516	0.42	0.86	815.066	71	62	121	122	59	2	48	
			Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
			0.7500	1.5300	58,298	71.77	62.00						
			Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
			0.859859	1.22243									



EPA Method 0010 from EPA SW-846



Handwritten calculations: $I = 100.7$, $M = 20$, $Q = 26664$, $Vol = 59,882$

VES CB OUTLET

ISOKINETIC FIELD DATA SHEET

EPA Method 0010 - HFPO Dimer Acid

Client	Chemours
W.O.#	15418.002.018
Project ID	Chemours % Moisture
Mode/Source ID	VES Impinger Vol (ml)
Samp. Loc. ID	CB OUT Silica gel (g)
Run No. ID	3 CO2, % by Vol
Test Method ID	M0010 O2, % by Vol
Date ID	NOV2019 Temperature (°F)
Source/Location	VE South Outlet Meter Temp (°F)
Sample Date	11/21/19 Static Press (in H2O)
Baro. Press (in Hg)	30.30
Operator	MA/15 Ambient Temp (°F)

Stack Conditions	
Assumed	Actual
1.5	
0	
20.9	
74	
65	
2.6	
65	

Meter Box ID	WC 23
Meter Box Y	1.6025
Meter Box Del H	2.2926
Probe ID / Length	5A
Probe Material	Boro
Pitot / Thermocouple ID	P375
Pitot Coefficient	0.84
Nozzle ID	
Nozzle Measurements	0.200 0.201 0.200
Avg Nozzle Dia (in)	0.200
Area of Stack (ft²)	9.39
Sample Time	96
Total Traverse Pts	24

K Factor	2.04				
Initial	0.012	Mid-Point	0.008	Final	0.005
Leak Check @ (in Hg)	14	9	8		
Pitot leak check good	yes / no	yes / no	yes / no		
Pitot inspection good	yes / no	yes / no	yes / no		
Method 3 System good	yes / no	yes / no	yes / no		
Temp Check					
Meter Box Temp	65	59	59		
Reference Temp	65	65	65		
Pass/Fail (+/- 2°)	Pass / Fail	Pass / Fail	Pass / Fail		
Temp Change Response	yes / no	yes / no	yes / no		

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
Y PD 1	0	1143			815.663								
2	4		0.46	0.94	817.6	75	65	130	128	64	2	57	
3	8		0.49	1.00	819.7	76	65	125	127	59	2	55	
4	12		0.53	1.08	821.8	76	65	124	126	54	2	53	
5	16		0.59	1.20	824.0	76	65	124	125	56	2	54	
6	20		0.64	1.31	826.3	76	66	125	123	51	2	56	
7	24		0.71	1.45	828.7	75	66	125	125	50	2	51	
8	28		0.85	1.73	831.3	75	67	125	125	50	2	52	
9	32		0.93	1.90	834.1	74	67	124	123	51	3	51	
10	36		1.00	2.04	836.9	74	68	124	124	50	3	50	
11	40		1.05	2.14	839.9	74	68	124	123	50	3	46	30.292
12	44		1.10	2.24	842.9	74	69	123	123	50	3	45	
12	48	1231	1.10	2.24	845.955	73	70	123	123	50	3	45	
X IN 1	0				846.294								846.194
2	4	1352	0.42	0.84	849.1	74	70	124	127	50	3	46	
3	8		1.00	2.04	852.0	74	70	124	125	48	3	43	
4	12		1.00	2.04	854.7	74	70	123	121	47	3	42	
5	16		0.94	1.92	857.5	74	70	123	122	45	3	45	
6	20		0.87	1.77	860.2	73	69	123	122	47	3	45	
7	24		0.82	1.67	863.0	73	68	123	121	49	2	44	
8	28		0.66	1.35	865.2	73	67	123	120	49	2	42	
9	32		0.57	1.16	867.4	74	67	123	124	44	2	43	
10	36		0.53	1.08	869.4	73	66	123	126	49	2	41	
11	40		0.48	0.98	871.5	73	65	121	124	48	2	42	
12	44		0.45	0.92	873.4	73	64	122	126	48	2	39	29.050
12	48	1340	0.42	0.84	875.244	72	64	123	127	48	2	40	
			Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
			0.75717	1.54583	69.342	74.07	67.12						
			Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
			0.860077	1.22509									



VES CB OUTLET

SAMPLE RECOVERY FIELD DATA

EPA Method 0010 - HFPO Dimer Acid

Client Chemours W.O. # 15418.002.018
 Location/Plant Fayetteville, NC Source & Location VE South Outlet

Run No. 1 Sample Date 11/20/19 Recovery Date 11/20/19
 Sample I.D. Chemours - VES - CB OUT - 1 - M0010 - Analyst DDO/WF/AS Filter Number N/A

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final	4	100	100	0					315	
Initial	0	100	100	0					300	
Gain	4	0	0	0				4	15	19

Impinger Color all clear Labeled?
 Silica Gel Condition blu 90% Sealed?

Run No. 2 Sample Date 11/20/19 Recovery Date 11/20/19
 Sample I.D. Chemours - VES - CB OUT - 2 - M0010 - Analyst DDO/WF/AS Filter Number N/A

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final	7	100	100	0					319.6	
Initial	0	100	100	0					300	
Gain	7	0	0	0				7	19.6	26.6

Impinger Color all clear Labeled?
 Silica Gel Condition blu 90% Sealed?

Run No. 3 Sample Date 11/21/19 Recovery Date 11/21/19
 Sample I.D. Chemours - VES - CB OUT - 3 - M0010 - Analyst DDO/WF/AS Filter Number N/A

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final	4	100	100	0					314.1	
Initial	0	100	100	0					300	
Gain	4	0	0	0				4	14.1	

Impinger Color all clear Labeled?
 Silica Gel Condition blu Sealed?

Check COC for Sample IDs of Media Blanks



Balane Accu*	Known	Actual	
11-19-19	500.0	499.8	MD
no MD			
11-21-19	500	500	MD

VES BT

SAMPLE RECOVERY FIELD DATA

Client Chemours W.O. # 15418.002.018
 Location/Plant Fayetteville, NC Source & Location Blank Train

Run No. 2 Sample Date 11/20/14 Recovery Date 11/20/14
 Sample I.D. _____ Analyst JM Filter Number N/A

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents									Silica Gel	
Final	0	100	100					200		
Initial	0	100	100					200	200	
Gain	0	0	0					0		

Impinger Color all clear Labeled?
 Silica Gel Condition blue 100% Sealed?

Run No. _____ Sample Date _____ Recovery Date _____
 Sample I.D. _____ Analyst _____ Filter Number _____

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents									Silica Gel	
Final										
Initial										
Gain										

Impinger Color _____ Labeled? _____
 Silica Gel Condition _____ Sealed? _____

Run No. _____ Sample Date _____ Recovery Date _____
 Sample I.D. _____ Analyst _____ Filter Number _____

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents									Silica Gel	
Final										
Initial										
Gain										

Impinger Color _____ Labeled? _____
 Silica Gel Condition _____ Sealed? _____

Check COC for Sample IDs of Media Blanks



CHEMOURS - FAYETTEVILLE, NC
INPUTS FOR HFPO DIMER ACID CALCULATIONS
VE SOUTH STACK

Test Data

	1	2	3
Run number			
Location	VE South Stack	VE South Stack	VE South Stack
Date	11/20/19	11/20/19	11/21/19
Time period	0953-1157	1342-1548	1143-1340
Operator	SR	SR	SR

Inputs For Calcs.

Sq. rt. delta P	0.73141	0.76784	0.75394
Delta H	0.6979	1.0342	0.9983
Stack temp. (deg.F)	71.5	70.5	72.5
Meter temp. (deg.F)	59.2	64.6	71.3
Sample volume (act.)	44.030	53.635	52.901
Barometric press. (in.Hg)	30.05	30.10	30.30
Volume H ₂ O imp. (ml)	10.0	6.0	12.0
Weight change sil. gel (g)	9.8	14.5	12.6
% CO ₂	0.0	0.0	0.0
% O ₂	20.9	20.9	20.9
% N ₂	79.1	79.1	79.1
Area of stack (sq.ft.)	9.620	9.620	9.620
Sample time (min.)	96.0	96.0	96.0
Static pressure (in.H ₂ O)	2.10	2.10	2.00
Nozzle dia. (in.)	0.190	0.200	0.200
Meter box cal.	0.9972	0.9972	0.9972
Cp of pitot tube	0.84	0.84	0.84
Traverse points	24	24	24

ISOKINETIC FIELD DATA SHEET

EPA Method 0010 - HFPO Dimer Acid

Page ___ of ___

Client: Chemours
 W.O.#: 15418.002.018
 Project ID: Chemours % Moisture
 Mode/Source ID: VE South Impinger Vol (ml)
 Samp. Loc. ID: STK Silica gel (g)
 Run No. ID: 1 CO2, % by Vol
 Test Method ID: M0010 O2, % by Vol
 Date ID: 20NOV2019 Temperature (°F)
 Source/Location: VE South Stack Meter Temp (°F)
 Sample Date: 11/20/19 Static Press (in H2O)
 Baro. Press (in Hg): 30.05 Ambient Temp (°F)
 Operator: SP

Stack Conditions	
Assumed	Actual
	2.1

Meter Box ID: 30
 Meter Box Y: 0.9972
 Meter Box Del H: 1.3715
 Probe ID / Length: P700 Boro
 Probe Material: Boro
 Pitot / Thermocouple ID: 0.84
 Pitot Coefficient: 0.84
 Nozzle ID: 690
 Nozzle Measurements: .141 .140 .140
 Avg Nozzle Dia (in): 0.140
 Area of Stack (ft²): 9.62
 Sample Time: 96
 Total Traverse Pts: 24

K Factor: 130		
Initial	Mid-Point	Final
0.610	.008	.008
15	6	6
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
51		63
516		639
Pass / Fail		Pass / Fail
yes / no		yes / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
	0	0953			745.330								
A 1	4		0.58	0.75	747.6	70	52	110	111	53	3.0	53	
2	8		0.55	0.72	749.1	71	53	110	110	51	3.0	45	
3	12		0.52	0.68	750.9	72	56	110	109	50	3.0	46	
4	16		0.53	0.69	752.8	72	56	110	109	50	3.0	46	
5	20		0.53	0.69	754.7	72	56	110	109	50	3.0	45	
6	24		0.52	0.68	756.6	72	57	110	109	50	3.0	45	
7	28		0.51	0.66	758.4	72	57	110	112	50	3.0	45	
8	32		0.47	0.61	759.3	72	57	110	111	51	3.0	46	
9	36		0.45	0.59	761.9	72	57	112	111	52	2.5	47	
10	40		0.51	0.66	763.6	71	58	110	110	53	3.0	47	
11	44		0.50	0.65	765.3	70	58	110	112	54	3.0	50	
12	48	1041	0.54	0.70	767.150	69	58	110	111	53	3.0	52	
	0	1109			767.850								
B 1	4		0.63	0.82	769.4	71	59	110	112	63	3.5	62	
2	8		0.65	0.85	771.3	71	59	109	110	60	3.5	60	
3	12		0.59	0.77	773.2	71	58	111	112	65	3.0	53	
4	16		0.57	0.74	775.2	72	61	113	110	57	3.0	52	
5	20		0.55	0.72	776.8	72	61	110	110	57	3.0	53	
6	24		0.53	0.72	779.0	72	62	110	111	57	3.0	54	
7	28		0.53	0.69	780.4	72	63	110	109	57	3.0	54	
8	32		0.53	0.69	782.6	72	64	111	110	58	3.0	54	
9	36		0.51	0.66	784.4	72	64	110	111	58	3.0	54	
10	40		0.50	0.65	786.3	72	64	111	110	59	3.0	55	
11	44		0.52	0.68	788.1	72	64	110	109	59	3.0	55	
12	48	1157	0.52	0.68	790.060	72	64	116	110	60	3.0	55	

Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max
0.53583	0.69792	44.03	71.5	59.2					
Avg Squared Delta P	Avg Squared Del H	Comments:							
0.73141	0.83473								



EPA Method 0010 from EPA SW-846

ISO 97.4

ISOKINETIC FIELD DATA SHEET

EPA Method 0010 - HFPO Dimer Acid

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Client	Chemours
W.O.#	15418.002.018
Project ID	Chemours
Mode/Source ID	VE South
Samp. Loc. ID	STK
Run No. ID	2
Test Method ID	M0010
Date ID	20NOV2019
Source/Location	VE South Stack
Sample Date	11/20/19
Baro. Press (in Hg)	30.1
Operator	SR

Stack Conditions	
Assumed	Actual
	9
	14
	2.1

Meter Box ID	
Meter Box Y	0.9972
Meter Box Del H	1.5715
Probe ID / Length	P700
Probe Material	Boro
Pitot / Thermocouple ID	P700
Pitot Coefficient	0.84
Nozzle ID	6.200
Nozzle Measurements	.200 -.200 .200
Avg Nozzle Dia (in)	0.200
Area of Stack (ft ²)	9.62
Sample Time	96
Total Traverse Pts	24

Sample Train (ft ³)	
Leak Check @ (in Hg)	
Pitot leak check good	yes / no
Pitot inspection good	yes / no
Method 3 System good	yes / no
Temp Check	
Meter Box Temp	
Reference Temp	
Pass/Fail (+/- 2°)	
Temp Change Response	

K Factor 1.75		
Initial	Mid-Point	Final
.010	0.006	.006
15	3	8
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set		Post-Test Set
05		69
65.3		64.7
Pass / Fail		Pass / Fail
yes / no		yes / no

TRAVERSE POINT NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft ³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (°F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (°F)	COMMENTS
	0	1342			790.110								
A 1	4		0.63	1.10	792.5	70	65	110	109	65	4.0	62	
2	8		0.65	1.14	795.1	70	65	110	112	57	4.5	52	
3	12		0.60	1.05	797.3	71	65	109	110	54	4.0	52	V1=
4	16		0.63	1.10	799.5	70	64	111	110	54	4.0	52	27.4
5	20		0.72	1.26	802.0	70	64	111	111	54	4.5	51	
6	24		0.68	1.19	804.3	70	63	111	111	55	4.5	50	
7	28		0.58	1.02	806.5	70	63	111	110	55	4.0	52	
8	32		0.58	1.02	808.7	70	63	110	110	56	4.0	53	
9	36		0.60	1.05	811.0	70	65	110	110	57	4.0	53	
10	40		0.56	0.98	813.2	70	65	110	109	58	4.0	53	
11	44		0.58	1.02	815.2	70	64	112	112	58	4.0	54	
12	48	1430	0.52	0.91	817.510	70	65	110	112	58	4.0	55	
	0	1500			817.565								
B 1	4		0.58	1.02	819.7	71	65	110	113	66	3.5	65	
2	8		0.55	0.96	821.9	71	66	111	112	60	3.5	54	
3	12		0.57	1.00	824.0	71	65	110	110	57	3.5	53	
4	16		0.60	1.05	826.4	71	65	110	110	57	3.5	53	V2
5	20		0.58	1.02	828.5	71	65	110	109	56	3.5	52	26.35
6	24		0.60	1.05	830.7	71	64	111	108	55	3.5	51	
7	28		0.57	1.00	832.9	71	65	111	111	56	3.5	51	
8	32		0.60	1.05	835.3	71	65	110	107	56	3.5	52	
9	36		0.55	0.96	837.3	71	65	111	113	56	3.5	52	
10	40		0.57	1.00	839.8	71	65	110	112	56	3.5	53	
11	44		0.55	0.96	841.8	71	65	110	110	57	3.5	53	
12	48	1548	0.52	0.91	843.800	71	65	110	111	57	3.5	52	
			Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
			0.59042	1.03417	53.635	70.5	64.6						
			Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
			0.76784	1.01621									



EPA Method 0010 from EPA SW-846

ISOKINETIC FIELD DATA SHEET

EPA Method 0010 - HFPO Dimer Acid

Page of

Client	Chemours	Stack Conditions	
W.O.#	15418.002.018	Assumed	Actual
Project ID	Chemours		
Mode/Source ID	VE South	% Moisture	
Samp. Loc. ID	STK	Impinger Vol (ml)	
Run No. ID	3	Silica gel (g)	
Test Method ID	M0010	CO ₂ , % by Vol	
Date ID	21 NOV2019	CO ₂ , % by Vol	
Source/Location	VE South Stack	O ₂ , % by Vol	
Sample Date	11/21/19	Temperature (°F)	
Baro. Press (in Hg)	30.30	Meter Temp (°F)	
Operator	SR	Static Press (in H ₂ O)	20
		Ambient Temp (°F)	

Meter Box ID	30
Meter Box Y	0.9972
Meter Box Del H	1.3715
Probe ID / Length	P700
Probe Material	Boro
Pitot / Thermocouple ID	P700
Pitot Coefficient	0.84
Nozzle ID	G200
Nozzle Measurements	200 200 200
Avg Nozzle Dia (in)	0.200
Area of Stack (ft ²)	9.62
Sample Time	96
Total Traverse Pts	24

Sample Train (ft ³)	
Leak Check @ (in Hg)	
Pitot leak check good	yes / no
Pitot inspection good	yes / no
Method 3 System good	yes / no
Temp Check	
Meter Box Temp	
Reference Temp	
Pass/Fail (+/- 2°)	
Temp Change Response	yes / no

K Factor <u>1.75</u>		
Initial	Mid-Point	Final
0.016	0.006	0.006
Leak Check @ (in Hg)		
15	2	3
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
yes / no	yes / no	yes / no
Pre-Test Set	Post-Test Set	
05	76	
05.4	76.1	
Pass / Fail	Pass / Fail	
Pass / Fail	Pass / Fail	
yes / no	yes / no	

TRAVERSE POINT	NO.	SAMPLE TIME (min)	CLOCK TIME (plant time)	VELOCITY PRESSURE Delta P (in H2O)	ORIFICE PRESSURE Delta H (in H2O)	DRY GAS METER READING (ft ³)	STACK TEMP (°F)	DGM OUTLET TEMP (°F)	PROBE TEMP (°F)	FILTER BOX TEMP (F)	IMPINGER EXIT TEMP (°F)	SAMPLE TRAIN VAC (in Hg)	XAD EXIT TEMP (F)	COMMENTS
B	1	4	1143	0.55	0.96	844.206	73	65	110	110	66	3.5	64	
	2	8		0.55	0.96	848.5	73	66	111	109	57	3.5	59	
	3	12		0.58	1.02	850.8	73	67	110	108	56	3.5	57	
	4	16		0.57	1.00	853.0	73	68	111	110	54	3.5	53	
	5	20		0.57	1.00	855.2	73	69	112	110	54	3.5	54	
	6	24		0.57	1.00	857.6	73	70	110	110	54	3.5	52	
	7	28		0.57	1.00	859.9	73	71	110	111	54	3.5	52	
	8	32		0.55	0.96	861.7	73	73	110	110	53	3.5	54	
	9	36		0.53	0.93	864.0	73	72	110	111	54	3.5	53	
	10	40		0.50	0.89	866.0	73	71	110	110	54	3.5	51	
	11	44		0.50	0.88	867.8	73	71	110	111	52	3.5	50	
	12	48	1231	0.52	0.91	870.184	73	72	110	110	53	3.5	52	
		0	1252			870.235								
A	1	4		0.60	1.08	872.5	72	69	109	111	58	3.5	61	
	2	8		0.60	1.05	874.9	72	72	110	110	54	3.5	56	
	3	12		0.57	1.00	876.9	72	71	110	111	54	3.5	57	
	4	16		0.63	1.10	879.3	72	71	110	110	54	3.5	57	
	5	20		0.70	1.23	881.9	72	72	111	109	55	3.5	57	
	6	24		0.69	1.19	884.2	72	73	110	112	56	3.5	59	
	7	28		0.63	1.10	886.5	72	73	110	111	57	3.5	56	
	8	32		0.60	1.08	888.8	72	74	110	110	55	3.5	54	
	9	36		0.57	1.02	890.9	72	74	111	110	54	3.5	51	
	10	40		0.51	0.90	893.1	72	75	110	112	53	3.5	52	
	11	44		0.52	0.91	895.0	72	75	110	111	52	3.5	53	
	12	48	1340	0.50	0.89	897.158	72	76	110	112	53	3.5	55	
				Avg Delta P	Avg Delta H	Total Volume	Avg Ts	Avg Tm	Min/Max	Min/Max	Max	Max Vac	Min/Max	
				0.56954	0.99833	52.901	72.5	71.25						
				Avg Sqrt Delta P	Avg Sqrt Del H	Comments:								
				0.75394	0.99917									



EPA Method 0010 from EPA SW-846

SAMPLE RECOVERY FIELD DATA

EPA Method 0010 - HFPO Dimer Acid

Client Chemours W.O. # 15418.002.018
 Location/Plant Fayetteville, NC Source & Location VE South Stack

Run No. 1 Sample Date 11/20/19 Recovery Date 11/20/19
 Sample I.D. Chemours - VE South - STK - 1 - M0010 - Analyst PMM/SR Filter Number NA

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final	2	104	102	2					309.8	
Initial	0	100	100	0					300	
Gain	2	4	2	2				10	9.8	

Impinger Color clear Labeled?
 Silica Gel Condition Good Sealed?

Run No. 2 Sample Date 11/20/19 Recovery Date 11/20/19
 Sample I.D. Chemours - VE South - STK - 2 - M0010 - Analyst PMM/SR Filter Number NA

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final	1	105	99	3					314.5	
Initial	0	100	100	0					300	
Gain	1	5	-1	3				6	14.5	

Impinger Color clear Labeled?
 Silica Gel Condition Good Sealed?

Run No. 3 Sample Date 11/20/19 Recovery Date 11/20/19
 Sample I.D. Chemours - VE South - STK - 3 - M0010 - Analyst PMM/SR Filter Number NA

	Impinger							Imp.Total	8	Total
	1	2	3	4	5	6	7			
Contents	Empty	HPLC H2O	HPLC H2O						Silica Gel	
Final	1	104	106	1					312.4	
Initial	0	100	100	0					300	
Gain	1	4	6	1				12	12.6	

Impinger Color clear Labeled?
 Silica Gel Condition Good Sealed?

Check COC for Sample IDs of Media Blanks



APPENDIX C
LABORATORY ANALYTICAL REPORT

ANALYTICAL REPORT

Job Number: 140-17449-1
Job Description: VES CB Inlet - M0010
Contract Number: LBIO-67048

For:
Chemours Company FC, LLC The
c/o AECOM
Sabre Building, Suite 300
4051 Ogletown Road
Newark, DE 19713
Attention: Michael Aucoin



Approved for release.
Courtney M Adkins
Project Manager II
12/10/2019 1:20 PM

Courtney M Adkins, Project Manager II
5815 Middlebrook Pike, Knoxville, TN, 37921
(865)291-3000
courtney.adkins@testamericainc.com
12/10/2019

This report may not be reproduced except in full, and with written approval from the laboratory. For questions please contact the Project Manager at the e-mail address or telephone number listed on this page.

The test results in this report relate only to the samples as received by the laboratory and will meet all requirements of the methodology, with any exceptions noted. This report shall not be reproduced except in full, without the express written approval of the laboratory. All questions should be directed to the Eurofins TestAmerica Project Manager.

This report has been electronically signed and authorized by the signatory. Electronic signature is intended to be the legally binding equivalent of a traditionally handwritten signature.

Eurofins TestAmerica, Knoxville

5815 Middlebrook Pike, Knoxville, TN 37921

Tel (865) 291-3000 Fax (865) 584-4315 www.testamericainc.com

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Definitions/Glossary

Client: Chemours Company FC, LLC The
Project/Site: VES CB Inlet - M0010

Job ID: 140-17449-1

Qualifiers

LCMS

Qualifier	Qualifier Description
*	LCS or LCSD is outside acceptance limits.
B	Compound was found in the blank and sample.
D	Sample results are obtained from a dilution; the surrogate or matrix spike recoveries reported are calculated from diluted samples.

Glossary

Abbreviation	These commonly used abbreviations may or may not be present in this report.
⊞	Listed under the "D" column to designate that the result is reported on a dry weight basis
%R	Percent Recovery
CFL	Contains Free Liquid
CNF	Contains No Free Liquid
DER	Duplicate Error Ratio (normalized absolute difference)
Dil Fac	Dilution Factor
DL	Detection Limit (DoD/DOE)
DL, RA, RE, IN	Indicates a Dilution, Re-analysis, Re-extraction, or additional Initial metals/anion analysis of the sample
DLC	Decision Level Concentration (Radiochemistry)
EDL	Estimated Detection Limit (Dioxin)
LOD	Limit of Detection (DoD/DOE)
LOQ	Limit of Quantitation (DoD/DOE)
MDA	Minimum Detectable Activity (Radiochemistry)
MDC	Minimum Detectable Concentration (Radiochemistry)
MDL	Method Detection Limit
ML	Minimum Level (Dioxin)
NC	Not Calculated
ND	Not Detected at the reporting limit (or MDL or EDL if shown)
PQL	Practical Quantitation Limit
QC	Quality Control
RER	Relative Error Ratio (Radiochemistry)
RL	Reporting Limit or Requested Limit (Radiochemistry)
RPD	Relative Percent Difference, a measure of the relative difference between two points
TEF	Toxicity Equivalent Factor (Dioxin)
TEQ	Toxicity Equivalent Quotient (Dioxin)

Method Summary

Client: Chemours Company FC, LLC The
Project/Site: VES CB Inlet - M0010

Job ID: 140-17449-1

Method	Method Description	Protocol	Laboratory
8321A	HFPO-DA	SW846	TAL DEN
8321A	PFOA and PFOS	SW846	TAL DEN
None	Leaching Procedure	TAL SOP	TAL DEN
None	Leaching Procedure for Condensate	TAL SOP	TAL DEN
None	Leaching Procedure for XAD	TAL SOP	TAL DEN

Protocol References:

SW846 = "Test Methods For Evaluating Solid Waste, Physical/Chemical Methods", Third Edition, November 1986 And Its Updates.
TAL SOP = TestAmerica Laboratories, Standard Operating Procedure

Laboratory References:

TAL DEN = Eurofins TestAmerica, Denver, 4955 Yarrow Street, Arvada, CO 80002, TEL (303)736-0100

Sample Summary

Client: Chemours Company FC, LLC The
Project/Site: VES CB Inlet - M0010

Job ID: 140-17449-1

Lab Sample ID	Client Sample ID	Matrix	Collected	Received	Asset ID
140-17449-1	A-5612,5613 VES CB INLET R1 M0010 FH	Air	11/20/19 00:00	11/25/19 08:00	
140-17449-2	A-5614,5615,5617 VES CB INLET R1 M0010 BH	Air	11/20/19 00:00	11/25/19 08:00	
140-17449-3	A-5616 VES CB INLET R1 M0010 IMPINGER 1,2&3 COND	Air	11/20/19 00:00	11/25/19 08:00	
140-17449-4	A-5618 VES CB INLET R1 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	11/20/19 00:00	11/25/19 08:00	
140-17449-5	A-5619,5620 VES CB INLET R2 M0010 FH	Air	11/20/19 00:00	11/25/19 08:00	
140-17449-6	A-5621,5622,5624 VES CB INLET R2 M0010 BH	Air	11/20/19 00:00	11/25/19 08:00	
140-17449-7	A-5623 VES CB INLET R2 M0010 IMPINGER 1,2&3 COND	Air	11/20/19 00:00	11/25/19 08:00	
140-17449-8	A-5625 VES CB INLET R2 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	11/20/19 00:00	11/25/19 08:00	
140-17449-9	A-5626,5627 VES CB INLET R3 M0010 FH	Air	11/21/19 00:00	11/25/19 08:00	
140-17449-10	A-5628,5629,5631 VES CB INLET R3 M0010 BH	Air	11/21/19 00:00	11/25/19 08:00	
140-17449-11	A-5630 VES CB INLET R3 M0010 IMPINGER 1,2&3 COND	Air	11/21/19 00:00	11/25/19 08:00	
140-17449-12	A-5631 VES CB INLET R3 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	11/21/19 00:00	11/25/19 08:00	

Job Narrative 140-17449-1

Sample Receipt

The samples were received on November 25, 2019 at 8:00 AM in good condition and properly preserved. The temperature of the cooler at receipt was 1.0° C.

Quality Control and Data Interpretation

Unless otherwise noted, all holding times, and QC criteria were met and the test results shown in this report meet all applicable NELAC requirements.

Method 0010/Method 3542 Sampling Train Preparation

Train fractions were extracted and prepared for analysis in TestAmerica's Knoxville laboratory. Extracts and condensate samples were forwarded to the Denver laboratory for HFPO-DA analysis. All results are reported in "Total ug" per sample.

LCMS

Method 8321A: The following samples were inadvertently spiked with a native solution of HFPO-DA rather than the isotope dilution internal standard prior to extraction in the Knoxville Laboratory:

- 140-17449-1 (VES CB Inlet R1 FH)
- 140-17449-5 (VES CB Inlet R2 FH)
- 140-17449-9 (VES CB Inlet R3 FH)

As a result, these samples received a relatively small fortification of the native HFPO-DA, and no labeled IDA as typically applied. Upon discovery of the processing issue, the IDAs were post spiked onto the extracted samples which were then re-analyzed to acquire the Total HFPO-DA content in the samples. The spiked amount of native HFPO-DA was subsequently subtracted from the Total HFPO-DA, and the corrected concentration is reported in with the data set below.

Please note that under these conditions, the affected samples are not corrected for extraction losses through isotope dilution internal standard data reduction. However, the HFPO-DA concentrations are accurate and useful for their intended purpose

Method 8321A: The laboratory control sample (LCS) and / or laboratory control sample duplicate (LCSD) for preparation batch 280-478940 and analytical batch 280-479928 recovered outside control limits for the following analytes: HFPO. These analytes were biased high in the LCS and were not detected in the associated samples; therefore, the data have been reported.

No additional analytical or quality issues were noted, other than those described above or in the Definitions/Glossary page.

Organic Prep

No analytical or quality issues were noted, other than those described in the Definitions/Glossary page.

Chemours VES Carbon Bed Inlet Test Analytical Report
TestAmerica Job No. 140-17449-1
December 9, 2019

The following samples were inadvertently spiked with a native solution of HFPO-DA prior to extraction in the Knoxville laboratory:

- **VES CB Inlet R1 FH**
- **VES CB Inlet R2 FH**
- **VES VB Inlet R3 FH**

The HFPO-DA results presented below have been corrected to remove the laboratory contribution from the final result.

TALS ID	Client ID	HFPO-DA Result (ug/sample)	HFPO-DA Added in the lab (ug/sample)	HFPO-DA Corrected Result (ug/sample)
140-17449-1	VEN CB Inlet R1 FH	74	2	72
140-17449-5	VEN CB Inlet R2 FH	87.3	2	85.3
140-17449-9	VEN CB Inlet R3 FH	34.8	2.5	32.3

QC Association Summary

Client: Chemours Company FC, LLC The
Project/Site: VES CB Inlet - M0010

Job ID: 140-17449-1

LCMS

Analysis Batch: 464589

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
DLCK 280-464589/13	Lab Control Sample	Total/NA	Air	8321A	

Prep Batch: 478859

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17449-2	A-5614,5615,5617 VES CB INLET R1 M0010 BH	Total/NA	Air	None	
140-17449-4	A-5618 VES CB INLET R1 M0010 BREAKTHRO	Total/NA	Air	None	
140-17449-6	A-5621,5622,5624 VES CB INLET R2 M0010 BH	Total/NA	Air	None	
140-17449-8	A-5625 VES CB INLET R2 M0010 BREAKTHRO	Total/NA	Air	None	
140-17449-10	A-5628,5629,5631 VES CB INLET R3 M0010 BH	Total/NA	Air	None	
140-17449-12	A-5631 VES CB INLET R3 M0010 BREAKTHRO	Total/NA	Air	None	
MB 280-478859/1-A	Method Blank	Total/NA	Air	None	
LCS 280-478859/2-A	Lab Control Sample	Total/NA	Air	None	
LCSD 280-478859/3-A	Lab Control Sample Dup	Total/NA	Air	None	

Prep Batch: 478940

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17449-1	A-5612,5613 VES CB INLET R1 M0010 FH	Total/NA	Air	None	
140-17449-5	A-5619,5620 VES CB INLET R2 M0010 FH	Total/NA	Air	None	
140-17449-9	A-5626,5627 VES CB INLET R3 M0010 FH	Total/NA	Air	None	
MB 280-478940/1-A	Method Blank	Total/NA	Air	None	
LCS 280-478940/2-A	Lab Control Sample	Total/NA	Air	None	
LCSD 280-478940/3-A	Lab Control Sample Dup	Total/NA	Air	None	

Prep Batch: 478993

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17449-3	A-5616 VES CB INLET R1 M0010 IMPINGER 1,2	Total/NA	Air	None	
140-17449-7	A-5623 VES CB INLET R2 M0010 IMPINGER 1,2	Total/NA	Air	None	
140-17449-11	A-5630 VES CB INLET R3 M0010 IMPINGER 1,2	Total/NA	Air	None	
MB 280-478993/1-A	Method Blank	Total/NA	Air	None	
LCS 280-478993/2-A	Lab Control Sample	Total/NA	Air	None	
LCSD 280-478993/3-A	Lab Control Sample Dup	Total/NA	Air	None	

Analysis Batch: 479491

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17449-2	A-5614,5615,5617 VES CB INLET R1 M0010 BH	Total/NA	Air	8321A	478859
140-17449-4	A-5618 VES CB INLET R1 M0010 BREAKTHRO	Total/NA	Air	8321A	478859
140-17449-6	A-5621,5622,5624 VES CB INLET R2 M0010 BH	Total/NA	Air	8321A	478859
140-17449-8	A-5625 VES CB INLET R2 M0010 BREAKTHRO	Total/NA	Air	8321A	478859
140-17449-10	A-5628,5629,5631 VES CB INLET R3 M0010 BH	Total/NA	Air	8321A	478859
140-17449-12	A-5631 VES CB INLET R3 M0010 BREAKTHRO	Total/NA	Air	8321A	478859
MB 280-478859/1-A	Method Blank	Total/NA	Air	8321A	478859
LCS 280-478859/2-A	Lab Control Sample	Total/NA	Air	8321A	478859
LCSD 280-478859/3-A	Lab Control Sample Dup	Total/NA	Air	8321A	478859

Analysis Batch: 479814

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17449-3	A-5616 VES CB INLET R1 M0010 IMPINGER 1,2	Total/NA	Air	8321A	478993
140-17449-7	A-5623 VES CB INLET R2 M0010 IMPINGER 1,2	Total/NA	Air	8321A	478993
140-17449-11	A-5630 VES CB INLET R3 M0010 IMPINGER 1,2	Total/NA	Air	8321A	478993
MB 280-478993/1-A	Method Blank	Total/NA	Air	8321A	478993
LCS 280-478993/2-A	Lab Control Sample	Total/NA	Air	8321A	478993

QC Association Summary

Client: Chemours Company FC, LLC The
Project/Site: VES CB Inlet - M0010

Job ID: 140-17449-1

LCMS (Continued)

Analysis Batch: 479814 (Continued)

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
LCSD 280-478993/3-A	Lab Control Sample Dup	Total/NA	Air	8321A	478993

Analysis Batch: 479928

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17449-1	A-5612,5613 VES CB INLET R1 M0010 FH	Total/NA	Air	8321A	478940
140-17449-5	A-5619,5620 VES CB INLET R2 M0010 FH	Total/NA	Air	8321A	478940
140-17449-9	A-5626,5627 VES CB INLET R3 M0010 FH	Total/NA	Air	8321A	478940
MB 280-478940/1-A	Method Blank	Total/NA	Air	8321A	478940
LCS 280-478940/2-A	Lab Control Sample	Total/NA	Air	8321A	478940
LCSD 280-478940/3-A	Lab Control Sample Dup	Total/NA	Air	8321A	478940

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: VES CB Inlet - M0010

Job ID: 140-17449-1

Client Sample ID: A-5612,5613 VES CB INLET R1 M0010 FH

Lab Sample ID: 140-17449-1

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	74.0	B *	1.00	0.108	ug/Sample		11/27/19 08:04	12/08/19 08:33	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	127	D	50 - 200	11/27/19 08:04	12/08/19 08:33	10

Client Sample ID: A-5614,5615,5617 VES CB INLET R1 M0010

Lab Sample ID: 140-17449-2

BH

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	1880		15.0	3.00	ug/Sample		11/26/19 16:50	12/04/19 07:01	50

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	98	D	50 - 200	11/26/19 16:50	12/04/19 07:01	50

Client Sample ID: A-5616 VES CB INLET R1 M0010 IMPINGER

Lab Sample ID: 140-17449-3

1,2&3 COND

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		4.90	0.250	ug/Sample		11/27/19 12:36	12/06/19 11:58	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	129		50 - 200	11/27/19 12:36	12/06/19 11:58	1

Client Sample ID: A-5618 VES CB INLET R1 M0010

Lab Sample ID: 140-17449-4

BREAKTHROUGH XAD-2 RESIN TUBE

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.675		0.200	0.0400	ug/Sample		11/26/19 16:50	12/04/19 07:04	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	76		50 - 200	11/26/19 16:50	12/04/19 07:04	1

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: VES CB Inlet - M0010

Job ID: 140-17449-1

Client Sample ID: A-5619,5620 VES CB INLET R2 M0010 FH

Lab Sample ID: 140-17449-5

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	87.3	B *	1.00	0.108	ug/Sample		11/27/19 08:04	12/08/19 08:37	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	134	D	50 - 200	11/27/19 08:04	12/08/19 08:37	10

Client Sample ID: A-5621,5622,5624 VES CB INLET R2 M0010

Lab Sample ID: 140-17449-6

BH

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	2930		15.0	3.00	ug/Sample		11/26/19 16:50	12/04/19 07:07	50

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	100	D	50 - 200	11/26/19 16:50	12/04/19 07:07	50

Client Sample ID: A-5623 VES CB INLET R2 M0010 IMPINGER

Lab Sample ID: 140-17449-7

1,2&3 COND

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		4.90	0.250	ug/Sample		11/27/19 12:36	12/06/19 12:01	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	131		50 - 200	11/27/19 12:36	12/06/19 12:01	1

Client Sample ID: A-5625 VES CB INLET R2 M0010

Lab Sample ID: 140-17449-8

BREAKTHROUGH XAD-2 RESIN TUBE

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.261		0.200	0.0400	ug/Sample		11/26/19 16:50	12/04/19 07:11	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	77		50 - 200	11/26/19 16:50	12/04/19 07:11	1

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: VES CB Inlet - M0010

Job ID: 140-17449-1

Client Sample ID: A-5626,5627 VES CB INLET R3 M0010 FH

Lab Sample ID: 140-17449-9

Date Collected: 11/21/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	34.8	B *	1.25	0.135	ug/Sample		11/27/19 08:04	12/08/19 08:40	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	131	D	50 - 200	11/27/19 08:04	12/08/19 08:40	10

Client Sample ID: A-5628,5629,5631 VES CB INLET R3 M0010 BH

Lab Sample ID: 140-17449-10

BH

Date Collected: 11/21/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	1330		15.0	3.00	ug/Sample		11/26/19 16:50	12/04/19 07:14	50

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	97	D	50 - 200	11/26/19 16:50	12/04/19 07:14	50

Client Sample ID: A-5630 VES CB INLET R3 M0010 IMPINGER 1,2&3 COND

Lab Sample ID: 140-17449-11

1,2&3 COND

Date Collected: 11/21/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		5.10	0.260	ug/Sample		11/27/19 12:36	12/06/19 12:05	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	130		50 - 200	11/27/19 12:36	12/06/19 12:05	1

Client Sample ID: A-5631 VES CB INLET R3 M0010 BREAKTHROUGH XAD-2 RESIN TUBE

Lab Sample ID: 140-17449-12

BREAKTHROUGH XAD-2 RESIN TUBE

Date Collected: 11/21/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.860		0.200	0.0400	ug/Sample		11/26/19 16:50	12/04/19 07:17	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	83		50 - 200	11/26/19 16:50	12/04/19 07:17	1

Default Detection Limits

Client: Chemours Company FC, LLC The
Project/Site: VES CB Inlet - M0010

Job ID: 140-17449-1

Method: 8321A - HFPO-DA

Prep: None

Analyte	RL	MDL	Units
HFPO-DA	0.00250	0.00128	ug/Sample

Method: 8321A - PFOA and PFOS

Prep: None

Analyte	RL	MDL	Units
HFPO-DA	0.0250	0.00270	ug/Sample
HFPO-DA	0.100	0.0200	ug/Sample

ANALYTICAL REPORT

Job Number: 140-17451-1

Job Description: VES CB Outlet M0010

Contract Number: LBIO-67048

For:

Chemours Company FC, LLC The
c/o AECOM

Sabre Building, Suite 300

4051 Ogletown Road

Newark, DE 19713

Attention: Michael Aucoin

Approved for release.
Courtney M Adkins
Project Manager II
12/10/2019 1:31 PM

Courtney M Adkins, Project Manager II
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12/10/2019

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This report has been electronically signed and authorized by the signatory. Electronic signature is intended to be the legally binding equivalent of a traditionally handwritten signature.

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Definitions/Glossary

Client: Chemours Company FC, LLC The
Project/Site: VES CB Outlet M0010

Job ID: 140-17451-1

Qualifiers

LCMS

Qualifier	Qualifier Description
*	LCS or LCSD is outside acceptance limits.
B	Compound was found in the blank and sample.
D	Sample results are obtained from a dilution; the surrogate or matrix spike recoveries reported are calculated from diluted samples.
J	Result is less than the RL but greater than or equal to the MDL and the concentration is an approximate value.

Glossary

Abbreviation	These commonly used abbreviations may or may not be present in this report.
α	Listed under the "D" column to designate that the result is reported on a dry weight basis
%R	Percent Recovery
CFL	Contains Free Liquid
CNF	Contains No Free Liquid
DER	Duplicate Error Ratio (normalized absolute difference)
Dil Fac	Dilution Factor
DL	Detection Limit (DoD/DOE)
DL, RA, RE, IN	Indicates a Dilution, Re-analysis, Re-extraction, or additional Initial metals/anion analysis of the sample
DLC	Decision Level Concentration (Radiochemistry)
EDL	Estimated Detection Limit (Dioxin)
LOD	Limit of Detection (DoD/DOE)
LOQ	Limit of Quantitation (DoD/DOE)
MDA	Minimum Detectable Activity (Radiochemistry)
MDC	Minimum Detectable Concentration (Radiochemistry)
MDL	Method Detection Limit
ML	Minimum Level (Dioxin)
NC	Not Calculated
ND	Not Detected at the reporting limit (or MDL or EDL if shown)
PQL	Practical Quantitation Limit
QC	Quality Control
RER	Relative Error Ratio (Radiochemistry)
RL	Reporting Limit or Requested Limit (Radiochemistry)
RPD	Relative Percent Difference, a measure of the relative difference between two points
TEF	Toxicity Equivalent Factor (Dioxin)
TEQ	Toxicity Equivalent Quotient (Dioxin)

Method Summary

Client: Chemours Company FC, LLC The
Project/Site: VES CB Outlet M0010

Job ID: 140-17451-1

Method	Method Description	Protocol	Laboratory
8321A	HFPO-DA	SW846	TAL DEN
8321A	PFOA and PFOS	SW846	TAL DEN
None	Leaching Procedure	TAL SOP	TAL DEN
None	Leaching Procedure for Condensate	TAL SOP	TAL DEN
None	Leaching Procedure for XAD	TAL SOP	TAL DEN

Protocol References:

SW846 = "Test Methods For Evaluating Solid Waste, Physical/Chemical Methods", Third Edition, November 1986 And Its Updates.
TAL SOP = TestAmerica Laboratories, Standard Operating Procedure

Laboratory References:

TAL DEN = Eurofins TestAmerica, Denver, 4955 Yarrow Street, Arvada, CO 80002, TEL (303)736-0100

Sample Summary

Client: Chemours Company FC, LLC The
Project/Site: VES CB Outlet M0010

Job ID: 140-17451-1

Lab Sample ID	Client Sample ID	Matrix	Collected	Received	Asset ID
140-17451-1	D-1912,1913 VES CB OUTLET R1 M0010 FH	Air	11/20/19 00:00	11/25/19 08:00	
140-17451-2	D-1914,1915,1917 VES CB OUTLET R1 M0010 BH	Air	11/20/19 00:00	11/25/19 08:00	
140-17451-3	D-1916 VES CB OUTLET R1 M0010 IMPINGER 1,2&3 COND	Air	11/20/19 00:00	11/25/19 08:00	
140-17451-4	D-1918 VES CB OUTLET R1 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	11/20/19 00:00	11/25/19 08:00	
140-17451-5	D-1919,1920 VES CB OUTLET R2 M0010 FH	Air	11/20/19 00:00	11/25/19 08:00	
140-17451-6	D-1921,1922,1924 VES CB OUTLET R2 M0010 BH	Air	11/20/19 00:00	11/25/19 08:00	
140-17451-7	D-1923 VES CB OUTLET R2 M0010 IMPINGER 1,2&3 COND	Air	11/20/19 00:00	11/25/19 08:00	
140-17451-8	D-1925 VES CB OUTLET R2 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	11/20/19 00:00	11/25/19 08:00	
140-17451-9	D-1926,1927 VES CB OUTLET R3 M0010 FH	Air	11/21/19 00:00	11/25/19 08:00	
140-17451-10	D-1928,1929,1931 VES CB OUTLET R3 M0010 BH	Air	11/21/19 00:00	11/25/19 08:00	
140-17451-11	D-1930 VES CB OUTLET R3 M0010 IMPINGER 1,2&3 COND	Air	11/21/19 00:00	11/25/19 08:00	
140-17451-12	D-1931 VES CB OUTLET R3 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	11/21/19 00:00	11/25/19 08:00	

Job Narrative 140-17451-1

Sample Receipt

The samples were received on November 25, 2019 at 8:00 AM in good condition and properly preserved. The temperature of the cooler at receipt was 1.2° C.

Quality Control and Data Interpretation

Unless otherwise noted, all holding times, and QC criteria were met and the test results shown in this report meet all applicable NELAC requirements.

Method 0010/Method 3542 Sampling Train Preparation

Train fractions were extracted and prepared for analysis in TestAmerica's Knoxville laboratory. Extracts and condensate samples were forwarded to the Denver laboratory for HFPO-DA analysis. All results are reported in "Total ug" per sample.

LCMS

Method 8321A: The following samples were inadvertently spiked with a native solution of HFPO-DA rather than the isotope dilution internal standard prior to extraction in the Knoxville Laboratory:

- VES CB Outlet R1 FH
- VES CB Outlet R2 FH
- VES VB Outlet R3 FH

As a result, these samples received a relatively small fortification of the native HFPO-DA, and no labeled IDA as typically applied. Upon discovery of the processing issue, the IDAs were post spiked onto the extracted samples which were then re-analyzed to acquire the Total HFPO-DA content in the samples. The spiked amount of native HFPO-DA was subsequently subtracted from the Total HFPO-DA, and the corrected concentration is reported in with the data set below.

Please note that under these conditions, the affected samples are not corrected for extraction losses through isotope dilution internal standard data reduction. However, the HFPO-DA concentrations are accurate and useful for their intended purpose.

Method 8321A: The laboratory control sample (LCS) and / or laboratory control sample duplicate (LCSD) for preparation batch 280-478940 and analytical batch 280-479928 recovered outside control limits for the following analytes: HFPO. These analytes were biased high in the LCS and were not detected in the associated samples; therefore, the data have been reported. The entire batch was spiked with target analyte. KXHFPO_IS_00057 was made with target analyte instead of IDA.

No additional analytical or quality issues were noted, other than those described above or in the Definitions/Glossary page.

Organic Prep

No analytical or quality issues were noted, other than those described in the Definitions/Glossary page.

Chemours VES Carbon Bed Outlet Test Analytical Report
TestAmerica Job No. 140-17451-1
December 10, 2019

The following samples were inadvertently spiked with a native solution of HFPO-DA prior to extraction in the Knoxville laboratory:

- **VES CB Outlet R1 FH**
- **VES CB Outlet R2 FH**
- **VES VB Outlet R3 FH**

The HFPO-DA results presented below have been corrected to remove the laboratory contribution from the final result.

TALS ID	Client ID	HFPO-DA Result (ug/sample)	HFPO-DA Added in the lab (ug/sample)	HFPO-DA Corrected Result (ug/sample)
140-17451-1	VEN CB Outlet R1 FH	102	2	100
140-17451-5	VEN CB Outlet R2 FH	116	2	114
140-17451-9	VEN CB Outlet R3 FH	36.8	2.5	34.3

QC Association Summary

Client: Chemours Company FC, LLC The
Project/Site: VES CB Outlet M0010

Job ID: 140-17451-1

LCMS

Analysis Batch: 464589

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
DLCK 280-464589/13	Lab Control Sample	Total/NA	Air	8321A	

Prep Batch: 478859

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17451-2	D-1914,1915,1917 VES CB OUTLET R1 M0010 I	Total/NA	Air	None	
140-17451-4	D-1918 VES CB OUTLET R1 M0010 BREAKTHF	Total/NA	Air	None	
140-17451-6	D-1921,1922,1924 VES CB OUTLET R2 M0010 I	Total/NA	Air	None	
140-17451-8	D-1925 VES CB OUTLET R2 M0010 BREAKTHF	Total/NA	Air	None	
140-17451-10	D-1928,1929,1931 VES CB OUTLET R3 M0010 I	Total/NA	Air	None	
140-17451-12	D-1931 VES CB OUTLET R3 M0010 BREAKTHF	Total/NA	Air	None	
MB 280-478859/13-A	Method Blank	Total/NA	Air	None	
MB 280-478859/1-A	Method Blank	Total/NA	Air	None	
LCS 280-478859/2-A	Lab Control Sample	Total/NA	Air	None	
LCSD 280-478859/3-A	Lab Control Sample Dup	Total/NA	Air	None	

Prep Batch: 478940

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17451-1	D-1912,1913 VES CB OUTLET R1 M0010 FH	Total/NA	Air	None	
140-17451-5	D-1919,1920 VES CB OUTLET R2 M0010 FH	Total/NA	Air	None	
140-17451-9	D-1926,1927 VES CB OUTLET R3 M0010 FH	Total/NA	Air	None	
MB 280-478940/1-A	Method Blank	Total/NA	Air	None	
LCS 280-478940/2-A	Lab Control Sample	Total/NA	Air	None	
LCSD 280-478940/3-A	Lab Control Sample Dup	Total/NA	Air	None	

Prep Batch: 478993

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17451-3	D-1916 VES CB OUTLET R1 M0010 IMPINGER	Total/NA	Air	None	
140-17451-7	D-1923 VES CB OUTLET R2 M0010 IMPINGER	Total/NA	Air	None	
140-17451-11	D-1930 VES CB OUTLET R3 M0010 IMPINGER	Total/NA	Air	None	
MB 280-478993/1-A	Method Blank	Total/NA	Air	None	
LCS 280-478993/2-A	Lab Control Sample	Total/NA	Air	None	
LCSD 280-478993/3-A	Lab Control Sample Dup	Total/NA	Air	None	

Analysis Batch: 479491

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17451-2	D-1914,1915,1917 VES CB OUTLET R1 M0010 I	Total/NA	Air	8321A	478859
140-17451-4	D-1918 VES CB OUTLET R1 M0010 BREAKTHF	Total/NA	Air	8321A	478859
140-17451-6	D-1921,1922,1924 VES CB OUTLET R2 M0010 I	Total/NA	Air	8321A	478859
140-17451-8	D-1925 VES CB OUTLET R2 M0010 BREAKTHF	Total/NA	Air	8321A	478859
140-17451-10	D-1928,1929,1931 VES CB OUTLET R3 M0010 I	Total/NA	Air	8321A	478859
140-17451-12	D-1931 VES CB OUTLET R3 M0010 BREAKTHF	Total/NA	Air	8321A	478859
MB 280-478859/13-A	Method Blank	Total/NA	Air	8321A	478859
MB 280-478859/1-A	Method Blank	Total/NA	Air	8321A	478859
LCS 280-478859/2-A	Lab Control Sample	Total/NA	Air	8321A	478859
LCSD 280-478859/3-A	Lab Control Sample Dup	Total/NA	Air	8321A	478859

Analysis Batch: 479814

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17451-3	D-1916 VES CB OUTLET R1 M0010 IMPINGER	Total/NA	Air	8321A	478993
140-17451-7	D-1923 VES CB OUTLET R2 M0010 IMPINGER	Total/NA	Air	8321A	478993
140-17451-11	D-1930 VES CB OUTLET R3 M0010 IMPINGER	Total/NA	Air	8321A	478993

QC Association Summary

Client: Chemours Company FC, LLC The
Project/Site: VES CB Outlet M0010

Job ID: 140-17451-1

LCMS (Continued)

Analysis Batch: 479814 (Continued)

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
MB 280-478993/1-A	Method Blank	Total/NA	Air	8321A	478993
LCS 280-478993/2-A	Lab Control Sample	Total/NA	Air	8321A	478993
LCSD 280-478993/3-A	Lab Control Sample Dup	Total/NA	Air	8321A	478993

Analysis Batch: 479928

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17451-1	D-1912,1913 VES CB OUTLET R1 M0010 FH	Total/NA	Air	8321A	478940
140-17451-5	D-1919,1920 VES CB OUTLET R2 M0010 FH	Total/NA	Air	8321A	478940
140-17451-9	D-1926,1927 VES CB OUTLET R3 M0010 FH	Total/NA	Air	8321A	478940
MB 280-478940/1-A	Method Blank	Total/NA	Air	8321A	478940
LCS 280-478940/2-A	Lab Control Sample	Total/NA	Air	8321A	478940
LCSD 280-478940/3-A	Lab Control Sample Dup	Total/NA	Air	8321A	478940

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: VES CB Outlet M0010

Job ID: 140-17451-1

Client Sample ID: D-1912,1913 VES CB OUTLET R1 M0010 FH

Lab Sample ID: 140-17451-1

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	102	B *	1.00	0.108	ug/Sample		11/27/19 08:04	12/08/19 08:43	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	134	D	50 - 200	11/27/19 08:04	12/08/19 08:43	10

Client Sample ID: D-1914,1915,1917 VES CB OUTLET R1 M0010 BH

Lab Sample ID: 140-17451-2

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	1010		13.8	2.75	ug/Sample		11/26/19 16:50	12/04/19 07:24	50

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	83	D	50 - 200	11/26/19 16:50	12/04/19 07:24	50

Client Sample ID: D-1916 VES CB OUTLET R1 M0010 IMPINGER 1,2&3 COND

Lab Sample ID: 140-17451-3

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0400	J	0.200	0.0102	ug/Sample		11/27/19 12:36	12/06/19 12:08	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	118		50 - 200	11/27/19 12:36	12/06/19 12:08	1

Client Sample ID: D-1918 VES CB OUTLET R1 M0010 BREAKTHROUGH XAD-2 RESIN TUBE

Lab Sample ID: 140-17451-4

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0952	J	0.200	0.0400	ug/Sample		11/26/19 16:50	12/04/19 07:27	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	80		50 - 200	11/26/19 16:50	12/04/19 07:27	1

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: VES CB Outlet M0010

Job ID: 140-17451-1

Client Sample ID: D-1919,1920 VES CB OUTLET R2 M0010 FH

Lab Sample ID: 140-17451-5

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	116	B *	1.00	0.108	ug/Sample		11/27/19 08:04	12/08/19 08:46	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	133	D	50 - 200	11/27/19 08:04	12/08/19 08:46	10

Client Sample ID: D-1921,1922,1924 VES CB OUTLET R2 M0010 BH

Lab Sample ID: 140-17451-6

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	694		16.3	3.25	ug/Sample		11/26/19 16:50	12/04/19 07:33	50

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	80	D	50 - 200	11/26/19 16:50	12/04/19 07:33	50

Client Sample ID: D-1923 VES CB OUTLET R2 M0010 IMPINGER 1,2&3 COND

Lab Sample ID: 140-17451-7

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.210	0.0107	ug/Sample		11/27/19 12:36	12/06/19 12:11	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	116		50 - 200	11/27/19 12:36	12/06/19 12:11	1

Client Sample ID: D-1925 VES CB OUTLET R2 M0010 BREAKTHROUGH XAD-2 RESIN TUBE

Lab Sample ID: 140-17451-8

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.576		0.200	0.0400	ug/Sample		11/26/19 16:50	12/04/19 07:37	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	85		50 - 200	11/26/19 16:50	12/04/19 07:37	1

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: VES CB Outlet M0010

Job ID: 140-17451-1

Client Sample ID: D-1926,1927 VES CB OUTLET R3 M0010 FH

Lab Sample ID: 140-17451-9

Date Collected: 11/21/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	36.8	B *	1.25	0.135	ug/Sample		11/27/19 08:04	12/08/19 08:49	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	123	D	50 - 200	11/27/19 08:04	12/08/19 08:49	10

Client Sample ID: D-1928,1929,1931 VES CB OUTLET R3

Lab Sample ID: 140-17451-10

M0010 BH

Matrix: Air

Date Collected: 11/21/19 00:00

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	713		12.5	2.50	ug/Sample		11/26/19 16:50	12/04/19 07:40	50

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	61	D	50 - 200	11/26/19 16:50	12/04/19 07:40	50

Client Sample ID: D-1930 VES CB OUTLET R3 M0010

Lab Sample ID: 140-17451-11

IMPINGER 1,2&3 COND

Matrix: Air

Date Collected: 11/21/19 00:00

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.202	0.0103	ug/Sample		11/27/19 12:36	12/06/19 12:14	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	121		50 - 200	11/27/19 12:36	12/06/19 12:14	1

Client Sample ID: D-1931 VES CB OUTLET R3 M0010

Lab Sample ID: 140-17451-12

BREAKTHROUGH XAD-2 RESIN TUBE

Matrix: Air

Date Collected: 11/21/19 00:00

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0826	J	0.200	0.0400	ug/Sample		11/26/19 16:50	12/04/19 07:43	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	79		50 - 200	11/26/19 16:50	12/04/19 07:43	1

Default Detection Limits

Client: Chemours Company FC, LLC The
Project/Site: VES CB Outlet M0010

Job ID: 140-17451-1

Method: 8321A - HFPO-DA

Prep: None

Analyte	RL	MDL	Units
HFPO-DA	0.00250	0.00128	ug/Sample

Method: 8321A - PFOA and PFOS

Prep: None

Analyte	RL	MDL	Units
HFPO-DA	0.0250	0.00270	ug/Sample
HFPO-DA	0.100	0.0200	ug/Sample

ANALYTICAL REPORT

Job Number: 140-17452-1

Job Description: VES Stack - M0010

Contract Number: LBIO-67048

For:

Chemours Company FC, LLC The
c/o AECOM

Sabre Building, Suite 300

4051 Ogletown Road

Newark, DE 19713

Attention: Michael Aucoin

Approved for release.
Courtney M Adkins
Project Manager II
12/10/2019 2:32 PM

Courtney M Adkins, Project Manager II
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12/10/2019

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This report has been electronically signed and authorized by the signatory. Electronic signature is intended to be the legally binding equivalent of a traditionally handwritten signature.

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Definitions/Glossary

Client: Chemours Company FC, LLC The
Project/Site: VES Stack - M0010

Job ID: 140-17452-1

Qualifiers

LCMS

Qualifier	Qualifier Description
*	LCS or LCSD is outside acceptance limits.
B	Compound was found in the blank and sample.
D	Sample results are obtained from a dilution; the surrogate or matrix spike recoveries reported are calculated from diluted samples.
J	Result is less than the RL but greater than or equal to the MDL and the concentration is an approximate value.

Glossary

Abbreviation	These commonly used abbreviations may or may not be present in this report.
α	Listed under the "D" column to designate that the result is reported on a dry weight basis
%R	Percent Recovery
CFL	Contains Free Liquid
CNF	Contains No Free Liquid
DER	Duplicate Error Ratio (normalized absolute difference)
Dil Fac	Dilution Factor
DL	Detection Limit (DoD/DOE)
DL, RA, RE, IN	Indicates a Dilution, Re-analysis, Re-extraction, or additional Initial metals/anion analysis of the sample
DLC	Decision Level Concentration (Radiochemistry)
EDL	Estimated Detection Limit (Dioxin)
LOD	Limit of Detection (DoD/DOE)
LOQ	Limit of Quantitation (DoD/DOE)
MDA	Minimum Detectable Activity (Radiochemistry)
MDC	Minimum Detectable Concentration (Radiochemistry)
MDL	Method Detection Limit
ML	Minimum Level (Dioxin)
NC	Not Calculated
ND	Not Detected at the reporting limit (or MDL or EDL if shown)
PQL	Practical Quantitation Limit
QC	Quality Control
RER	Relative Error Ratio (Radiochemistry)
RL	Reporting Limit or Requested Limit (Radiochemistry)
RPD	Relative Percent Difference, a measure of the relative difference between two points
TEF	Toxicity Equivalent Factor (Dioxin)
TEQ	Toxicity Equivalent Quotient (Dioxin)

Method Summary

Client: Chemours Company FC, LLC The
Project/Site: VES Stack - M0010

Job ID: 140-17452-1

Method	Method Description	Protocol	Laboratory
8321A	HFPO-DA	SW846	TAL DEN
8321A	PFOA and PFOS	SW846	TAL DEN
None	Leaching Procedure	TAL SOP	TAL DEN
None	Leaching Procedure for Condensate	TAL SOP	TAL DEN
None	Leaching Procedure for XAD	TAL SOP	TAL DEN

Protocol References:

SW846 = "Test Methods For Evaluating Solid Waste, Physical/Chemical Methods", Third Edition, November 1986 And Its Updates.
TAL SOP = TestAmerica Laboratories, Standard Operating Procedure

Laboratory References:

TAL DEN = Eurofins TestAmerica, Denver, 4955 Yarrow Street, Arvada, CO 80002, TEL (303)736-0100

Sample Summary

Client: Chemours Company FC, LLC The
Project/Site: VES Stack - M0010

Job ID: 140-17452-1

Lab Sample ID	Client Sample ID	Matrix	Collected	Received	Asset ID
140-17452-1	P-2805,2806 VES STACK R1 M0010 FH	Air	11/20/19 00:00	11/25/19 08:00	
140-17452-2	P-2807,2808,2810 VES STACK R1 M0010 BH	Air	11/20/19 00:00	11/25/19 08:00	
140-17452-3	P-2809 VES STACK R1 M0010 IMPINGERS 1,2&3 COND	Air	11/20/19 00:00	11/25/19 08:00	
140-17452-4	P-2811 VES STACK R1 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	11/20/19 00:00	11/25/19 08:00	
140-17452-5	P-2812,2813 VES STACK R2 M0010 FH	Air	11/20/19 00:00	11/25/19 08:00	
140-17452-6	P-2814,2815,2817 VES STACK R2 M0010 BH	Air	11/20/19 00:00	11/25/19 08:00	
140-17452-7	P-2816 VES STACK R2 M0010 IMPINGERS 1,2&3 COND	Air	11/20/19 00:00	11/25/19 08:00	
140-17452-8	P-2818 VES STACK R2 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	11/20/19 00:00	11/25/19 08:00	
140-17452-9	P-2819,2820 VES STACK R3 M0010 FH	Air	11/21/19 00:00	11/25/19 08:00	
140-17452-10	P-2821,2822,2824 VES STACK R3 M0010 BH	Air	11/21/19 00:00	11/25/19 08:00	
140-17452-11	P-2823 VES STACK R3 M0010 IMPINGERS 1,2&3 COND	Air	11/21/19 00:00	11/25/19 08:00	
140-17452-12	P-2825 VES STACK R3 M0010 BREAKTHROUGH XAD-2 RESIN TUBE	Air	11/21/19 00:00	11/25/19 08:00	

Job Narrative 140-17452-1

Sample Receipt

The samples were received on November 25, 2019 at 8:00 AM in good condition and properly preserved. The temperature of the cooler at receipt was 1.1° C.

Quality Control and Data Interpretation

Unless otherwise noted, all holding times, and QC criteria were met and the test results shown in this report meet all applicable NELAC requirements.

Method 0010/Method 3542 Sampling Train Preparation

Train fractions were extracted and prepared for analysis in TestAmerica's Knoxville laboratory. Extracts and condensate samples were forwarded to the Denver laboratory for HFPO-DA analysis. All results are reported in "Total ug" per sample.

LCMS

Method 8321A: The following samples were inadvertently spiked with a native solution of HFPO-DA rather than the isotope dilution internal standard prior to extraction in the Knoxville Laboratory.

- VES Stack R1 FH
- VES Stack R2 FH
- VES Stack R2 BH
- VES Stack R2 Breakthrough
- VES Stack R3 FH
- VES Stack R3 BH
- VES Stack R3 Breakthrough

As a result, these samples received a relatively small fortification of the native HFPO-DA, and no labeled IDA as typically applied. Upon discovery of the processing issue, the IDAs were post spiked onto the extracted samples which were then re-analyzed to acquire the Total HFPO-DA content in the samples. The spiked amount of native HFPO-DA was subsequently subtracted from the Total HFPO-DA, and the corrected concentration is reported in with the data set below.

Please note that under these conditions, the affected samples are not corrected for extraction losses through isotope dilution internal standard data reduction. However, the HFPO-DA concentrations are accurate and useful for their intended purpose.

Method 8321A: The laboratory control sample (LCS) and / or laboratory control sample duplicate (LCSD) for preparation batch 280-478940 and analytical batch 280-479928 recovered outside control limits for the following analytes: HFPO. These analytes were biased high in the LCS and were not detected in the associated samples; therefore, the data have been reported.

No additional analytical or quality issues were noted, other than those described above or in the Definitions/Glossary page.

Organic Prep

No analytical or quality issues were noted, other than those described in the Definitions/Glossary page.

Chemours VES Carbon Bed Outlet Test Analytical Report
TestAmerica Job No. 140-17452-1
December 10, 2019

The following samples were inadvertently spiked with a native solution of HFPO-DA prior to extraction in the Knoxville laboratory:

- **VES Stack R1 FH**
- **VES Stack R2 FH**
- **VES Stack R2 BH**
- **VES Stack R2 Breakthrough**
- **VES Stack R3 FH**
- **VES Stack R3 BH**
- **VES Stack R3 Breakthrough**

The HFPO-DA results presented below have been corrected to remove the laboratory contribution from the final result.

TALS ID	Client ID	HFPO-DA Result (ug/sample)	HFPO-DA Added in the lab (ug/sample)	HFPO-DA Corrected Result (ug/sample)
140-17452-1	VES Stack R1 FH	74.9	2.5	72.4
140-17452-5	VES Stack R2 FH	89.5	2.5	87
140-17452-6	VES Stack R2 BH	446	5.5	440.5
140-17452-8	VES Stack R2 Breakthrough	2	4	ND
140-17452-9	VES Stack R3 FH	40.8	3.5	37.3
140-17452-10	VES Stack R3 BH	114	5.5	108.5
140-17452-12	VES Stack R3 Breakthrough	2.02	4	ND

QC Association Summary

Client: Chemours Company FC, LLC The
Project/Site: VES Stack - M0010

Job ID: 140-17452-1

LCMS

Analysis Batch: 464589

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
DLCK 280-464589/13	Lab Control Sample	Total/NA	Air	8321A	

Prep Batch: 478859

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17452-2	P-2807,2808,2810 VES STACK R1 M0010 BH	Total/NA	Air	None	
140-17452-4	P-2811 VES STACK R1 M0010 BREAKTHROUG	Total/NA	Air	None	
140-17452-6	P-2814,2815,2817 VES STACK R2 M0010 BH	Total/NA	Air	None	
140-17452-8	P-2818 VES STACK R2 M0010 BREAKTHROUG	Total/NA	Air	None	
140-17452-10	P-2821,2822,2824 VES STACK R3 M0010 BH	Total/NA	Air	None	
140-17452-12	P-2825 VES STACK R3 M0010 BREAKTHROUG	Total/NA	Air	None	
MB 280-478859/13-A	Method Blank	Total/NA	Air	None	
MB 280-478859/1-A	Method Blank	Total/NA	Air	None	
LCS 280-478859/2-A	Lab Control Sample	Total/NA	Air	None	
LCSD 280-478859/3-A	Lab Control Sample Dup	Total/NA	Air	None	

Prep Batch: 478940

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17452-1	P-2805,2806 VES STACK R1 M0010 FH	Total/NA	Air	None	
140-17452-5	P-2812,2813 VES STACK R2 M0010 FH	Total/NA	Air	None	
140-17452-9	P-2819,2820 VES STACK R3 M0010 FH	Total/NA	Air	None	
MB 280-478940/1-A	Method Blank	Total/NA	Air	None	
LCS 280-478940/2-A	Lab Control Sample	Total/NA	Air	None	
LCSD 280-478940/3-A	Lab Control Sample Dup	Total/NA	Air	None	

Prep Batch: 478993

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17452-3	P-2809 VES STACK R1 M0010 IMPINGERS 1,2:	Total/NA	Air	None	
140-17452-7	P-2816 VES STACK R2 M0010 IMPINGERS 1,2:	Total/NA	Air	None	
140-17452-11	P-2823 VES STACK R3 M0010 IMPINGERS 1,2:	Total/NA	Air	None	
MB 280-478993/1-A	Method Blank	Total/NA	Air	None	
LCS 280-478993/2-A	Lab Control Sample	Total/NA	Air	None	
LCSD 280-478993/3-A	Lab Control Sample Dup	Total/NA	Air	None	

Analysis Batch: 479491

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17452-2	P-2807,2808,2810 VES STACK R1 M0010 BH	Total/NA	Air	8321A	478859
140-17452-4	P-2811 VES STACK R1 M0010 BREAKTHROUG	Total/NA	Air	8321A	478859
MB 280-478859/13-A	Method Blank	Total/NA	Air	8321A	478859
MB 280-478859/1-A	Method Blank	Total/NA	Air	8321A	478859
LCS 280-478859/2-A	Lab Control Sample	Total/NA	Air	8321A	478859
LCSD 280-478859/3-A	Lab Control Sample Dup	Total/NA	Air	8321A	478859

Analysis Batch: 479814

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17452-3	P-2809 VES STACK R1 M0010 IMPINGERS 1,2:	Total/NA	Air	8321A	478993
140-17452-7	P-2816 VES STACK R2 M0010 IMPINGERS 1,2:	Total/NA	Air	8321A	478993
140-17452-11	P-2823 VES STACK R3 M0010 IMPINGERS 1,2:	Total/NA	Air	8321A	478993
MB 280-478993/1-A	Method Blank	Total/NA	Air	8321A	478993
LCS 280-478993/2-A	Lab Control Sample	Total/NA	Air	8321A	478993
LCSD 280-478993/3-A	Lab Control Sample Dup	Total/NA	Air	8321A	478993

QC Association Summary

Client: Chemours Company FC, LLC The
Project/Site: VES Stack - M0010

Job ID: 140-17452-1

LCMS

Analysis Batch: 479928

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17452-1	P-2805,2806 VES STACK R1 M0010 FH	Total/NA	Air	8321A	478940
140-17452-5	P-2812,2813 VES STACK R2 M0010 FH	Total/NA	Air	8321A	478940
140-17452-9	P-2819,2820 VES STACK R3 M0010 FH	Total/NA	Air	8321A	478940
MB 280-478940/1-A	Method Blank	Total/NA	Air	8321A	478940
LCS 280-478940/2-A	Lab Control Sample	Total/NA	Air	8321A	478940
LCSD 280-478940/3-A	Lab Control Sample Dup	Total/NA	Air	8321A	478940

Analysis Batch: 479930

Lab Sample ID	Client Sample ID	Prep Type	Matrix	Method	Prep Batch
140-17452-6	P-2814,2815,2817 VES STACK R2 M0010 BH	Total/NA	Air	8321A	478859
140-17452-8	P-2818 VES STACK R2 M0010 BREAKTHROUG	Total/NA	Air	8321A	478859
140-17452-10	P-2821,2822,2824 VES STACK R3 M0010 BH	Total/NA	Air	8321A	478859
140-17452-12	P-2825 VES STACK R3 M0010 BREAKTHROUG	Total/NA	Air	8321A	478859

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: VES Stack - M0010

Job ID: 140-17452-1

Client Sample ID: P-2805,2806 VES STACK R1 M0010 FH

Lab Sample ID: 140-17452-1

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	74.9	B *	1.25	0.135	ug/Sample		11/27/19 08:04	12/08/19 08:56	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	129	D	50 - 200	11/27/19 08:04	12/08/19 08:56	10

Client Sample ID: P-2807,2808,2810 VES STACK R1 M0010 BH

Lab Sample ID: 140-17452-2

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	630		15.0	3.00	ug/Sample		11/26/19 16:50	12/04/19 07:50	50

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	78	D	50 - 200	11/26/19 16:50	12/04/19 07:50	50

**Client Sample ID: P-2809 VES STACK R1 M0010 IMPINGERS
1,2&3 COND**

Lab Sample ID: 140-17452-3

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0886	J	0.206	0.0105	ug/Sample		11/27/19 12:36	12/06/19 12:18	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	118		50 - 200	11/27/19 12:36	12/06/19 12:18	1

**Client Sample ID: P-2811 VES STACK R1 M0010
BREAKTHROUGH XAD-2 RESIN TUBE**

Lab Sample ID: 140-17452-4

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.200	0.0400	ug/Sample		11/26/19 16:50	12/04/19 07:53	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	77		50 - 200	11/26/19 16:50	12/04/19 07:53	1

Client Sample ID: P-2812,2813 VES STACK R2 M0010 FH

Lab Sample ID: 140-17452-5

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	89.5	B *	1.25	0.135	ug/Sample		11/27/19 08:04	12/08/19 08:59	10

Eurofins TestAmerica, Knoxville

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: VES Stack - M0010

Job ID: 140-17452-1

Client Sample ID: P-2812,2813 VES STACK R2 M0010 FH

Lab Sample ID: 140-17452-5

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	124	D	50 - 200	11/27/19 08:04	12/08/19 08:59	10

Client Sample ID: P-2814,2815,2817 VES STACK R2 M0010 BH

Lab Sample ID: 140-17452-6

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	446		2.75	0.550	ug/Sample		11/26/19 16:50	12/08/19 10:11	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	129	D	50 - 200	11/26/19 16:50	12/08/19 10:11	10

**Client Sample ID: P-2816 VES STACK R2 M0010 IMPINGERS
1,2&3 COND**

Lab Sample ID: 140-17452-7

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0496	J	0.206	0.0105	ug/Sample		11/27/19 12:36	12/06/19 12:24	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	105		50 - 200	11/27/19 12:36	12/06/19 12:24	1

**Client Sample ID: P-2818 VES STACK R2 M0010
BREAKTHROUGH XAD-2 RESIN TUBE**

Lab Sample ID: 140-17452-8

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	2.00		0.200	0.0400	ug/Sample		11/26/19 16:50	12/08/19 10:14	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	127		50 - 200	11/26/19 16:50	12/08/19 10:14	1

Client Sample ID: P-2819,2820 VES STACK R3 M0010 FH

Lab Sample ID: 140-17452-9

Date Collected: 11/21/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	40.8	B *	1.75	0.189	ug/Sample		11/27/19 08:04	12/08/19 09:02	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	133	D	50 - 200	11/27/19 08:04	12/08/19 09:02	10

Eurofins TestAmerica, Knoxville

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: VES Stack - M0010

Job ID: 140-17452-1

Client Sample ID: P-2821,2822,2824 VES STACK R3 M0010 BH

Lab Sample ID: 140-17452-10

Date Collected: 11/21/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	114		2.75	0.550	ug/Sample		11/26/19 16:50	12/08/19 10:17	10

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	130	D	50 - 200	11/26/19 16:50	12/08/19 10:17	10

Client Sample ID: P-2823 VES STACK R3 M0010 IMPINGERS

Lab Sample ID: 140-17452-11

1,2&3 COND

Matrix: Air

Date Collected: 11/21/19 00:00

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.0367	J	0.202	0.0103	ug/Sample		11/27/19 12:36	12/06/19 12:27	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	113		50 - 200	11/27/19 12:36	12/06/19 12:27	1

Client Sample ID: P-2825 VES STACK R3 M0010

Lab Sample ID: 140-17452-12

BREAKTHROUGH XAD-2 RESIN TUBE

Matrix: Air

Date Collected: 11/21/19 00:00

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	2.02		0.200	0.0400	ug/Sample		11/26/19 16:50	12/08/19 10:21	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	128		50 - 200	11/26/19 16:50	12/08/19 10:21	1

Default Detection Limits

Client: Chemours Company FC, LLC The
Project/Site: VES Stack - M0010

Job ID: 140-17452-1

Method: 8321A - HFPO-DA

Prep: None

Analyte	RL	MDL	Units
HFPO-DA	0.00250	0.00128	ug/Sample

Method: 8321A - PFOA and PFOS

Prep: None

Analyte	RL	MDL	Units
HFPO-DA	0.0250	0.00270	ug/Sample
HFPO-DA	0.100	0.0200	ug/Sample

ANALYTICAL REPORT

Job Number: 140-17453-1

Job Description: VES Field QC Samples - M0010

Contract Number: LBIO-67048

For:

Chemours Company FC, LLC The
c/o AECOM

Sabre Building, Suite 300

4051 Ogletown Road

Newark, DE 19713

Attention: Michael Aucoin



Approved for release.
Courtney M Adkins
Project Manager II
12/10/2019 2:51 PM

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12/10/2019

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This report has been electronically signed and authorized by the signatory. Electronic signature is intended to be the legally binding equivalent of a traditionally handwritten signature.

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Definitions/Glossary

Client: Chemours Company FC, LLC The
Project/Site: VES Field QC Samples - M0010

Job ID: 140-17453-1

Qualifiers

LCMS

Qualifier	Qualifier Description
*	LCS or LCSD is outside acceptance limits.
B	Compound was found in the blank and sample.

Glossary

Abbreviation	These commonly used abbreviations may or may not be present in this report.
¤	Listed under the "D" column to designate that the result is reported on a dry weight basis
%R	Percent Recovery
CFL	Contains Free Liquid
CNF	Contains No Free Liquid
DER	Duplicate Error Ratio (normalized absolute difference)
Dil Fac	Dilution Factor
DL	Detection Limit (DoD/DOE)
DL, RA, RE, IN	Indicates a Dilution, Re-analysis, Re-extraction, or additional Initial metals/anion analysis of the sample
DLC	Decision Level Concentration (Radiochemistry)
EDL	Estimated Detection Limit (Dioxin)
LOD	Limit of Detection (DoD/DOE)
LOQ	Limit of Quantitation (DoD/DOE)
MDA	Minimum Detectable Activity (Radiochemistry)
MDC	Minimum Detectable Concentration (Radiochemistry)
MDL	Method Detection Limit
ML	Minimum Level (Dioxin)
NC	Not Calculated
ND	Not Detected at the reporting limit (or MDL or EDL if shown)
PQL	Practical Quantitation Limit
QC	Quality Control
RER	Relative Error Ratio (Radiochemistry)
RL	Reporting Limit or Requested Limit (Radiochemistry)
RPD	Relative Percent Difference, a measure of the relative difference between two points
TEF	Toxicity Equivalent Factor (Dioxin)
TEQ	Toxicity Equivalent Quotient (Dioxin)

Job Narrative 140-17453-1

Sample Receipt

The samples were received on November 25, 2019 at 8:00 AM in good condition and properly preserved. The temperature of the cooler at receipt was 1.9° C.

Quality Control and Data Interpretation

Unless otherwise noted, all holding times, and QC criteria were met and the test results shown in this report meet all applicable NELAC requirements.

Method 0010/Method 3542 Sampling Train Preparation

Train fractions were extracted and prepared for analysis in TestAmerica's Knoxville laboratory. Extracts and condensate samples were forwarded to the Denver laboratory for HFPO-DA analysis. All results are reported in "Total ug" per sample.

LCMS

Method 8321A: The following samples were inadvertently spiked with a native solution of HFPO-DA rather than the isotope dilution internal standard prior to extraction in the Knoxville Laboratory.

- VES QC BT FH
- VES QC BT BH
- VES QC BT Breakthrough
- VES QC MeOH RB
- VES QC MeOH PB
- XAD Media Check
- Filter Media Check

As a result, these samples received a relatively small fortification of the native HFPO-DA, and no labeled IDA as typically applied. Upon discovery of the processing issue, the IDAs were post spiked onto the extracted samples which were then re-analyzed to acquire the Total HFPO-DA content in the samples. The spiked amount of native HFPO-DA was subsequently subtracted from the Total HFPO-DA, and the corrected concentration is reported in with the data set below.

Please note that under these conditions, the affected samples are not corrected for extraction losses through isotope dilution internal standard data reduction. However, the HFPO-DA concentrations are accurate and useful for their intended purpose.

Method 8321A: The laboratory control sample (LCS) and / or laboratory control sample duplicate (LCSD) for preparation batch 280-478940 and analytical batch 280-479928 recovered outside control limits for the following analytes: HFPO. These analytes were biased high in the LCS and were not detected in the associated samples; therefore, the data have been reported.

No additional analytical or quality issues were noted, other than those described above or in the Definitions/Glossary page.

Organic Prep

No analytical or quality issues were noted, other than those described in the Definitions/Glossary page.

Chemours VES Carbon Bed Outlet Test Analytical Report
TestAmerica Job No. 140-17453-1
December 10, 2019

The following samples were inadvertently spiked with a native solution of HFPO-DA prior to extraction in the Knoxville laboratory:

- **VES QC BT FH**
- **VES QC BT BH**
- **VES QC BT Breakthrough**
- **VES QC MeOH RB**
- **VES QC MeOH PB**
- **XAD Media Check**
- **Filter Media Check**

The HFPO-DA results presented below have been corrected to remove the laboratory contribution from the final result.

TALS ID	Client ID	HFPO-DA Result (ug/sample)	HFPO-DA Added in the lab (ug/sample)	HFPO-DA Corrected Result (ug/sample)
140-17453-1	VES QC BT FH	0.521	0.5	0.021
140-17453-2	VES QC BT BH	2.22	4	ND
140-17453-4	VES QC BT Breakthrough	2.07	4	ND
140-17453-6	VES QC MeOH RB	0.361	0.5	ND
140-17453-7	VES QC MeOH PB	0.450	0.5	ND
140-17453-8	XAD Media Check	2.52	4	ND
140-17453-9	Filter Media Check	0.396	0.5	ND

Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: VES Field QC Samples - M0010

Job ID: 140-17453-1

Client Sample ID: GF-1501,1502 VES QC M0010 FH BT

Lab Sample ID: 140-17453-1

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.521	B*	0.0250	0.00270	ug/Sample		11/27/19 08:04	12/08/19 09:09	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	135		50 - 200	11/27/19 08:04	12/08/19 09:09	1

Client Sample ID: GF-1503,1504,1506 VES QC M0010 BH BT

Lab Sample ID: 140-17453-2

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	2.22	B	0.200	0.0400	ug/Sample		12/02/19 11:25	12/08/19 09:35	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	132		50 - 200	12/02/19 11:25	12/08/19 09:35	1

Client Sample ID: GF-1505 VES QC M0010 IMPINGERS 1,2&3

Lab Sample ID: 140-17453-3

COND BT

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.00250	0.000128	ug/Sample		11/27/19 12:36	12/06/19 12:31	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	121		50 - 200	11/27/19 12:36	12/06/19 12:31	1

Client Sample ID: GF-1507 VES QC M0010 BREAKTHROUGH

Lab Sample ID: 140-17453-4

XAD-2 RESIN TUBE BT

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	2.07	B	0.200	0.0400	ug/Sample		12/02/19 11:25	12/08/19 09:38	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	133		50 - 200	12/02/19 11:25	12/08/19 09:38	1

Client Sample ID: GF-1508 VES QC M0010 DI WATER RB

Lab Sample ID: 140-17453-5

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - HFPO-DA

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	ND		0.00250	0.000128	ug/Sample		11/27/19 12:36	12/06/19 12:37	1

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Client Sample Results

Client: Chemours Company FC, LLC The
Project/Site: VES Field QC Samples - M0010

Job ID: 140-17453-1

Client Sample ID: GF-1508 VES QC M0010 DI WATER RB

Lab Sample ID: 140-17453-5

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	125		50 - 200	11/27/19 12:36	12/06/19 12:37	1

Client Sample ID: GF-1509 VES QC M0010 MEOH WITH 5% NH4OH RB

Lab Sample ID: 140-17453-6

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.361	B	0.0250	0.00500	ug/Sample		12/02/19 11:25	12/08/19 09:42	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	141		50 - 200	12/02/19 11:25	12/08/19 09:42	1

Client Sample ID: GF-1510 VES QC M0010 COMBINED GLASSWARE RINSES (MEOH/5% NH4OH) PB

Lab Sample ID: 140-17453-7

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.450	B	0.0250	0.00500	ug/Sample		12/02/19 11:25	12/08/19 09:45	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	136		50 - 200	12/02/19 11:25	12/08/19 09:45	1

Client Sample ID: A-6925 MEDIA CHECK XAD

Lab Sample ID: 140-17453-8

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	2.52	B	0.200	0.0400	ug/Sample		12/02/19 11:25	12/08/19 09:48	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	136		50 - 200	12/02/19 11:25	12/08/19 09:48	1

Client Sample ID: A-6926 MEDIA CHECK FILTER

Lab Sample ID: 140-17453-9

Date Collected: 11/20/19 00:00

Matrix: Air

Date Received: 11/25/19 08:00

Sample Container: Air Train

Method: 8321A - PFOA and PFOS

Analyte	Result	Qualifier	RL	MDL	Unit	D	Prepared	Analyzed	Dil Fac
HFPO-DA	0.396	B *	0.0250	0.00270	ug/Sample		11/27/19 08:04	12/08/19 09:12	1

Surrogate	%Recovery	Qualifier	Limits	Prepared	Analyzed	Dil Fac
13C3 HFPO-DA	129		50 - 200	11/27/19 08:04	12/08/19 09:12	1

Eurofins TestAmerica, Knoxville

Default Detection Limits

Client: Chemours Company FC, LLC The
Project/Site: VES Field QC Samples - M0010

Job ID: 140-17453-1

Method: 8321A - HFPO-DA

Prep: None

Analyte	RL	MDL	Units
HFPO-DA	0.00250	0.00128	ug/Sample

Method: 8321A - PFOA and PFOS

Prep: None

Analyte	RL	MDL	Units
HFPO-DA	0.0250	0.00270	ug/Sample
HFPO-DA	0.100	0.0200	ug/Sample

APPENDIX D
SAMPLE CALCULATIONS

**SAMPLE CALCULATIONS FOR
HFPO DIMER ACID (METHOD 0010)**

Client: Chemours
Test Number: Run 1
Test Location: VES CBed Inlet

Plant: Fayetteville, NC
Test Date: 11/20/19
Test Period: 0953-1157

1. HFPO Dimer Acid concentration, lbs/dscf.

$$\text{Conc1} = \frac{W \times 2.2046 \times 10^{-9}}{V_m(\text{std})}$$

$$\text{Conc1} = \frac{1952.7 \times 2.2046 \times 10^{-9}}{51.453}$$

$$\text{Conc1} = 8.37\text{E-}08$$

Where:

W = Weight of HFPO Dimer Acid collected in sample in ug.

Conc1 = HFPO Dimer Acid concentration, lbs/dscf.

2.2046×10^{-9} = Conversion factor from ug to lbs.

2. HFPO Dimer Acid concentration, ug/dscm.

$$\text{Conc2} = \frac{W}{(V_m(\text{std}) \times 0.02832)}$$

$$\text{Conc2} = \frac{1952.7}{(51.453 \times 0.02832)}$$

$$\text{Conc2} = 1339.9$$

Where:

Conc2 = HFPO Dimer Acid concentration, ug/dscm.

0.02832 = Conversion factor from cubic feet to cubic meters.

3. HFPO Dimer Acid mass emission rate, lbs/hr.

$$\begin{aligned}MR1_{(Inlet)} &= \text{Conc1} \times Qs(\text{std}) \times 60 \text{ min/hr} \\MR1_{(Inlet)} &= 8.37E-08 \times 27407 \times 60 \\MR1_{(Inlet)} &= 1.38E-01\end{aligned}$$

Where:

$$MR1_{(Inlet)} = \text{HFPO Dimer Acid mass emission rate, lbs/hr.}$$

4. HFPO Dimer Acid mass emission rate, g/sec.

$$\begin{aligned}MR2_{(Inlet)} &= MR1_{(Inlet)} \times 453.59 / 3600 \\MR2_{(Inlet)} &= 1.38E-01 \times 453.59 / 3600 \\MR2_{(Inlet)} &= 1.73E-02\end{aligned}$$

Where:

$$\begin{aligned}MR2_{(Inlet)} &= \text{HFPO Dimer Acid mass emission rate, g/sec.} \\453.59 &= \text{Conversion factor from pounds to grams.} \\3600 &= \text{Conversion factor from hours to seconds.}\end{aligned}$$

5. HFPO Dimer Acid Removal Efficiency, %

$$\begin{aligned}RE &= \frac{MR1_{(Inlet)} - MR1_{(Outlet)}}{MR1_{(Inlet)}} \\RE &= \frac{(1.38E-01) - (6.54E-02)}{1.38E-01} \\RE &= 52.4\end{aligned}$$

Where:

$$\begin{aligned}RE &= \text{Carbon Bed Removal Efficiency.} \\MR1_{(Inlet)} &= \text{Carbon Bed Inlet HFPO Dimer Acid mass rate, lbs/hr.} \\MR1_{(Outlet)} &= \text{Carbon Bed Outlet HFPO Dimer Acid mass rate, lbs/hr.}\end{aligned}$$

**EXAMPLE CALCULATIONS FOR
VOLUMETRIC FLOW AND MOISTURE AND ISOKINETICS**

<u>Client: Chemours</u>	<u>Facility: Fayetteville, NC</u>
<u>Test Number: Run 1</u>	<u>Test Date: 11/20/19</u>
<u>Test Location: VES-Carbon Bed Inlet</u>	<u>Test Period: 0953-1157</u>

1. Volume of dry gas sampled at standard conditions (68 deg F, 29.92 in. Hg), dscf.

$$Vm(std) = \frac{17.64 \times Y \times Vm \times (Pb + \frac{\Delta H}{13.6})}{(Tm + 460)}$$

$$Vm(std) = \frac{17.64 \times 1.0066 \times 50.118 \times (30.05 + \frac{1.025}{13.6})}{61.04 + 460} = 51.453$$

Where:

$Vm(std)$ = Volume of gas sample measured by the dry gas meter, corrected to standard conditions, dscf.
 Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.
 Pb = Barometric Pressure, in Hg.
 ΔH = Average pressure drop across the orifice meter, in H₂O
 Tm = Average dry gas meter temperature, deg F.
 Y = Dry gas meter calibration factor.
 17.64 = Factor that includes ratio of standard temperature (528 deg R) to standard pressure (29.92 in. Hg), deg R/in. Hg.
 13.6 = Specific gravity of mercury.

2. Volume of water vapor in the gas sample corrected to standard conditions, scf.

$$Vw(std) = (0.04707 \times Vwc) + (0.04715 \times Wwsg)$$

$$Vw(std) = (0.04707 \times 3.0) + (0.04715 \times 16.0) = 0.90$$

Where:

$Vw(std)$ = Volume of water vapor in the gas sample corrected to standard conditions, scf.
 Vwc = Volume of liquid condensed in impingers, ml.
 $Wwsg$ = Weight of water vapor collected in silica gel, g.
 0.04707 = Factor which includes the density of water (0.002201 lb/ml), the molecular weight of water (18.0 lb/lb-mole), the ideal gas constant 21.85 (in. Hg) (ft³/lb-mole)(deg R); absolute temperature at standard conditions (528 deg R), absolute pressure at standard conditions (29.92 in. Hg), ft³/ml.
 0.04715 = Factor which includes the molecular weight of water (18.0 lb/lb-mole), the ideal gas constant 21.85 (in. Hg) (ft³/lb-mole)(deg R); absolute temperature at standard conditions (528 deg R), absolute pressure at standard conditions (29.92 in. Hg), and 453.6 g/lb, ft³/g.

3. Moisture content

$$\text{bws} = \frac{Vw(\text{std})}{Vw(\text{std}) + Vm(\text{std})}$$
$$\text{bws} = \frac{0.90}{0.90 + 51.453} = 0.017$$

Where:

bws = Proportion of water vapor, by volume, in the gas stream, dimensionless.

4. Mole fraction of dry gas.

$$Md = 1 - \text{bws}$$
$$Md = 1 - 0.017 = 0.983$$

Where:

Md = Mole fraction of dry gas, dimensionless.

5. Dry molecular weight of gas stream, lb/lb-mole.

$$\text{MWd} = (0.440 \times \% \text{CO}_2) + (0.320 \times \% \text{O}_2) + (0.280 \times (\% \text{N}_2 + \% \text{CO}))$$
$$\text{MWd} = (0.440 \times 0.0) + (0.320 \times 20.9) + (0.280 \times (79.1 + 0.0))$$
$$\text{MWd} = 28.84$$

Where:

MWd = Dry molecular weight, lb/lb-mole.
% CO₂ = Percent carbon dioxide by volume, dry basis.
% O₂ = Percent oxygen by volume, dry basis.
% N₂ = Percent nitrogen by volume, dry basis.
% CO = Percent carbon monoxide by volume, dry basis.
0.440 = Molecular weight of carbon dioxide, divided by 100.
0.320 = Molecular weight of oxygen, divided by 100.
0.280 = Molecular weight of nitrogen or carbon monoxide, divided by 100.

6. Actual molecular weight of gas stream (wet basis), lb/lb-mole.

$$\text{MWs} = (\text{MWd} \times Md) + (18 \times (1 - Md))$$
$$\text{MWs} = (28.84 \times 0.983) + (18 \times (1 - 0.983)) = 28.65$$

Where:

MWs = Molecular weight of wet gas, lb/lb-mole.
18 = Molecular weight of water, lb/lb-mole.

7. Average velocity of gas stream at actual conditions, ft/sec.

$$V_s = 85.49 \times C_p \times ((\Delta p)^{1/2})_{\text{avg}} \times \left(\frac{T_s (\text{avg})}{P_s \times MW_s} \right)^{1/2}$$

$$V_s = 85.49 \times 0.84 \times 1.17800 \times \left(\frac{534}{29.68 \times 28.65} \right)^{1/2} = 67.0$$

Where:

- V_s = Average gas stream velocity, ft/sec.
- 85.49 = Pitot tube constant, ft/sec x $\frac{(\text{lb/lb-mole})(\text{in. Hg})^{1/2}}{(\text{deg R})(\text{in H}_2\text{O})}$
- C_p = Pitot tube coefficient, dimensionless.
- T_s = Absolute gas stream temperature, deg R = $T_s, \text{ deg F} + 460.$
- P_s = Absolute gas stack pressure, in. Hg. = $P_b + \frac{P(\text{static})}{13.6}$
- Δp = Velocity head of stack, in. H₂O.

8. Average gas stream volumetric flow rate at actual conditions, wacf/min.

$$Q_s(\text{act}) = 60 \times V_s \times A_s$$

$$Q_s(\text{act}) = 60 \times 67.0 \times 7.07 = 28418$$

Where:

- $Q_s(\text{act})$ = Volumetric flow rate of wet stack gas at actual conditions, wacf/min.
- A_s = Cross-sectional area of stack, ft².
- 60 = Conversion factor from seconds to minutes.

9. Average gas stream dry volumetric flow rate at standard conditions, dscf/min.

$$Q_s(\text{std}) = 17.64 \times M_d \times \frac{P_s}{T_s} \times Q_s(\text{act})$$

$$Q_s(\text{std}) = 17.64 \times 0.983 \times \frac{29.68}{533.6} \times 28418$$

$$Q_s(\text{std}) = 27407$$

Where:

- $Q_s(\text{std})$ = Volumetric flow rate of dry stack gas at standard conditions, dscf/min.

10. Isokinetic variation calculated from intermediate values, percent.

$$I = \frac{17.327 \times T_s \times V_m(\text{std})}{V_s \times O \times P_s \times M_d \times (D_n)^2}$$

$$I = \frac{17.327 \times 534 \times 51.453}{67.0 \times 96 \times 29.68 \times 0.983 \times (0.160)^2} = 99.0$$

Where:

- I = Percent of isokinetic sampling.
- O = Total sampling time, minutes.
- Dn = Diameter of nozzle, inches.
- 17.327 = Factor which includes standard temperature (528 deg R), standard pressure (29.92 in. Hg), the formula for calculating area of circle $D^{2.4}$, conversion of square feet to square inches (144), conversion of seconds to minutes (60), and conversion to percent (100), $\frac{(\text{in. Hg})(\text{in}^2)(\text{min})}{(\text{deg R})(\text{ft}^2)(\text{sec})}$

**SAMPLE CALCULATIONS FOR
HFPO DIMER ACID (METHOD 0010)**

Client: Chemours
Test Number: Run 1
Test Location: VES CBed Outlet

Plant: Fayetteville, NC
Test Date: 11/20/19
Test Period: 0953-1157

1. HFPO Dimer Acid concentration, lbs/dscf.

$$\text{Conc1} = \frac{W \times 2.2046 \times 10^{-9}}{V_m(\text{std})}$$

$$\text{Conc1} = \frac{1110.1 \times 2.2046 \times 10^{-9}}{58.698}$$

$$\text{Conc1} = 4.17\text{E-}08$$

Where:

W = Weight of HFPO Dimer Acid collected in sample in ug.

Conc1 = HFPO Dimer Acid concentration, lbs/dscf.

2.2046×10^{-9} = Conversion factor from ug to lbs.

2. HFPO Dimer Acid concentration, ug/dscm.

$$\text{Conc2} = W / (V_m(\text{std}) \times 0.02832)$$

$$\text{Conc2} = 1110.1 / (58.698 \times 0.02832)$$

$$\text{Conc2} = 667.8$$

Where:

Conc2 = HFPO Dimer Acid concentration, ug/dscm.

0.02832 = Conversion factor from cubic feet to cubic meters.

3. HFPO Dimer Acid mass emission rate, lbs/hr.

$$\begin{aligned}MR1_{(Inlet)} &= \text{Conc1} \times Qs(\text{std}) \times 60 \text{ min/hr} \\MR1_{(Inlet)} &= 4.17\text{E-}08 \times 26156 \times 60 \\MR1_{(Inlet)} &= 6.54\text{E-}02\end{aligned}$$

Where:

$$MR1_{(Inlet)} = \text{HFPO Dimer Acid mass emission rate, lbs/hr.}$$

4. HFPO Dimer Acid mass emission rate, g/sec.

$$\begin{aligned}MR2_{(Inlet)} &= MR1_{(Inlet)} \times 453.59 / 3600 \\MR2_{(Inlet)} &= 6.54\text{E-}02 \times 453.59 / 3600 \\MR2_{(Inlet)} &= 8.24\text{E-}03\end{aligned}$$

Where:

$$\begin{aligned}MR2_{(Inlet)} &= \text{HFPO Dimer Acid mass emission rate, g/sec.} \\453.59 &= \text{Conversion factor from pounds to grams.} \\3600 &= \text{Conversion factor from hours to seconds.}\end{aligned}$$

5. HFPO Dimer Acid Removal Efficiency, %

$$\begin{aligned}RE &= \frac{MR1_{(Inlet)} - MR1_{(Outlet)}}{MR1_{(Inlet)}} \\RE &= \frac{(1.38\text{E-}01) - (6.54\text{E-}02)}{1.38\text{E-}01} \\RE &= 52.4\end{aligned}$$

Where:

$$\begin{aligned}RE &= \text{Carbon Bed Removal Efficiency.} \\MR1_{(Inlet)} &= \text{Carbon Bed Inlet HFPO Dimer Acid mass rate, lbs/hr.} \\MR1_{(Outlet)} &= \text{Carbon Bed Outlet HFPO Dimer Acid mass rate, lbs/hr.}\end{aligned}$$

**EXAMPLE CALCULATIONS FOR
VOLUMETRIC FLOW AND MOISTURE AND ISOKINETICS**

<u>Client: Chemours</u>	<u>Facility: Fayetteville, NC</u>
<u>Test Number: Run 1</u>	<u>Test Date: 11/20/19</u>
<u>Test Location: VES-Carbon Bed Outlet</u>	<u>Test Period: 0953-1157</u>

1. Volume of dry gas sampled at standard conditions (68 deg F, 29.92 in. Hg), dscf.

$$Vm(std) = \frac{17.64 \times Y \times Vm \times (Pb + \frac{\Delta H}{13.6})}{(Tm + 460)}$$

$$Vm(std) = \frac{17.64 \times 1.0005 \times 57.729 \times (30.05 + \frac{1.461}{13.6})}{63.46 + 460} = 58.698$$

Where:

$Vm(std)$ = Volume of gas sample measured by the dry gas meter, corrected to standard conditions, dscf.
 Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.
 Pb = Barometric Pressure, in Hg.
 ΔH = Average pressure drop across the orifice meter, in H₂O
 Tm = Average dry gas meter temperature, deg F.
 Y = Dry gas meter calibration factor.
 17.64 = Factor that includes ratio of standard temperature (528 deg R) to standard pressure (29.92 in. Hg), deg R/in. Hg.
 13.6 = Specific gravity of mercury.

2. Volume of water vapor in the gas sample corrected to standard conditions, scf.

$$Vw(std) = (0.04707 \times Vwc) + (0.04715 \times Wwsg)$$

$$Vw(std) = (0.04707 \times 4.0) + (0.04715 \times 15.0) = 0.90$$

Where:

$Vw(std)$ = Volume of water vapor in the gas sample corrected to standard conditions, scf.
 Vwc = Volume of liquid condensed in impingers, ml.
 $Wwsg$ = Weight of water vapor collected in silica gel, g.
 0.04707 = Factor which includes the density of water (0.002201 lb/ml), the molecular weight of water (18.0 lb/lb-mole), the ideal gas constant 21.85 (in. Hg) (ft³/lb-mole)(deg R); absolute temperature at standard conditions (528 deg R), absolute pressure at standard conditions (29.92 in. Hg), ft³/ml.
 0.04715 = Factor which includes the molecular weight of water (18.0 lb/lb-mole), the ideal gas constant 21.85 (in. Hg) (ft³/lb-mole)(deg R); absolute temperature at standard conditions (528 deg R), absolute pressure at standard conditions (29.92 in. Hg), and 453.6 g/lb, ft³/g.

3. Moisture content

$$\text{bws} = \frac{Vw(\text{std})}{Vw(\text{std}) + Vm(\text{std})}$$
$$\text{bws} = \frac{0.90}{0.90 + 58.698} = 0.015$$

Where:

bws = Proportion of water vapor, by volume, in the gas stream, dimensionless.

4. Mole fraction of dry gas.

$$Md = 1 - \text{bws}$$
$$Md = 1 - 0.015 = 0.985$$

Where:

Md = Mole fraction of dry gas, dimensionless.

5. Dry molecular weight of gas stream, lb/lb-mole.

$$\text{MWd} = (0.440 \times \% \text{CO}_2) + (0.320 \times \% \text{O}_2) + (0.280 \times (\% \text{N}_2 + \% \text{CO}))$$
$$\text{MWd} = (0.440 \times 0.0) + (0.320 \times 20.9) + (0.280 \times (79.1 + 0.0))$$
$$\text{MWd} = 28.84$$

Where:

MWd = Dry molecular weight, lb/lb-mole.
% CO₂ = Percent carbon dioxide by volume, dry basis.
% O₂ = Percent oxygen by volume, dry basis.
% N₂ = Percent nitrogen by volume, dry basis.
% CO = Percent carbon monoxide by volume, dry basis.
0.440 = Molecular weight of carbon dioxide, divided by 100.
0.320 = Molecular weight of oxygen, divided by 100.
0.280 = Molecular weight of nitrogen or carbon monoxide, divided by 100.

6. Actual molecular weight of gas stream (wet basis), lb/lb-mole.

$$\text{MWs} = (\text{MWd} \times Md) + (18 \times (1 - Md))$$
$$\text{MWs} = (28.84 \times 0.985) + (18 \times (1 - 0.985)) = 28.67$$

Where:

MWs = Molecular weight of wet gas, lb/lb-mole.
18 = Molecular weight of water, lb/lb-mole.

7. Average velocity of gas stream at actual conditions, ft/sec.

$$V_s = 85.49 \times C_p \times ((\Delta p)^{1/2})_{\text{avg}} \times \left(\frac{T_s (\text{avg})}{P_s \times MW_s} \right)^{1/2}$$

$$V_s = 85.49 \times 0.84 \times 0.83668 \times \left(\frac{533}{30.25 \times 28.67} \right)^{1/2} = 47.1$$

Where:

- V_s = Average gas stream velocity, ft/sec.
- 85.49 = Pitot tube constant, ft/sec $\times \frac{(\text{lb/lb-mole})(\text{in. Hg})^{1/2}}{(\text{deg R})(\text{in H}_2\text{O})}$
- C_p = Pitot tube coefficient, dimensionless.
- T_s = Absolute gas stream temperature, deg R = $T_s, \text{ deg F} + 460.$
- P_s = Absolute gas stack pressure, in. Hg. = $P_b + \frac{P(\text{static})}{13.6}$
- Δp = Velocity head of stack, in. H₂O.

8. Average gas stream volumetric flow rate at actual conditions, wacf/min.

$$Q_s(\text{act}) = 60 \times V_s \times A_s$$

$$Q_s(\text{act}) = 60 \times 47.1 \times 9.39 = 26547$$

Where:

- $Q_s(\text{act})$ = Volumetric flow rate of wet stack gas at actual conditions, wacf/min.
- A_s = Cross-sectional area of stack, ft².
- 60 = Conversion factor from seconds to minutes.

9. Average gas stream dry volumetric flow rate at standard conditions, dscf/min.

$$Q_s(\text{std}) = 17.64 \times M_d \times \frac{P_s}{T_s} \times Q_s(\text{act})$$

$$Q_s(\text{std}) = 17.64 \times 0.985 \times \frac{30.25}{533.4} \times 26547$$

$$Q_s(\text{std}) = 26156$$

Where:

- $Q_s(\text{std})$ = Volumetric flow rate of dry stack gas at standard conditions, dscf/min.

10. Isokinetic variation calculated from intermediate values, percent.

$$I = \frac{17.327 \times T_s \times V_m(\text{std})}{V_s \times O \times P_s \times M_d \times (D_n)^2}$$

$$I = \frac{17.327 \times 533 \times 58.698}{47.1 \times 96 \times 30.25 \times 0.985 \times (0.200)^2} = 100.6$$

Where:

- I = Percent of isokinetic sampling.
- O = Total sampling time, minutes.
- Dn = Diameter of nozzle, inches.
- 17.327 = Factor which includes standard temperature (528 deg R), standard pressure (29.92 in. Hg), the formula for calculating area of circle $D^{2.4}$, conversion of square feet to square inches (144), conversion of seconds to minutes (60), and conversion to percent (100), $\frac{(\text{in. Hg})(\text{in}^2)(\text{min})}{(\text{deg R})(\text{ft}^2)(\text{sec})}$

**SAMPLE CALCULATIONS FOR
HFPO DIMER ACID (METHOD 0010)**

Client: Chemours
Test Number: Run 3
Test Location: VE South Stack

Plant: Fayetteville, NC
Test Date: 11/21/19
Test Period: 1143-1340

1. HFPO Dimer Acid concentration, lbs/dscf.

$$\text{Conc1} = \frac{W \times 2.2046 \times 10^{-9}}{V_m(\text{std})}$$

$$\text{Conc1} = \frac{145.8 \times 2.2046 \times 10^{-9}}{53.203}$$

$$\text{Conc1} = 6.04\text{E-}09$$

Where:

W = Weight of HFPO Dimer Acid collected in sample in ug.

Conc1 = Division Stack HFPO Dimer Acid concentration, lbs/dscf.

2.2046×10^{-9} = Conversion factor from ug to lbs.

2. HFPO Dimer Acid concentration, ug/dscm.

$$\text{Conc2} = W / (V_m(\text{std}) \times 0.02832)$$

$$\text{Conc2} = 145.8 / (53.203 \times 0.02832)$$

$$\text{Conc2} = 96.78$$

Where:

Conc2 = Division Stack HFPO Dimer Acid concentration, ug/dscm.

0.02832 = Conversion factor from cubic feet to cubic meters.

3. HFPO Dimer Acid mass emission rate, lbs/hr.

$$\text{MR1}_{(\text{Outlet})} = \text{Conc1} \times Q_s(\text{std}) \times 60 \text{ min/hr}$$

$$\text{MR1}_{(\text{Outlet})} = 6.04\text{E-}09 \times 24121 \times 60$$

$$\text{MR1}_{(\text{Outlet})} = 8.75\text{E-}03$$

Where:

$\text{MR1}_{(\text{Outlet})}$ = Division Stack HFPO Dimer Acid mass emission rate, lbs/hr.

4. HFPO Dimer Acid mass emission rate, g/sec.

$$\text{MR2}_{(\text{Outlet})} = \text{PMR1} \times 453.59 / 3600$$

$$\text{MR2}_{(\text{Outlet})} = 8.75\text{E-}03 \times 453.59 / 3600$$

$$\text{MR2}_{(\text{Outlet})} = 1.10\text{E-}03$$

Where:

$\text{MR2}_{(\text{Outlet})}$ = Division Stack HFPO Dimer Acid mass emission rate, g/sec.

453.6 = Conversion factor from pounds to grams.

3600 = Conversion factor from hours to seconds.

**EXAMPLE CALCULATIONS FOR
VOLUMETRIC FLOW AND MOISTURE AND ISOKINETICS**

Client: Chemours

Facility: Fayetteville, NC

Test Number: Run 3

Test Date: 11/21/19

Test Location: VE South Stack

Test Period: 1143-1340

1. Volume of dry gas sampled at standard conditions (68 deg F, 29.92 in. Hg), dscf.

$$Vm(std) = \frac{17.64 \times Y \times Vm \times \left(Pb + \frac{\Delta H}{13.6} \right)}{(Tm + 460)}$$

$$Vm(std) = \frac{17.64 \times 0.9972 \times 52.901 \times \left(30.30 + \frac{0.998}{13.6} \right)}{71.25 + 460} = 53.203$$

Where:

- $Vm(std)$ = Volume of gas sample measured by the dry gas meter, corrected to standard conditions, dscf.
 Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.
 Pb = Barometric Pressure, in Hg.
 ΔH = Average pressure drop across the orifice meter, in H₂O
 Tm = Average dry gas meter temperature, deg F.
 Y = Dry gas meter calibration factor.
 17.64 = Factor that includes ratio of standard temperature (528 deg R) to standard pressure (29.92 in. Hg), deg R/in. Hg.
 13.6 = Specific gravity of mercury.

2. Volume of water vapor in the gas sample corrected to standard conditions, scf.

$$Vw(std) = (0.04707 \times Vwc) + (0.04715 \times Wwsg)$$

$$Vw(std) = (0.04707 \times 12.0) + (0.04715 \times 12.6) = 1.16$$

Where:

- $Vw(std)$ = Volume of water vapor in the gas sample corrected to standard conditions, scf.
 Vwc = Volume of liquid condensed in impingers, ml.
 $Wwsg$ = Weight of water vapor collected in silica gel, g.
 0.04707 = Factor which includes the density of water (0.002201 lb/ml), the molecular weight of water (18.0 lb/lb-mole), the ideal gas constant 21.85 (in. Hg) (ft³/lb-mole)(deg R); absolute temperature at standard conditions (528 deg R), absolute pressure at standard conditions (29.92 in. Hg), ft³/ml.
 0.04715 = Factor which includes the molecular weight of water (18.0 lb/lb-mole), the ideal gas constant 21.85 (in. Hg) (ft³/lb-mole)(deg R); absolute temperature at standard conditions (528 deg R), absolute pressure at standard conditions (29.92 in. Hg), and 453.6 g/lb, ft³/g.

3. Moisture content

$$\text{bws} = \frac{Vw(\text{std})}{Vw(\text{std}) + Vm(\text{std})}$$
$$\text{bws} = \frac{1.16}{1.16 + 53.203} = 0.021$$

Where:

bws = Proportion of water vapor, by volume, in the gas stream, dimensionless.

4. Mole fraction of dry gas.

$$Md = 1 - \text{bws}$$
$$Md = 1 - 0.021 = 0.979$$

Where:

Md = Mole fraction of dry gas, dimensionless.

5. Dry molecular weight of gas stream, lb/lb-mole.

$$\text{MWd} = (0.440 \times \% \text{CO}_2) + (0.320 \times \% \text{O}_2) + (0.280 \times (\% \text{N}_2 + \% \text{CO}))$$
$$\text{MWd} = (0.440 \times 0.0) + (0.320 \times 20.9) + (0.280 \times (79.1 + 0.0))$$
$$\text{MWd} = 28.84$$

Where:

MWd = Dry molecular weight, lb/lb-mole.
% CO₂ = Percent carbon dioxide by volume, dry basis.
% O₂ = Percent oxygen by volume, dry basis.
% N₂ = Percent nitrogen by volume, dry basis.
% CO = Percent carbon monoxide by volume, dry basis.
0.440 = Molecular weight of carbon dioxide, divided by 100.
0.320 = Molecular weight of oxygen, divided by 100.
0.280 = Molecular weight of nitrogen or carbon monoxide, divided by 100.

6. Actual molecular weight of gas stream (wet basis), lb/lb-mole.

$$\text{MWs} = (\text{MWd} \times Md) + (18 \times (1 - Md))$$
$$\text{MWs} = (28.84 \times 0.979) + (18 \times (1 - 0.979)) = 28.60$$

Where:

MWs = Molecular weight of wet gas, lb/lb-mole.
18 = Molecular weight of water, lb/lb-mole.

7. Average velocity of gas stream at actual conditions, ft/sec.

$$V_s = 85.49 \times C_p \times ((\Delta p)^{1/2})_{\text{avg}} \times \left(\frac{T_s (\text{avg})}{P_s \times MW_s} \right)^{1/2}$$

$$V_s = 85.49 \times 0.84 \times 0.75394 \times \left(\frac{533}{30.45 \times 28.60} \right)^{1/2} = 42.3$$

Where:

- V_s = Average gas stream velocity, ft/sec.
- 85.49 = Pitot tube constant, ft/sec $\times \frac{(\text{lb/lb-mole})(\text{in. Hg})^{1/2}}{(\text{deg R})(\text{in H}_2\text{O})}$
- C_p = Pitot tube coefficient, dimensionless.
- T_s = Absolute gas stream temperature, deg R = $T_s, \text{ deg F} + 460.$
- P_s = Absolute gas stack pressure, in. Hg. = $P_b + \frac{P(\text{static})}{13.6}$
- Δp = Velocity head of stack, in. H₂O.

8. Average gas stream volumetric flow rate at actual conditions, wacf/min.

$$Q_s(\text{act}) = 60 \times V_s \times A_s$$

$$Q_s(\text{act}) = 60 \times 42.3 \times 9.62 = 24436$$

Where:

- $Q_s(\text{act})$ = Volumetric flow rate of wet stack gas at actual conditions, wacf/min.
- A_s = Cross-sectional area of stack, ft².
- 60 = Conversion factor from seconds to minutes.

9. Average gas stream dry volumetric flow rate at standard conditions, dscf/min.

$$Q_s(\text{std}) = 17.64 \times M_d \times \frac{P_s}{T_s} \times Q_s(\text{act})$$

$$Q_s(\text{std}) = 17.64 \times 0.979 \times \frac{30.45}{532.5} \times 24436$$

$$Q_s(\text{std}) = 24121$$

Where:

- $Q_s(\text{std})$ = Volumetric flow rate of dry stack gas at standard conditions, dscf/min.

10. Isokinetic variation calculated from intermediate values, percent.

$$I = \frac{17.327 \times T_s \times V_m(\text{std})}{V_s \times O \times P_s \times M_d \times (D_n)^2}$$

$$I = \frac{17.327 \times 533 \times 53.203}{42.3 \times 96 \times 30.45 \times 0.979 \times (0.200)^2} = 101.3$$

Where:

- I = Percent of isokinetic sampling.
- O = Total sampling time, minutes.
- Dn = Diameter of nozzle, inches.
- 17.327 = Factor which includes standard temperature (528 deg R), standard pressure (29.92 in. Hg), the formula for calculating area of circle $D^{2.4}$, conversion of square feet to square inches (144), conversion of seconds to minutes (60), and conversion to percent (100), $\frac{(\text{in. Hg})(\text{in}^2)(\text{min})}{(\text{deg R})(\text{ft}^2)(\text{sec})}$


APPENDIX E
EQUIPMENT CALIBRATION RECORDS

INTERFERENCE CHECK

Date: 12/4/14-12/5/14
Analyzer Type: Servomex - O₂
Model No: 4900
Serial No: 49000-652921
Calibration Span: 21.09 %
Pollutant: 21.09% O₂ - CC418692

INTERFERENT GAS	ANALYZER RESPONSE		% OF CALIBRATION SPAN ^(a)
	INTERFERENT GAS RESPONSE (%)	INTERFERENT GAS RESPONSE, WITH BACKGROUND POLLUTANT (%)	
CO ₂ (30.17% CC199689)	0.00	-0.01	0.00
NO (445 ppm CC346681)	0.00	0.02	0.11
NO ₂ (23.78 ppm CC500749)	NA	NA	NA
N ₂ O (90.4 ppm CC352661)	0.00	0.05	0.24
CO (461.5 ppm XC006064B)	0.00	0.02	0.00
SO ₂ (451.2 ppm CC409079)	0.00	0.05	0.23
CH ₄ (453.1 ppm SG901795)	NA	NA	NA
H ₂ (552 ppm ALM048043)	0.00	0.09	0.44
HCl (45.1 ppm CC17830)	0.00	0.03	0.14
NH ₃ (9.69 ppm CC58181)	0.00	0.01	0.03
TOTAL INTERFERENCE RESPONSE			1.20
METHOD SPECIFICATION			< 2.5%

^(a) The larger of the absolute values obtained for the interferent tested with and without the pollutant present was used in summing the interferences.



 Chad Walker

INTERFERENCE CHECK

Date: 12/4/14-12/5/14
Analyzer Type: Servomex - CO₂
Model No: 4900
Serial No: 49000-652921
Calibration Span: 16.65%
Pollutant: 16.65% CO₂ - CC418692

INTERFERENT GAS	ANALYZER RESPONSE		% OF CALIBRATION SPAN ^(a)
	INTERFERENT GAS RESPONSE (%)	INTERFERENT GAS RESPONSE, WITH BACKGROUND POLLUTANT (%)	
CO ₂ (30.17% CC199689)	NA	NA	NA
NO (445 ppm CC346681)	0.00	0.02	0.10
NO ₂ (23.78 ppm CC500749)	0.00	0.00	0.02
N ₂ O (90.4 ppm CC352661)	0.00	0.01	0.04
CO (461.5 ppm XC006064B)	0.00	0.01	0.00
SO ₂ (451.2 ppm CC409079)	0.00	0.11	0.64
CH ₄ (453.1 ppm SG901795)	0.00	0.07	0.44
H ₂ (552 ppm ALM048043)	0.00	0.04	0.22
HCl (45.1 ppm CC17830)	0.10	0.06	0.60
NH ₃ (9.69 ppm CC58181)	0.00	0.02	0.14
TOTAL INTERFERENCE RESPONSE			2.19
METHOD SPECIFICATION			< 2.5%

^(a) The larger of the absolute values obtained for the interferent tested with and without the pollutant present was used in summing the interferences.


 Chad Walker

Y Factor Calibration Check Calculation

MODIFIED METHOD 0010 TEST TRAIN

VES CARBON BED INLET

METER BOX NO. 31

11/20/19 and 11/21/19

	Run 1	Run 2	Run 3
MWd = Dry molecular weight source gas, lb/lb-mole.			
0.32 = Molecular weight of oxygen, divided by 100.			
0.44 = Molecular weight of carbon dioxide, divided by 100.			
0.28 = Molecular weight of nitrogen or carbon monoxide, divided by 100.			
% CO ₂ = Percent carbon dioxide by volume, dry basis.	0.0	0.0	0.0
% O ₂ = Percent oxygen by volume, dry basis.	20.9	20.9	20.9

$$MWd = (0.32 * O_2) + (0.44 * CO_2) + (0.28 * (100 - (CO_2 + O_2)))$$

$$MWd = (0.32 * 20.9) + (0.44 * 0) + (0.28 * (100 - (0 + 20.9)))$$

$$MWd = (6.69) + (0.00) + (22.15)$$

MWd =	28.84	28.84	28.84
--------------	-------	-------	-------

Tma = Source Temperature, absolute(°R)			
Tm = Average dry gas meter temperature, deg F.	61.0	66.4	60.0

$$Tma = Ts + 460$$

$$Tma = 61.04 + 460$$

Tma =	521.04	526.38	520.04
--------------	--------	--------	--------

Ps = Absolute meter pressure, inches Hg.			
13.60 = Specific gravity of mercury.			
delta H = Avg pressure drop across the orifice meter during sampling, in H ₂ O	1.03	1.05	0.98
Pb = Barometric Pressure, in Hg.	30.05	30.10	30.30

$$Pm = Pb + (\text{delta H} / 13.6)$$

$$Pm = 30.05 + (1.02541666666667 / 13.6)$$

Pm =	30.13	30.18	30.37
-------------	-------	-------	-------

Yqa = dry gas meter calibration check value, dimensionless.			
0.03 = (29.92/528)(0.75) ² (in. Hg ^{0.75} /R) cfm ² .			
29.00 = dry molecular weight of air, lb/lb-mole.			
Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.	50.118	51.536	49.722
Y = Dry gas meter calibration factor (based on full calibration)	1.0066	1.0066	1.0066
Delta H@ = Dry Gas meter orifice calibration coefficient, in. H ₂ O.	1.9530	1.9530	1.9530
avg SQRT Delta H = Avg SQRT press. drop across the orifice meter during sampling, in. H ₂ O	0.9853	0.9934	0.9639
O = Total sampling time, minutes.	96	96	96

$$Yqa = (O / Vm) * \text{SQRT} (0.0319 * Tma * 29) / (\text{Delta H}@ * Pm * MWd) * \text{avg SQRT Delta H}$$

$$Yqa = (96.00 / 50.12) * \text{SQRT} (0.0319 * 521.04 * 29) / (1.95 * 30.13 * 28.84) * 0.99$$

$$Yqa = 1.915 * \text{SQRT} 482.016 / 1,696.822 * 0.99$$

Yqa =	1.006	0.991	0.987
--------------	-------	-------	-------

Diff = Absolute difference between Yqa and Y	0.06	1.55	1.95
--	------	------	------

$$\text{Diff} = ((Y - Yqa) / Y) * 100$$

$$\text{Diff} = ((1.0066 - 1.006) / 1.0066) * 100$$

Average Diff = 1.19

Allowable = 5.0

Long Cal and Temperature Cal Datasheet for Standard Dry Gas Meter Console

Calibrator MDW

Meter Box Number 23

Ambient Temp 72

Date 11-Feb-19

Wet Test Meter Number P-2952

Temp Reference Source Thermocouple Simulator
(Accuracy +/- 1°F)

Dry Gas Meter Number 17087349

Baro Press, in Hg (Pb)	30.7
-------------------------	------

Setting	Gas Volume		Temperatures				Time, min (O)	Calibration Results	
	Orifice Manometer	Wet Test Meter	Dry gas Meter	Wet Test Meter	Dry Gas Meter			Y	ΔH
in H ₂ O (ΔH)	ft ³ (Vw)	ft ³ (Vd)	°F (Tw)	Outlet, °F (Tdo)	Inlet, °F (Tdi)	Average, °F (Td)			
0.5	5.0	531.257	72.0	73.00	73.00	73.0	14.0	1.0363	2.1493
		536.085		73.00	73.00				
		4.828		73.00	73.00				
1.0	5.0	537.085	72.0	73.00	73.00	73.5	10.2	1.0034	2.2797
		542.070		74.00	74.00				
		4.985		73.50	73.50				
1.5	10.0	543.080	72.0	76.00	76.00	76.0	16.8	0.9905	2.3083
		553.215		76.00	76.00				
		10.135		76.00	76.00				
2.0	10.0	554.221	72.0	77.00	77.00	77.0	14.8	0.9850	2.3841
		564.420		77.00	77.00				
		10.199		77.00	77.00				
3.0	10.0	565.462	72.0	77.00	77.00	77.0	12.0	0.9871	2.3416
		575.635		77.00	77.00				
		10.173		77.00	77.00				
Average								1.0005	2.2926

Vw - Gas Volume passing through the wet test meter
 Vd - Gas Volume passing through the dry gas meter
 Tw - Temp of gas in the wet test meter
 Tdi - Temp of the inlet gas of the dry gas meter
 Tdo - Temp of the outlet gas of the dry gas meter
 Td - Average temp of the gas in the dry gas meter

O - Time of calibration run
 Pb - Barometric Pressure
 ΔH - Pressure differential across orifice
 Y - Ratio of accuracy of wet test meter to dry gas meter

$$Y = \frac{Vw * Pb * (td + 460)}{Vd * \left[Pb + \frac{(\Delta H)}{13.6} \right] * (tw + 460)}$$

$$\Delta H = \left[\frac{0.0317 * \Delta H}{Pb * (td + 460)} \right] * \left[\frac{(tw + 460) * O}{Vw} \right]^2$$

Reference Temperature	Temperature Reading from Individual Thermocouple Input ¹						Average Temperature Reading	Temp Difference ² (%)
	Channel Number							
	1	2	3	4	5	6		
Select Temperature <input type="radio"/> °C <input checked="" type="radio"/> °F								
32	32	32	32	32	33		32.2	0.0%
212	212	213	213	212	213		212.6	-0.1%
932	931	932	931	932	933		931.8	0.0%
1832	1831	1833	1833	1832	1833		1832.4	0.0%

1 - Channel Temps must agree with +/- 5°F or 3°C

2 - Acceptable Temperature Difference less than 1.5 %

$$\text{Temp Diff} = \left[\frac{(\text{Reference Temp}(\text{°F}) + 460) - (\text{Test Temp}(\text{°F}) + 460)}{\text{Reference Temp}(\text{°F}) + 460} \right]$$

Y Factor Calibration Check Calculation

MODIFIED METHOD 0010 TEST TRAIN

VES CARBON BED OUTLET

METER BOX NO. 23

11/20/19 and 11/21/19

	Run 1	Run 2	Run 3
MWd = Dry molecular weight source gas, lb/lb-mole.			
0.32 = Molecular weight of oxygen, divided by 100.			
0.44 = Molecular weight of carbon dioxide, divided by 100.			
0.28 = Molecular weight of nitrogen or carbon monoxide, divided by 100.			
% CO ₂ = Percent carbon dioxide by volume, dry basis.	0.0	0.0	0.0
% O ₂ = Percent oxygen by volume, dry basis.	20.9	20.9	20.9

$$MWd = (0.32 * O_2) + (0.44 * CO_2) + (0.28 * (100 - (CO_2 + O_2)))$$

$$MWd = (0.32 * 20.9) + (0.44 * 0) + (0.28 * (100 - (0 + 20.9)))$$

$$MWd = (6.69) + (0.00) + (22.15)$$

MWd =	28.84	28.84	28.84
--------------	-------	-------	-------

Tma = Source Temperature, absolute(°R)			
Tm = Average dry gas meter temperature, deg F.	63.5	62.0	67.1

$$Tma = Tm + 460$$

$$Tma = 63.46 + 460$$

Tma =	523.46	522.00	527.13
--------------	--------	--------	--------

Ps = Absolute meter pressure, inches Hg.			
13.60 = Specific gravity of mercury.			
delta H = Avg pressure drop across the orifice meter during sampling, in H ₂ O	1.46	1.53	1.55
Pb = Barometric Pressure, in Hg.	30.05	30.10	30.30

$$Pm = Pb + (\text{delta H} / 13.6)$$

$$Pm = 30.05 + (1.46083333333333 / 13.6)$$

Pm =	30.16	30.21	30.41
-------------	-------	-------	-------

Yqa = dry gas meter calibration check value, dimensionless.			
0.03 = (29.92/528)(0.75) ² (in. Hg ^{0.75} /R) cfm ² .			
29.00 = dry molecular weight of air, lb/lb-mole.			
Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.	57.729	58.798	59.342
Y = Dry gas meter calibration factor (based on full calibration)	1.0005	1.0005	1.0005
Delta H@ = Dry Gas meter orifice calibration coefficient, in. H ₂ O.	2.2926	2.2926	2.2926
avg SQRT Delta H = Avg SQRT press. drop across the orifice meter during sampling, in. H ₂ O	1.1952	1.2224	1.2283
O = Total sampling time, minutes.	96	96	96

$$Yqa = (O / Vm) * \text{SQRT} (0.0319 * Tma * 29) / (\text{Delta H}@ * Pm * MWd) * \text{avg SQRT Delta H}$$

$$Yqa = (96.00 / 57.73) * \text{SQRT} (0.0319 * 523.46 * 29) / (2.29 * 30.16 * 28.84) * 1.20$$

$$Yqa = 1.663 * \text{SQRT} 484.251 / 1,993.860 * 1.20$$

Yqa =	0.980	0.981	0.979
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Diff = Absolute difference between Yqa and Y	2.05	1.95	2.15
--	------	------	------

$$\text{Diff} = ((Y - Yqa) / Y) * 100$$

$$\text{Diff} = ((1.0005 - 0.980) / 1.0005) * 100$$

Average Diff = 2.05

Allowable = 5.0

Long Cal and Temperature Cal Datasheet for Standard Dry Gas Meter Console

Calibrator MDW

Meter Box Number 30

Ambient Temp 72

Date 21-Feb-19

Wet Test Meter Number P-2952

Temp Reference Source Thermocouple Simulator
(Accuracy +/- 1°F)

Dry Gas Meter Number 17485131

Baro Press, in Hg (Pb)	29.87
------------------------	-------

Setting	Gas Volume		Temperatures				Time, min (O)	Calibration Results	
Orifice Manometer	Wet Test Meter	Dry gas Meter	Wet Test Meter	Dry Gas Meter		Y		ΔH	
in H ₂ O (ΔH)	ft ³ (Vw)	ft ³ (Vd)	°F (Tw)	Outlet, °F (Tdo)	Inlet, °F (Tdi)	Average, °F (Td)			
0.5	5.0	905.750	70.0	70.00	70.00	68.0	12.8	1.0002	1.8501
		910.724		70.00	70.00				
		4.974		70.00	70.00				
1.0	5.0	911.701	70.0	71.00	71.00	70.0	9.0	1.0007	1.8224
		916.685		71.00	71.00				
		4.984		71.00	71.00				
1.5	10.0	917.680	70.0	72.00	72.00	72.5	15.0	0.9995	1.8894
		927.695		74.00	74.00				
		10.015		73.00	73.00				
2.0	10.0	928.690	70.0	74.00	74.00	74.5	13.0	0.9946	1.8851
		938.780		75.00	75.00				
		10.090		74.50	74.50				
3.0	10.0	939.800	70.0	76.00	76.00	76.0	10.7	0.9910	1.9103
		949.930		77.00	77.00				
		10.130		76.50	76.50				
Average								0.9972	1.8715

Vw - Gas Volume passing through the wet test meter
 Vd - Gas Volume passing through the dry gas meter
 Tw - Temp of gas in the wet test meter
 Tdi - Temp of the inlet gas of the dry gas meter
 Tdo - Temp of the outlet gas of the dry gas meter
 Td - Average temp of the gas in the dry gas meter

O - Time of calibration run
 Pb - Barometric Pressure
 ΔH - Pressure differential across orifice
 Y - Ratio of accuracy of wet test meter to dry gas meter

$$Y = \frac{Vw * Pb * (td + 460)}{Vd * \left[Pb + \frac{(\Delta H)}{13.6} \right] * (tw + 460)}$$

$$\Delta H = \left[\frac{0.0317 * \Delta H}{Pb * (td + 460)} \right] * \left[\frac{(tw + 460) * O}{Vw} \right]^2$$

Reference Temperature	Temperature Reading from Individual Thermocouple Input ¹						Average Temperature Reading	Temp Difference ² (%)
	Channel Number							
Select Temperature ○ °C ● °F	1	2	3	4	5	6		
32	32	32	32	32	32		32.0	0.0%
212	212	213	213	212	212		212.4	-0.1%
932	932	933	933	932	932		932.4	0.0%
1832	1832	1832	1832	1832	1832		1832.0	0.0%

1 - Channel Temps must agree with +/- 5°F or 3°C

2 - Acceptable Temperature Difference less than 1.5 %

$$\text{Temp Diff} = \left[\frac{(\text{Reference Temp}(\text{°F}) + 460) - (\text{Test Temp}(\text{°F}) + 460)}{\text{Reference Temp}(\text{°F}) + 460} \right]$$

Y Factor Calibration Check Calculation

MODIFIED METHOD 0010 TEST TRAIN

VE SOUTH STACK

METER BOX NO. 30

11/20/2019 & 11/21/2019

	Run 1	Run 2	Run 3
MWd = Dry molecular weight source gas, lb/lb-mole.			
0.32 = Molecular weight of oxygen, divided by 100.			
0.44 = Molecular weight of carbon dioxide, divided by 100.			
0.28 = Molecular weight of nitrogen or carbon monoxide, divided by 100.			
% CO ₂ = Percent carbon dioxide by volume, dry basis.	0.0	0.0	0.0
% O ₂ = Percent oxygen by volume, dry basis.	20.9	20.9	20.9

$$MWd = (0.32 * O_2) + (0.44 * CO_2) + (0.28 * (100 - (CO_2 + O_2)))$$

$$MWd = (0.32 * 20.9) + (0.44 * 0) + (0.28 * (100 - (0 + 20.9)))$$

$$MWd = (6.69) + (0.00) + (22.15)$$

MWd =	28.84	28.84	28.84
--------------	-------	-------	-------

Tma = Source Temperature, absolute(°R)			
Tm = Average dry gas meter temperature, deg F.	59.2	64.6	71.3

$$Tma = Tm + 460$$

$$Tma = 59.17 + 460$$

Tma =	519.17	524.63	531.25
--------------	--------	--------	--------

Ps = Absolute meter pressure, inches Hg.			
13.60 = Specific gravity of mercury.			
delta H = Avg pressure drop across the orifice meter during sampling, in H ₂ O	0.70	1.03	1.00
Pb = Barometric Pressure, in Hg.	30.05	30.10	30.30

$$Pm = Pb + (\text{delta H} / 13.6)$$

$$Pm = 30.05 + (0.697916666666667 / 13.6)$$

Pm =	30.10	30.18	30.37
-------------	-------	-------	-------

Yqa = dry gas meter calibration check value, dimensionless.			
0.03 = (29.92/528)(0.75) ² (in. Hg ^{0.5} /R) cfm ² .			
29.00 = dry molecular weight of air, lb/lb-mole.			
Vm = Volume of gas sample measured by the dry gas meter at meter conditions, dcf.	44.030	53.635	52.901
Y = Dry gas meter calibration factor (based on full calibration)	0.9972	0.9972	1.0008
Delta H@ = Dry Gas meter orifice calibration coefficient, in. H ₂ O.	1.8330	1.8330	1.8330
avg SQRT Delta H = Avg SQRT press. drop across the orifice meter during sampling, in. H ₂ O	0.8347	1.0162	0.9982
O = Total sampling time, minutes.	96	96	96

$$Yqa = (O / Vm) * \text{SQRT} (0.0319 * Tma * 29) / (\text{Delta H}@ * Pm * MWd) * \text{avg SQRT Delta H}$$

$$Yqa = (96.00 / 44.03) * \text{SQRT} (0.0319 * 519.17 * 29) / (1.83 * 30.10 * 28.84) * 0.83$$

$$Yqa = 2.180 * \text{SQRT} 480.281 / 1,590.977 * 0.83$$

Yqa =	1.0000	1.0033	1.0023
--------------	--------	--------	--------

Diff = Absolute difference between Yqa and Y	0.28	0.61	0.15
--	------	------	------

$$\text{Diff} = ((Y - Yqa) / Y) * 100$$

$$\text{Diff} = ((0.9972 - 1.000) / 0.9972) * 100$$

Average Diff = 0.35

Allowable = 5.0

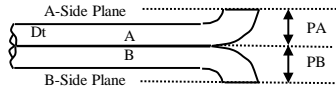
Type S Pitot Tube Inspection Data Form

Pitot Tube Identification Number: P-697

If all Criteria PASS
Cp is equal to 0.84

Inspection Date 1/5/18 Individual Conducting Inspection PM

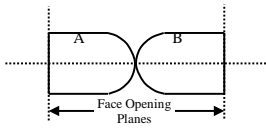
PASS/FAIL



Distance to A Plane (PA) - inches 0.46 **PASS**
 Distance to B Plane (PB) - inches 0.46 **PASS**
 Pitot OD (Dt) - inches 0.375

$1.05 D_t < P < 1.5 D_t$

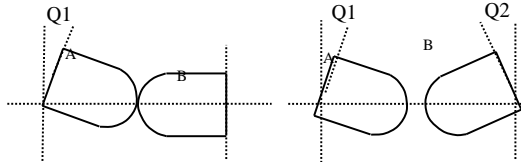
PA must Equal PB



Are Open Faces Aligned Perpendicular to the Tube Axis

YES NO

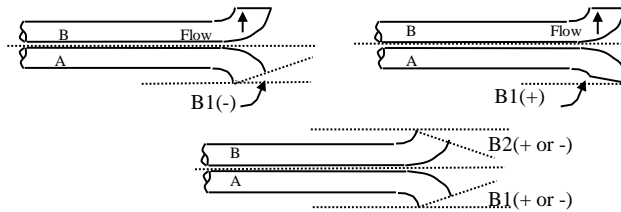
PASS



Angle of Q1 from vertical A Tube - degrees (absolute) 0 **PASS**

Angle of Q2 from vertical B Tube - degrees (absolute) 0 **PASS**

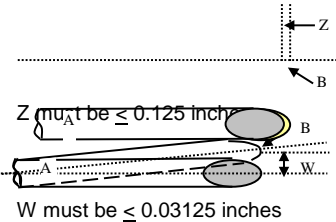
Q1 and Q2 must be $\leq 10^\circ$



Angle of B1 from vertical A Tube - degrees (absolute) 0 **PASS**

Angle of B1 from vertical B Tube - degrees (absolute) 0 **PASS**

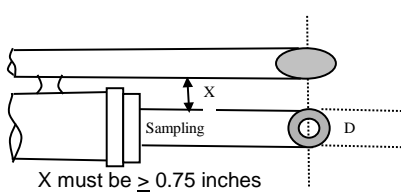
B1 or B2 must be $\leq 5^\circ$



Horizontal offset between A and B Tubes (Z) - inches 0.007 **PASS**

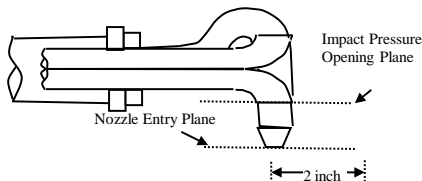
Vertical offset between A and B Tubes (W) - inches 0.018 **PASS**

W must be ≤ 0.03125 inches



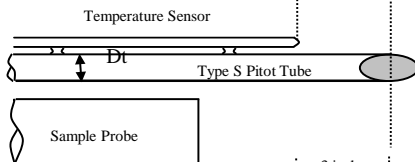
Distance between Sample Nozzle and Pitot (X) - inches 0.8 **PASS**

X must be ≥ 0.75 inches



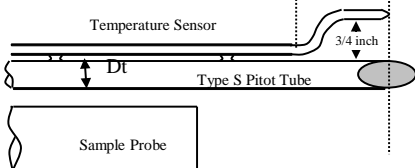
Impact Pressure Opening Plane is above the Nozzle Entry Plane

YES NO
 NA



Thermocouple meets the Distance Criteria in the adjacent figure

YES NO
 NA



Thermocouple meets the Distance Criteria in the adjacent figure

YES NO
 NA

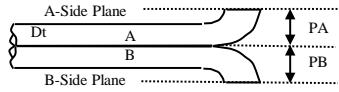
Type S Pitot Tube Inspection Data Form

Pitot Tube Identification Number: P-376

If all Criteria PASS
Cp is equal to 0.84

Inspection Date 2/19/18 Individual Conducting Inspection KS

PASS/FAIL

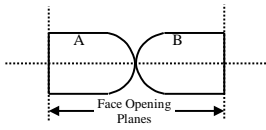


Distance to A Plane (PA) - inches 0.417
 Distance to B Plane (PB) - inches 0.417
 Pitot OD (D_t) - inches 0.375

PASS
PASS

$1.05 D_t < P < 1.5 D_t$

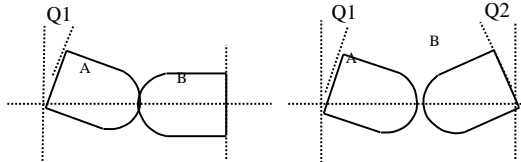
PA must Equal PB



Are Open Faces Aligned Perpendicular to the Tube Axis

YES NO

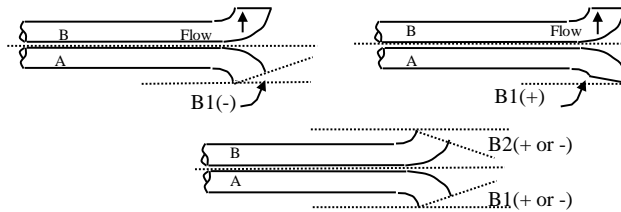
PASS



Angle of Q1 from vertical A Tube-degrees (absolute) 2
 Angle of Q2 from vertical B Tube-degrees (absolute) 1

PASS
PASS

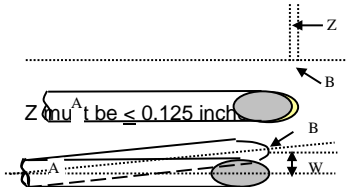
Q1 and Q2 must be $\leq 10^\circ$



Angle of B1 from vertical A Tube-degrees (absolute) 2
 Angle of B1 from vertical B Tube-degrees (absolute) 2

PASS
PASS

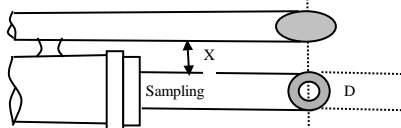
B1 or B2 must be $\leq 5^\circ$



Horizontal offset between A and B Tubes (Z) - inches 0.028
 Vertical offset between A and B Tubes (W) - inches 0.012

PASS
PASS

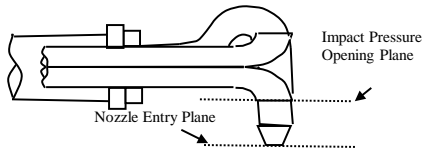
W must be ≤ 0.03125 inches



Distance between Sample Nozzle and Pitot (X) - inches 0.984

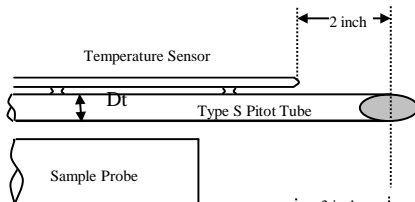
PASS

X must be ≥ 0.75 inches



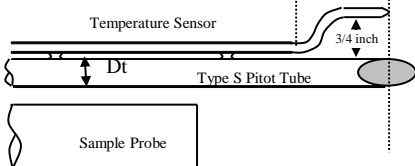
Impact Pressure Opening Plane is above the Nozzle Entry Plane

YES NO
 NA



Thermocouple meets the Distance Criteria in the adjacent figure

YES NO
 NA



Thermocouple meets the Distance Criteria in the adjacent figure

YES NO
 NA

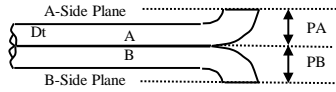
Type S Pitot Tube Inspection Data Form

Pitot Tube Identification Number: P-700

If all Criteria PASS
Cp is equal to 0.84

Inspection Date 2/19/19 Individual Conducting Inspection ks

PASS/FAIL

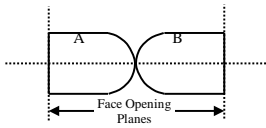


Distance to A Plane (PA) - inches 0.459
 Distance to B Plane (PB) - inches 0.459
 Pitot OD (D_t) - inches 0.375

PASS
PASS

$1.05 D_t < P < 1.5 D_t$

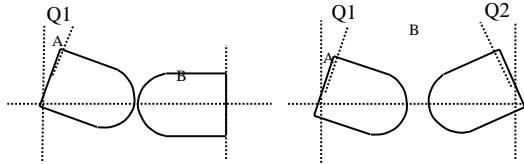
PA must Equal PB



Are Open Faces Aligned Perpendicular to the Tube Axis

YES NO

PASS



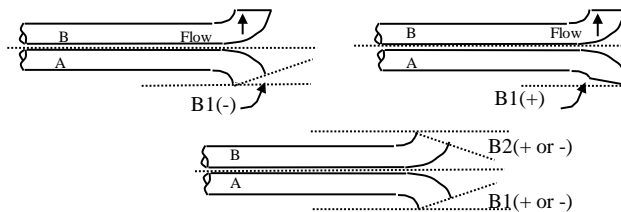
Angle of Q1 from vertical A Tube-degrees (absolute) 0

PASS

Angle of Q2 from vertical B Tube-degrees (absolute) 0

PASS

Q1 and Q2 must be $\leq 10^\circ$



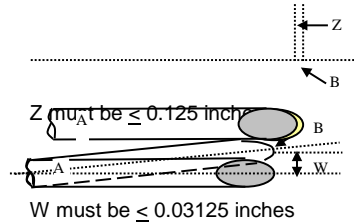
Angle of B1 from vertical A Tube-degrees (absolute) 0

PASS

Angle of B1 from vertical B Tube-degrees (absolute) 0

PASS

B1 or B2 must be $\leq 5^\circ$

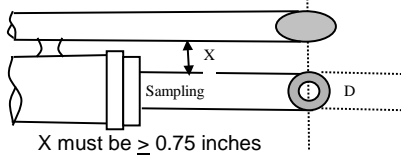


Horizontal offset between A and B Tubes (Z) - inches 0.003

PASS

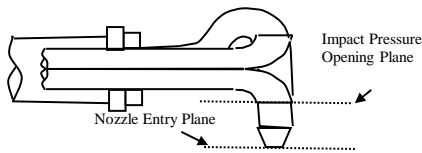
Vertical offset between A and B Tubes (W) - inches 0.012

PASS



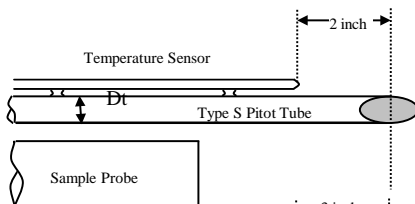
Distance between Sample Nozzle and Pitot (X) - inches 0.93

PASS



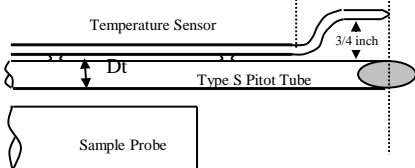
Impact Pressure Opening Plane is above the Nozzle Entry Plane

YES NO
 NA



Thermocouple meets the Distance Criteria in the adjacent figure

YES NO
 NA



Thermocouple meets the Distance Criteria in the adjacent figure

YES NO
 NA

APPENDIX F
LIST OF PROJECT PARTICIPANTS

The following WESTON employees participated in this project.

Paul Meeter	Senior Project Manager
Jeff O'Neill	Team Member
Wes Fritz	Team Member
Jack Mills	Team Member
Steve Rathfon	Team Member
Kyle Schweitzer	Team Member
Austin Squires	Team Member
Brandon Berger	Team Member
Johnnie Vitello	Team Member